

Part No. 58328

STANDARD CARS

TRIUMPH CARS



STANDARD & TRIUMPH CAR SPARE PARTS LIST

SEASON 1946-7

FOR REPLACEMENTS & SPARE PARTS FOR ALL MODELS

PRICE - ONE SHILLING & SIXPENCE

THE STANDARD MOTOR CO. LTD. SPARES DEPARTMENT, FLETCHAMSTEAD

Phone Coventry 62471 —(4 Lines)—

53	Starter Control	
44	Starter Jaw	
56	Starter Motor	
8	Starter Motor Mounting	
10	Starting Handle	
67	Steering Details	
21	Steering Column Control	78
	Steering Controls	78
	Steering Lever	
	Steering	

CAUTION

When replacements are made it is of utmost importance that Parts of Genuine Standard Motor Company Ltd. manufacture only should be used to ensure that the service given by the original parts shall be maintained by the replacement, imitations cannot be relied upon to do this.

Due to the experience gained by Manufacturers, special high quality material is always used and strict accuracy of manufacture observed, which, of course, always has bearing on the retail price of the article. Spurious parts sold under standard prices cannot be made of the same high class material.

If imitations are used, the Company's Guarantee is infringed and becomes null and void. Always get your replacements from Standard Dealers, as they stock only Genuine Standard and Triumph Spare Parts.

Should repairs be executed by other than an authorised Standard Dealer, for safety's sake always obtain a guarantee that Genuine Standard Spare Parts are used.

INTRODUCTION

This List is liable to alteration without notice. We reserve the right to alter prices and terms stated.
All parts are subject to prices and conditions ruling at the time of delivery.

Proprietary articles are subject to makers' prices.

SPECIAL NOTE

When ordering will customers kindly note that it is essential to quote :—

- (a) Detail number of article required as shewn in this list.
- (b) Commission Number, prefix letter (This is most important), and suffix letter if any, of the car for which the replacements are required. This will be found stamped on a Brass Plate on Scuttle under Bonnet.
- (c) Enclose remittance to cover cost and carriage.
- (e) Orders for Parts should be sent on separate "Form" from correspondence or Guarantee matters.

When remittance is not sent goods will be invoiced *PROFORMA*, or sent C.O.D.

By this method, the prompt execution of the order will be facilitated, and the possibility of despatch of the wrong detail reduced to a minimum.

Delivery. Carriage Paid. Packing Cases Charged and Returnable.

All parts sent for repair or as patterns must be consigned **CARRIAGE PAID** and addressed to **SPARES DEPT., FLETCHAMSTEAD WORKS.**

Labels must be attached showing name and address of sender and **Advice Note** enclosed, as well as separate Advice by post.

We cannot hold ourselves responsible for goods sent us without Advice Note.

In every case it is necessary to advise in advance by post.

Attention of "STANDARD" Car Owners is drawn to the fact that by placing with their local "STANDARD" Agents they will greatly facilitate supply, as carry comprehensive stocks.

50	Starter Control	7
47	Starter Jaw	72
53	Starter Motor	21
44	Starter Motor Mounting	79
56	Starting Handle	35
8	Steering Details	78
10	Steering Column Control	78
67	Steering Controls	78
21	Steering Lever	

STANDARD & TRIUMPH MODELS

MODEL	SERIES	COMMISSION NUMBERS
8 H.P.	4/8A.	N.A. I. to N.A. onwards
12 H.P.	12 C.D.	D.D. I. ,, D.D. "
14 H.P.	12/14 C.D.	E.D. I. ,, E.D. "
TRIUMPH SALOON	18 T.	T.D. I. ,, T.D. "
TRIUMPH ROADSTER	18 T.R.	T.R.D. I. to T.R.D. "

Suffix to Commission Numbers, which should always be quoted together with Commission No. and H.P.

RIGHT HAND STEERING

D.L. De Luxe
T. 4 Tourer
C.P. Coupe

LEFT HAND STEERING

L.D.L. De Luxe
L.T. 4 Tourer
L.C.P. Coupe

CAR REPAIRS

A Service School has been established where Agents' Representatives are trained in the upkeep and maintenance of STANDARD CARS. Customers should therefore avail themselves of the service which our agents are able to give in all matters relative to service and maintenance.

We maintain a Service and Repairs Department at London and a most up-to-date Service Station at Coventry where customers' cars can be taken either for adjustment, or overhauls to estimate.

Payment for car repairs must be made when machines are collected.

Our Staff Drive Customers' cars at owners' risk and responsibility.

We take every precaution against fire, but we do not accept liability for any injury which may be caused by fire to any Motor Car or part thereof entrusted to us for any purpose whatever.

The following information will enable owners of "STANDARD" Cars to get into immediate communication with the Company's various departments.

THE STANDARD MOTOR CO. LTD.

Registered Office:

BANNER LANE,
COVENTRY

COVENTRY SERVICE SPARES DEPOT:

FLETCHAMSTEAD, COVENTRY
 Telegrams: FLYWHEEL, COVENTRY
 Telephone: COVENTRY 62471 (4 lines)

LONDON SERVICE DEPOT:

STANDARD ROAD, CHASE ESTATE,
 PARK ROYAL, N.W.10
 Telegrams: STANTRI, PHONE, LONDON
 Telephone: ELGAR 6511 (11 lines)

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PLEASE NOTE

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		ENGINE ASSEMBLY						
	54037	Engine Unit	1	—	—	—	—	
	59159	" "	1	—	—	—	—	L.H.S. only.
	54694	" "	—	1	—	—	—	
	59161	" "	—	1	—	—	—	L.H.S. only.
	54733	" "	—	—	1	—	—	
	54874	" "	—	—	—	1	—	
	58069	" "	—	—	—	—	1	
		CYLINDER BLOCK DETAILS						
	54340	Cylinder Block with Core Plugs, Bearing Caps, Studs, Valve Guides, Oil Pressure Plug	1	—	—	—	—	
A. 1	54695	" " " " " " " "	—	1	—	—	—	
	54738	" " " " " " " "	—	—	1	—	—	
C.65	46403	" " " " " " " "	—	—	—	1	1	
	54544	Cylinder Liner	4	—	—	—	—	Replacements only.
	48771	" "	—	4	—	—	—	" "
	48772	" "	—	—	4	4	4	" "
	26435	Core Plug (Front and Rear Core Holes)	2	—	—	—	—	
	27378	" " Water Passages	1	2	2	2	2	
	44473	" " Rear End of Camshaft	—	1	1	1	1	
	46549	" " Cylinder Block	—	—	—	2	2	
	32098	Valve Guide	8	—	—	—	—	
A. 2	40556	" " Inlet	—	4	4	—	—	
C.57	44592	" " " "	—	—	—	4	4	
	39332	" " Exhaust	—	4	4	—	—	
	48806	" " " "	—	—	—	4	4	Com. No. TD & TRD—1 to TD 299 only & TRD 361 only
C.58	55660	" " " "	—	—	—	4	4	Com. No. TD 300 and TRD 362 and future.
	48849	Valve Seat Inserts, Inlet	4	—	—	—	—	
	48848	" " " " " "	—	4	4	—	—	
	48851	" " " Exhaust	4	—	—	—	—	
	48850	" " " " " "	—	4	4	—	—	
C.59	42374	Oil Pressure Plug	2	2	2	2	2	
	S.P.69W	Plug, 1/2" B.S.F., Rivet inside of Block	2	—	—	—	—	
	S.P.69W1	" " " " " " " "	—	2	2	2	2	
A. 9	S.P.83B.3	Plug, 5/16" B.S.F. x 3/4", Oil Gallery	4	3	3	2	2	
	S.P.54W	Washer for Plug, " "	3	3	3	2	2	
	S.P.69CI	Plug, 3/8" Gas x 5/16" Side Core Holes	2	—	—	—	—	
C60 A10	51897	Union Oil Pressure Gauge Feed	1	1	1	1	1	
	S.P.54W	Washer for Union	1	1	1	2	2	
C.61	27398	Union Rocker Feed	—	—	—	2	2	
C.62	19067	Drain Tap, Cylinder Block	—	1	1	1	1	
C.63	49866	Washer for Drain Tap	—	1	1	1	1	
	44346	Camshaft Bearing	—	3	3	3	3	
C.64	44753	Set Screw for Camshaft Bearing	—	3	3	3	3	
	S.P.44DB	Washer	—	3	3	3	3	
	47503	Sealing Plug, Front and Rear	2	—	—	—	—	
C51 A4	36056	" " Front	—	1	1	1	1	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
CYLINDER BLOCK DETAILS—cont.								
C52 A5	39536	Sealing Block, Rear	—	1	1	1	1	
C53 A6	36234	Filling Piece Front	4	2	2	2	2	
C54 A7	39537	" " Rear	—	2	2	2	2	
C.55	55007	Ch. Head Set Screw, $\frac{5}{16}$ " B.S.F.	4	4	4	4	4	
C.56	39538	Set Screw, $\frac{5}{16}$ " B.S.F. $\times$ $2\frac{1}{8}$ "	2	2	2	2	2	
	30047	Locking Wire	1	1	1	1	1	
	S.P.83F3	Set Screw, $\frac{5}{16}$ " $\times$ $\frac{7}{8}$ "	1	1	1	1	1	
	S.P.48E	Spring Washer	1	1	1	1	1	
VALVES DETAILS								
B.26	48064	Inlet Valve	4	—	—	—	—	
	36744	" "	—	4	4	—	—	
	44570	" "	—	—	—	4	4	
B.25	48063	Exhaust Valve	4	—	—	—	—	
	39336	" "	—	4	4	—	—	
	44569	" "	—	—	—	4	4	
B.27	47757	Valve Spring	8	—	—	—	—	
	50615	" "	—	8	8	—	—	
	55488	" " Inner	—	—	—	8	8	Com. No. TD and TRD1 to and TRD only.
B.29	55489	" " Outer	—	—	—	8	8	Com. No. TD and TRD1 to TD and TRD only.
	57849	" " Inner	—	—	—	8	8	Com. No. TD and TRD and future.
	57848	" " Outer	—	—	—	8	8	Com. No. TD and TRD and future.
B.29	32102	Valve Collar	8	—	—	—	—	
	51033	" "	—	8	8	—	—	
	32162	Collar for Valve Guides	8	—	—	—	—	
	44365	Valve Collars	—	—	—	8	8	
	44364	Split Cones	—	—	—	8 pr.	8 pr.	
MAIN BEARING DETAILS								
B.10	48272	Main Bearing, Front and Rear Std.	2 pr.	—	—	—	—	
	48272/020"	" " " " " .020"	2 pr.	—	—	—	—	
	48272/030"	" " " " " .030"	2 pr.	—	—	—	—	
B.10	48272/040"	" " " " " .040"	2 pr.	—	—	—	—	
	48273	" " Centre Std.	1 pr.	—	—	—	—	
	48273/020"	" " " " " .020"	1 pr.	—	—	—	—	
B.10	48273/030"	" " " " " .030"	1 pr.	—	—	—	—	
	48273/040"	" " " " " .040"	1 pr.	—	—	—	—	
	45915	" " Front Std.	—	1 pr.	1 pr.	1 pr.	1 pr.	
B.11	45915/010"	" " " " " .010"	—	1 pr.	1 pr.	1 pr.	1 pr.	
	45915/020"	" " " " " .020"	—	1 pr.	1 pr.	1 pr.	1 pr.	
	45915/030"	" " " " " .030"	—	1 pr.	1 pr.	1 pr.	1 pr.	
B.11	45915/040"	" " " " " .040"	—	1 pr.	1 pr.	1 pr.	1 pr.	
	45913	" " Centre and Rear Std.	—	2 pr.	2 pr.	2 pr.	2 pr.	
	45913/010"	" " " " " .010"	—	2 pr.	2 pr.	2 pr.	2 pr.	
	45913/020"	" " " " " .020"	—	2 pr.	2 pr.	2 pr.	2 pr.	
	45913/030"	" " " " " .030"	—	2 pr.	2 pr.	2 pr.	2 pr.	
	45913/040"	" " " " " .040"	—	2 pr.	2 pr.	2 pr.	2 pr.	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		THRUST WASHERS						
	46014	Thrust Washers, Rear	2 pr					
	45918	" " Rear Top Half	—	1	1	1	1	
B.14	45920	" " Front Top Half	—	1	1	1	1	
B.13	45919	" " Bottom Half	—	2	2	2	2	
		CRANKSHAFT DETAILS						
	48250	Crankshaft	1	—	—	—	—	
B. 2	46321	"	—	1	1	1	1	
	47246	Bearing	1	—	—	—	—	
B.12	27773	Roller Bearing	—	1	1	1	1	
B. 6	SP.61.W.9	Woodruff Key No. 9	2	2	2	2	2	
B.61	35961	Crankshaft Chain Wheel	1	1	1	1	1	
	48743	Oil Deflector	1	—	—	—	—	
B. 7	27101	" "	—	1	1	1	1	
	47677	Fan Pulley	1	—	—	—	—	Home
	57642	" "	1	—	—	—	—	Export
B. 5	43843	" "	—	1	1	1	1	
B. 9	27110	Shims .004" Fan Pulley	*	*	*	*	*	*As required.
B. 9	27138	" .006"	*	*	*	*	*	*As required.
B. 8	27670	Packing Shim, Starter Jaw	*	*	*	*	*	*As required.
B. 3	27104	Starter Jaw	1	1	1	1	1	
B. 4	27105	Tab Washer, Starter Jaw	1	1	1	1	1	
		CONNECTING ROD & BEARING DETAILS						
	48270	Connecting Rod Complete w/Cap Bolts & Bearing	4	—	—	—	—	Com. No. NA 1 to NA 736 only.
	57399	" " " for No. 2 and 4 Cylinders	2	—	—	—	—	Com. No. NA 737 and future.
	57400	" " " for No. 1 and 3 "	2	—	—	—	—	
B.15	54696	" " " w/Cap Bolts & Bearing	—	4	4	—	—	
	50160	" " " " " "	—	—	—	4	4	
	44555	Gudgeon Pin Bush	4	—	—	—	—	
	44555R	" " " Oversize	4	—	—	—	—	
B.17	45745	" " " "	—	4	4	4	4	
	45745R	" " " Oversize	—	4	4	4	4	
	55408	Big End Bearings, Std.	4 pr.	—	—	—	—	Replaces 44102.
	55408	" " " .020"	4 pr.	—	—	—	—	
	55408	" " " .030"	4 pr.	—	—	—	—	
	55408	" " " .040"	4 pr.	—	—	—	—	
B.16	48925	" " " Std.	—	4 pr.	4 pr.	4 pr.	4 pr.	
	48925/010"	" " " .010"	—	4 pr.	4 pr.	4 pr.	4 pr.	
	48925/020"	" " " .020"	—	4 pr.	4 pr.	4 pr.	4 pr.	
	48925/030"	" " " .030"	—	4 pr.	4 pr.	4 pr.	4 pr.	
	48925/040"	" " " .040"	—	4 pr.	4 pr.	4 pr.	4 pr.	
	43753	Connecting Rod Bolt	8	—	—	—	—	
B.18	42435	" " " "	—	8	8	8	8	
B.23	27211	Slotted Nut	8	8	8	8	8	
	37417	Washer	8	8	8	8	8	
	SP.55G.1	Split Pin	8	8	8	8	8	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
B. 19	PISTON DETAILS							
	54341	Piston Assembly	Std.	4	—	—	—	—
	54341/020"	"	.020"	4	—	—	—	—
	54341/030"	"	.030"	4	—	—	—	—
	54341/040"	"	.040"	4	—	—	—	—
	54297	"	Std.	—	4	—	—	—
	54297/020"	"	.020"	—	4	—	—	—
	54297/030"	"	.030"	—	4	—	—	—
	54297/040"	"	.040"	—	4	—	—	—
	54246	"	Std.	—	—	4	—	—
	54246/020"	"	.020"	—	—	4	—	—
	54246/030"	"	.030"	—	—	4	—	—
	54246/040"	"	.040"	—	—	4	—	—
	57627	"	Std.	—	—	—	4	4
B.20	57627/020"	"	.020"	—	—	—	4	4
	57627/030"	"	.030"	—	—	—	4	4
	57627/040"	"	.040"	—	—	—	4	4
	54343	Gudgeon Pin	Std.	4	—	—	—	—
	54343/002"	"	.002"	4	—	—	—	—
	54343/005"	"	.005"	4	—	—	—	—
	48714	"	Std.	—	4	—	—	—
	48714/002"	"	.002"	—	4	—	—	—
	48714/005"	"	.005"	—	4	—	—	—
	48639	"	Std.	—	—	4	—	—
	48639/002"	"	.002"	—	—	4	—	—
	48639/005"	"	.005"	—	—	4	—	—
	45319	"	Std.	—	—	—	4	4
	45319/002"	"	.002"	—	—	—	4	4
B.21	45319/005"	"	.005"	—	—	—	4	4
	54344	Pressure Ring	Std.	8	—	—	—	—
	54344/020"	"	.020"	8	—	—	—	—
	54344/030"	"	.030"	8	—	—	—	—
	54344/040"	"	.040"	8	—	—	—	—
	38750	"	Std.	—	8	—	—	—
	38750/020"	"	.020"	—	8	—	—	—
	38750/030"	"	.030"	—	8	—	—	—
	38750/040"	"	.040"	—	8	—	—	—
	38752	"	Std.	—	—	8	—	—
	38752/020"	"	.020"	—	—	8	—	—
	38752/030"	"	.030"	—	—	8	—	—
	38752/040"	"	.040"	—	—	8	—	—
	59145	"	Std.	—	—	—	8	8
59145/020"	"	.020"	—	—	—	8	8	
59145/030"	"	.030"	—	—	—	8	8	
59145/040"	"	.040"	—	—	—	8	8	
54345	Scraper Ring	Std.	4	—	—	—	—	
54345/020"	"	.020"	4	—	—	—	—	
54345/030"	"	.030"	4	—	—	—	—	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		PISTON DETAILS—cont.						
B.22	54345/040"	Scraper Ring .040"	4	—	—	—	—	
	46260	" " Std.	—	4	—	—	—	
	46260/020"	" " .020"	—	4	—	—	—	
	46260/030"	" " .030"	—	4	—	—	—	
	46260/040"	" " .040"	—	4	—	—	—	
	46262	" " Std.	—	—	4	—	—	
	46262/020"	" " .020"	—	—	4	—	—	
	46262/030"	" " .030"	—	—	4	—	—	
	46262/040"	" " .040"	—	—	4	—	—	
	59146	" " Std.	—	—	—	8	8	
59146/020"	" " .020"	—	—	—	8	8		
59146/030"	" " .030"	—	—	—	8	8		
59146/040"	" " .040"	—	—	—	8	8		
		OIL PUMP DETAILS						
B.40	52396	Oil Pump Assembly	1	—	—	—	—	
	54698	" " "	—	1	1	1	1	
	47200	" " Body	1	—	—	—	—	
	39428	" " "	—	1	1	1	1	
	47202	" " Driving Spindle	1	—	—	—	—	
B.44	42388	" " "	—	1	1	1	1	
B.45	33321	Spindle for Loose Gear	1	1	1	1	1	
B.46	33320	Loose Gear for Oil Pump	1	1	1	1	1	
	33635	Dowel	—	1	1	1	1	
	47201	Oil Pump Cover	1	—	—	—	—	
B.43	39429	" " "	—	1	1	1	1	
B.42	39431	Washer for Cover	1	1	1	1	1	
B.41	39430	" " Pump Body	1	1	1	1	1	
	47203	Floating Oil Intake	1	—	—	—	—	
B.47	54699	Oil Filter Assembly	—	1	1	—	—	
	SP.83.F.2	Setscrew and Cover Attachment	4	—	—	—	—	
	SP.83.F.2	" " " "	—	4	4	4	4	
	SP.30D	Stud, Pump Attachment	3	3	3	3	3	
	SP.22D	Nut, $\frac{5}{16}$ " B.S.F.	3	3	3	3	3	
	SP.48D	Spring Washer	4	4	4	4	4	
	SP.48E	" " "	3	3	3	3	3	
		OIL CLEANER DETAILS						
A.11	48450	Oil Cleaner Assembly	—	1	1	—	—	
	54637	" " "	—	—	—	1	1	
	46661	Element Oil Cleaner	—	1	1	—	—	
	54638	" " "	—	—	—	1	1	
	52387	Relief Valve Assembly	—	—	—	1	1	
A.16	52415	" " "	—	1	1	—	—	
	46650	" " Body	—	1	1	—	—	
	52388	" " "	—	—	—	1	1	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		OIL PRESSURE GAUGE PIPE DETAILS						
		<i>—cont.</i>						
	55524	Oil Pressure Gauge Pipe	—	—	—	1	—	Com. No. TD1 to TD100 only.
	55523	" " " "	—	—	—	1	—	Com. No. TRD1 to TRD 200 only.
	52381	" " " "	—	—	—	—	1	Com. No. TRD 201 and future.
	52380	" " " "	—	—	—	1	—	Com. No. TRD 101 and future.
	SP.118Z25	Union, 1/8" Gas	1	1	1	1	1	
	29911	Clip for Pipe	—	1	1	—	—	
	33084	" " "	—	—	—	1	1	
	52302	Felt for Clip	—	*	*	—	—	*As required.
		WATER PUMP DETAILS						
	55604	Water Pump Assembly	—	1	1	1	1	
D. 1	55555	" " Body	—	1	1	1	1	
D. 2	37278	Washer for Pump Body	—	1	1	1	1	
	SP.69B	Plug, 1/4" Gas	—	1	1	1	1	
D. 3	54226	Water Plug	—	1	1	1	1	
D. 4	37275	Gland Packing	—	1	1	1	1	
D. 5	38049	Bush for Spindle, Front	—	1	1	1	1	
D. 6	38050	" " " Rear	—	1	1	1	1	
D. 7	51916	Drain Tap	—	1	1	1	1	
	SP.52A	Washer for Drain Tap	—	1	1	1	1	
D. 8	44131	Spindle	—	1	1	1	1	
D. 9	44132	Driving Piece for Impellor	—	1	1	1	1	
D.10	38026	Impellor	—	1	1	1	1	
D.11	41694	Mills Pin	—	1	1	1	1	
D.12	55564	Fan Pulley	—	1	1	1	1	
D.13	52324	Ball Bearing, Rear	—	1	1	1	1	
D.14	55565	Felt Seal, Rear	—	1	1	1	1	
D.15	38051	Felt Washer, Front	—	1	1	1	1	
D.16	30085	Ball Bearing, Front	—	1	1	1	1	
D.17	38048	Spring for Pump Spindle	—	1	1	1	1	
D.18	44130	Driving Piece	—	1	1	1	1	
D.19	38027	Cover Plate	—	1	1	1	1	
D.20	38037	Cover Plate Washer	—	1	1	1	1	
	SP.86 C.1	Csk. Head Screws, Cover Plate Attachment	—	6	6	6	6	
	SP.3N	Bolt, Pump Attachment	—	2	2	2	2	
	SP.3E	" " " "	—	2	2	1	1	
	SP.44E	Plain Washer	—	4	4	4	4	
	SP.48E	Spring	—	4	4	4	4	
D.21	52221	Greaser	—	1	1	1	1	
D.22	46203	By-pass Water Connection	—	1	1	—	—	
D.23	55574	" " " "	—	—	—	1	1	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		FAN DETAILS						
D.24	54835	Fan Blade Assembly	1	—	—	—	—	All Export, less Denmark and Eire.
	54836	" " "	1	—	—	—	—	
	54704	" Assembly	—	1	1	—	—	
	54860	" " "	—	—	—	1	1	
D.25	38665	Balance Piece for Fan	—	*	*	*	*	*As required.
D.26	52551	Safety Stop for Fan Pulley	—	1	1	1	1	
D.27	43473	Fan Extension	—	1	1	—	—	
	52949	" " "	—	—	—	1	1	
	48076	" Belt	1	—	—	—	—	Home Export
	57641	" " "	1	—	—	—	—	
	37694	" " "	—	1	1	—	—	
	46510	" " "	—	—	—	1	1	
	S.P.83C.3	Set Screw, $\frac{5}{16}$ " B.S.F. $\times \frac{1}{2}$ "	2	—	—	—	—	
	S.P.83D.3	" " $\frac{5}{16}$ " B.S.F. $\times \frac{5}{8}$ "	2	—	—	—	—	Export only.
	S.P.83D.2	" " Fan to Extension	—	4	4	4	4	
	S.P.48R	Spring Washer	2	—	—	—	—	
D.28	S.P.48D	" " "	—	4	4	4	4	
	43093	Shim for Extension	—	*	*	*	*	*As required.
	S.P.83E.2	Set Screw	—	4	4	4	4	
	S.P.48D	Spring Washer	—	4	4	4	4	
		CYLINDER HEAD DETAILS						
A.24	47158	Combustion Head	1	—	—	—	—	Com. No. TD 1 to TD 299 and TRD 1 to TRD 361 only. Com. No. TD 300 and future. TRD 362 and future.
	48529	" " "	—	1	—	—	—	
	54584	" " "	—	—	1	—	—	
	56410	" " "	—	—	—	1	1	
C. 1	57104W	" " "	—	—	—	1	1	
A.25	47195	" " Gasket	1	—	—	—	—	
	45815	" " "	—	1	—	—	—	
	45819	" " "	—	—	1	—	—	
C. 2	56586	" " "	—	—	—	1	1	
	47196	Stud, $\frac{3}{8}$ " B.S.F. $\times 3\frac{1}{8}$ "	8	—	—	—	—	
	36224	" $\frac{1}{2}$ " B.S.F. $\times 3\frac{7}{8}$ " Comb. Head	—	6	6	—	—	
	36225	" $\frac{1}{2}$ " B.S.F. $\times 4\frac{1}{2}$ "	—	1	1	—	—	
	47197	" $\frac{3}{8}$ " B.S.F. $\times 2\frac{1}{4}$ " Comb. Head Attachment	2	—	—	—	—	
	38235	" $\frac{1}{2}$ " $\times 4\frac{5}{16}$ " Comb. Head	—	2	2	—	—	
	36756	" $\frac{1}{2}$ " B.S.F. B.S.F. $\times 4$ "	—	2	2	—	—	
	47970	" $\frac{3}{8}$ " B.S.F. $\times 2\frac{7}{16}$ " Comb. Head	2	—	—	—	—	
	37173	" $\frac{1}{2}$ " B.S.F. $\times 4\frac{3}{8}$ " Comb. Head	—	2	2	—	—	
	47207	" $\frac{3}{8}$ " B.S.F. $\times 3\frac{3}{8}$ " Comb. Head	2	—	—	—	—	
	45947	" $\frac{3}{8}$ " B.S.F. $\times 3\frac{1}{4}$ " Comb. Head	2	—	—	—	—	
	C. 3	46493	" $\frac{3}{4}$ " B.S.F. $\times 3\frac{1}{2}$ " Rockershaft Brackets	—	—	—	4	4
	C. 4	56568	" $\frac{5}{16}$ " B.S.F. $\times 5$ " Rocker Cover	—	—	—	2	2
	C. 5	S.P.30C.A.	" $\frac{5}{16}$ " B.S.F. $\times 1\frac{1}{8}$ " Water Uptake	—	—	—	6	6
	C. 6	S.P.32C.A.	" $\frac{3}{8}$ " B.S.F. $\times 1\frac{1}{2}$ " Inlet Manifold	—	—	—	6	6
	C. 7	S.P.32B.B.	" $\frac{3}{8}$ " B.S.F. $\times 1\frac{3}{8}$ " Exhaust Manifold	—	—	—	7	7
	C. 8	46424	" $\frac{1}{2}$ " B.S.F. $\times 5\frac{3}{16}$ " Comb. Head	—	—	—	9	9
	C. 9	46425	" $\frac{1}{2}$ " B.S.F. $\times 2\frac{1}{16}$ " Comb. Head	—	—	—	4	4

Valve Guides ("Triumph")—see Cylinder Block, p.5.

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		CYLINDER HEAD DETAILS- cont.						
	47208	Timing Plug	1					
A.26	39170	" "		1	1			
A.27	S.P.52A	Washer. Timing Plug		1	1			
	S.P.22E.	Nuts, $\frac{3}{8}$ " B.S.F., Comb. Head	16					
	S.P.22G.	" $\frac{1}{2}$ " B.S.F.		13	13			
C.10	42889	" $\frac{1}{2}$ " B.S.F.				5	5	
C.11	34599	Dome Nuts				8	8	
	S.P.44G.	Washers, Comb. Head Studs	16					
	S.P.44K.	" " " "		13	13	13	13	
		PUSH ROD & ROCKER SHAFT DETAILS						
C.12	56341	Push Rod Assembly				8	8	
C.13	55144	" " Spring				8	8	
C.14	50041	Collar for Spring				8	8	
C.15	44595	Rocker Shaft				1	1	
C.16	44630	" " Spring				8	8	
C.17	44627	End Collar for Shaft				2	2	
	41790	Mills Pin				2	2	
C.18	44628	Distance Piece, Centre				1	1	
C.19	44629	" " Outer				2	2	
C.20	42880	Locking Screw for Distance Piece				3	3	
	52337	C'sk. Washer				3	3	Fitted with Detail 42880.
C.21	56440	Rocker No. 1 (Sold only Assembled)				4	4	
C.22	56441	" No. 2				4	4	
	44370	" Bush				16	16	
C.23	43579	Ball Pin				8	8	
C.24	36090	Lock Nut, $\frac{5}{16}$ "				8	8	
C.25	55327	Rockershaft Bracket, Rear				1	1	
C.26	55326	" " Loose				2	2	
C.27	55325	" " Fixed				1	1	
	42880	Locking Screw for Fixed Bracket				1	1	
	52327	C'sk Washer				1	1	Fitted with Detail 42880.
	S.P.22E.	Nut, $\frac{3}{8}$ " B.S.F.				4	4	
	S.P.48F.	Spring Washer				4	4	
C.28	54960	Oil Pipe (Cyl. to Comb. Head) and Unions				1	1	
	42875	Union Screw $\frac{3}{8}$ " B.S.F. (Union to Comb. Head)				1	1	
	S.P.54A.1	Fibre Washer				2	2	
C.29	55853	Rocker Cover				1		
	54476	" "					1	
C.30	46449	Washer for Rocker Cover				1	1	
	54484	Stud, Air Cleaner Attachment				4	4	
	41707	Mills Grooved Stud				2	2	
C.31	55027	Oil Filler Cap fitted in Cover				1	1	
C.32	43261	Washer for Cap				1	1	
	43080	Dome Nut, $\frac{5}{16}$ " B.S.F.				1	2	
	S.P.22D.	Nut, $\frac{5}{16}$ " B.S.F.				1	1	
	S.P.48E.	Spring Washer				2	2	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		FRONT ENGINE MOUNTING—<i>cont.</i>						
	S.P.44H	Plain	2	—	—	—	—	
	S.P.44G	Washer	—	—	—	4	4	
	S.P.48F	Spring Washer	2	4	4	4	4	
		REAR ENGINE MOUNTING DETAILS						
A.34	42054	Rear Engine Mounting	1	1	1	—	1	
C.41	55759	" " " " " " " " " " " "	—	—	—	1	—	
C.42	55669	Bolt Locking Plate Assembly	2	2	2	2	2	
	SP115E/10B	Simmond's Nut for Locking Plate	4	4	4	4	4	
	S.P.22F	Nuts, Mounting to Frame Attachment	2	2	2	2	2	
	S.P.44G	Washer	8	8	8	8	8	
	S.P.48G	Spring Washer	2	2	2	2	2	
		OIL SUMP DETAILS						
	48695	Oil Sump Assembly	1	—	—	—	—	
A.35	44542	" " " " " " " " " " " "	—	1	1	—	—	
C.43	56716	" " " " " " " " " " " "	—	—	—	1	1	
C44 A36	S.P.68J	Drain Plug	1	1	1	1	1	
	S.P.54C	Washer for Drain Plug	1	1	1	1	1	
	43865	" " Sump	1	—	—	—	—	
C45 A37	36142	" " " " " " " " " " " "	—	1	1	1	1	
A.38	36099	Clamp for Sump, O/S Corners	—	2	2	—	—	
	36100	" " " N/S " " " " " " " " " "	—	2	2	—	—	
A.39	36101	" " Sump Sides	—	2	2	—	—	
	S.P.83D3	Set Screws, Sump Attachment	18	2	2	2	2	
	S.P.83E.3	" " " " " " " " " " " "	—	16	16	—	—	
	S.P.83F.3	" " $\frac{5}{16}$ " B.S.F. $\times \frac{7}{8}$ ", Sump Attachment	—	—	—	16	16	
	S.P.48E	Spring Washer	18	18	18	18	18	
		DIPSTICK DETAILS						
	47897	Dipstick for Oil Sump	1	—	—	—	—	
A.40	48667	" " " " " " " " " " " "	—	1	1	—	—	
C.46	46513	" " " " " " " " " " " "	—	—	—	1	1	
A.41	32307	Felt Washer	1	1	1	—	—	
	44743	" " " " " " " " " " " "	—	—	—	1	1	
		TIMING COVER & CHAIN TENSIONER DETAILS.						
	55630	Timing Cover	1	—	—	—	—	
A.42	54701	" " and Chain Tensioner Assembly	—	1	1	1	1	
C.47	55629	" " only	—	1	1	1	1	
	43752	Anchor Plate—Tensioner	1	—	—	—	—	
	33210	" " " " " " " " " " " "	—	1	1	1	1	
	33214	" Pin—" " " " " " " " " " " "	1	1	1	1	1	
C.48	42425	Chain Tensioner	1	1	1	1	1	
	S.P.44C.A	Washer	2	—	—	2	2	
	S.P.44E	" $\frac{5}{16}$ " Anchor Pin	—	4	4	—	—	

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
		OIL PUMP AND DISTRIBUTOR DRIVE SHAFT DETAILS						
	47232	Distributor and Pump Drive Shaft	1	—	—	—	—	
B.49	44492	" " " " " "	—	1	1	—	—	
	46422	" " " " " "	—	—	—	1	1	
	46420	" Gear Shaft	—	—	—	1	1	
B.54	34469	Felt Washer for Shaft	1	1	1	—	—	
B.50	36120	Spiral Gear	1	1	1	1	1	
	S.P.61W.2	Woodruff Key, No. 2	1	1	1	1	1	
B.51	44615	Bush for Shaft	1	1	1	1	1	
		FUEL PUMP DETAILS						
	48224	Fuel Pump Assembly	1	—	—	—	—	
	42483	" " " " " "	—	1	1	—	—	Up to Com. No. DD and ED only.
	57914	" " " " " "	—	1	1	—	—	From Com. No. DD and ED
	57915	" " " " " "	—	—	—	1	1	
	57978	" " " L.H.S.	—	1	1	—	—	
	52461	Body and Primer Assembly	1	—	—	—	—	
	52462	" " " " " "	—	1	1	1	1	
	52463	Diaphragm	1	—	—	—	—	
	52464	" " " " " "	—	1	1	1	1	
	52465	Drain Plug	1	—	—	—	—	
	39888	Engine Pad Gasket	—	1	1	1	1	
	52467	Filter Cover	1	—	—	—	—	
	52468	" " " " " "	—	1	1	1	1	Up to Com. No. DD and ED only.
	57449	" " " " " "	—	1	1	1	1	From Com. No. DD and ED
	52471	Gasket Drain Plug	1	—	—	—	—	
	52472	" " " " " "	—	1	1	1	1	Up to Com. No. DD and ED only.
	52470	Filter Screen	—	1	1	1	1	
	52473	Gasket Filter Cover	1	—	—	—	—	
	52474	" " " " " "	—	1	1	1	1	Up to Com. No. DD and ED
	57451	" " " " " "	—	1	1	1	1	From Com. No. DD and ED
	52475	" Pull Rod	1	—	—	—	—	
	52476	" (Cork) Filter Screw	1	—	—	—	—	
	52477	" (Fibre) " "	1	1	1	1	1	
	52478	Link	1	—	—	—	—	
	52479	" " " " " "	—	1	1	1	1	
	52480	Nut Pull Rod	1	—	—	—	—	
	52481	Rocker Arm	1	—	—	—	—	
	52482	" " " " " "	—	1	1	1	1	
	52483	" " Pin	1	1	1	1	1	
	52484	" " Clip	2	2	2	2	2	
	52485	" " Washer	2	—	—	—	—	
	52486	" " " " " "	—	2	2	2	2	
	52487	Screw Filter Cover	1	—	—	—	—	
	52488	" " " " " "	—	1	1	1	1	
	52489	" Upper Cover	6	—	—	—	—	
	52490	" " " " " "	—	6	6	6	6	

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			8	12	14	18T	18TR	
		FUEL PUMP DETAILS—cont.						
	52491	Spring Diaphragm	1	—	—	—	—	
	52492	" "	—	1	1	1	1	
	52493	" Rocker Arm	1	—	—	—	—	
	52494	" " "	—	1	1	1	1	
	52495	" Valve	2	—	—	—	—	
	52497	" Priming Lever	—	2	2	2	2	Up to Com. No. DD and ED
	52498	" " "	—	1	1	1	1	From Com. No. DD and ED
	52499	Upper Casting	1	—	—	—	—	
	52500	" "	—	1	1	1	1	Up to Com. No. DD and ED
	57452	" "	—	1	1	1	1	From Com. No. DD and ED
	57351	Valve	2	—	—	—	—	
	57352	"	—	2	2	2	2	Up to Com. No. DD and ED
	57453	" Assembly	—	1	1	1	1	From Com. No. DD and ED
	57353	" Plate	1	—	—	—	—	
	57354	" Retainer Plate	—	1	1	1	1	Up to Com. No. DD and ED
	57454	" "	—	1	1	1	1	From Com. No. DD and ED
	57355	" Plate Gasket	1	—	—	—	—	
	57356	" " "	—	1	1	1	1	Up to Com. No. DD and ED
	57455	" " "	—	1	1	1	1	From Com. No. DD and ED
	57357	" " Screw	3	3	3	3	3	Up to Com. No. DD and ED
	57456	" " "	—	1	1	1	1	From Com. No. DD and ED
	57358	" Spring Retainer	1	—	—	—	—	
	57359	" " "	—	1	1	1	1	Up to Com. No. DD and ED
	58327	Primer Set	1	—	—	—	—	
	57360	Washer Diaphragm Alignment	1	—	—	—	—	
	57361	" Cover Screw Lock	6	6	6	6	6	
	57362	" Pull Rod Lock	1	—	—	—	—	
	52466	Drain Plug	—	1	1	1	1	Up to Com. No. DD and ED
	52496	Spring Valve	—	1	1	1	1	Up to Com. No. DD and ED
	57450	Filter Gauze	—	1	1	1	1	From Com. No. DD and ED
	57363	Inlet Union	1	1	1	1	1	Up to Com. No. DD and ED
	57365	Outlet Union	1	1	1	1	1	Up to Com. No. DD and ED
	57457	Inlet and Outlet Union	—	—	—	1	1	Triumph Models only.
	57366	" " "	—	1	1	—	—	Standard Models only.
	54577	Pipe Nut	2	2	2	2	2	
	30411	" Nipple	2	2	2	2	2	
		INLET & EXHAUST MANIFOLD DETAILS						
	57065	Inlet and Exhaust Manifold	1	—	—	—	—	
	48498	" " " "	—	1	—	—	—	
	52655	" " " "	—	—	1	—	—	
	55652	" " " " L.H.S.	—	1	—	—	—	
	55872	" " " " R.H.S.	—	—	1	—	—	
	54447	Inlet Manifold	—	—	—	1	1	
	54303	Exhaust Manifold	—	—	—	1	1	Com. No. TD 1 to TD only ; TRD 1 to TRD only
	57707	" "	—	—	—	1	1	Com. No. TD and TRD and future.

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			8	12	14	18T	18TR	
		INLET AND EXHAUST MANIFOLD DETAILS—cont.						
D.30	43859	Washer for Manifold	1	—	—	—	—	
	36213	" " " " " " " "	—	1	1	—	—	
	56276	" " " L.H.S. " " " "	—	—	1	—	—	
	46463	Washer, Inlet Manifold	—	—	—	2	2	
	46461	Centre Washer Exhaust Manifold	—	—	—	1	1	
	46462	Outer Washer " " " " " "	—	—	—	2	2	
D.31	32301	Washer Outlet to Exhaust Pipe	1	—	—	—	—	
	36206	" " " " " " " "	—	1	1	—	—	
	46639	" " " " " " " "	—	—	—	1	1	
	56183	Sleeve for Inlet Manifold	—	—	—	1	1	
	S.P.30D	Stud, $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{1}{4}$ " Exhaust Pipe Attachm't	2	—	—	—	—	
	S.P.30E	" $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{3}{8}$ " " " " " " " " "	—	2	—	—	—	
	S.P.32BA	" $\frac{3}{8}$ " B.S.F. $\times$ $1\frac{3}{8}$ " " " " " " " " "	—	—	2	—	—	
	S.P.30F	" $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{3}{8}$ " Carb. Attachment	2	2	2	—	—	
	S.P.32D	" $\frac{3}{8}$ " B.S.F. $\times$ $1\frac{1}{2}$ " Exhaust Outlet	—	—	—	4	4	
	S.P.32BA	" $\frac{3}{8}$ " B.S.F. $\times$ $1\frac{3}{8}$ " Carb. Attachment, Front.. .. .	—	—	—	1	1	
	S.P.5A.2	Set Screw, $\frac{3}{8}$ " B.S.F. $\times$ $\frac{3}{8}$ ", Inlet to Exhaust	—	—	—	1	1	
	55734	Manifold Stud, Inner, L.H.S.	—	—	2	—	—	
	S.P.32PA	Stud, $\frac{3}{8}$ " B.S.F. " " " " " " " "	—	—	1	—	—	
	S.P.32N	" $\frac{3}{8}$ ", Rear " " " " " " " "	—	—	1	—	—	
	52325	Elbow for Manifold Drain " " " " " " " "	1	—	1	—	—	
D.32	54580	Drain Pipe Assembly	1	—	—	—	—	
	52171	" " " " " " " " " "	—	1	1	—	—	
	54891	" " " " " " " " " "	—	—	—	1	1	
	55888	" " " " L.H.S. " " " " " "	—	—	1	—	—	
	55592	" " " " " " " " " "	1	—	—	—	—	
D.33	S.P.11722	Tubing Sleeve	1	1	1	—	—	
D.34	S.P.118Z25	" Nut	1	1	1	—	—	
D.35	42906	Clip for Drain Pipe	1	1	1	1	1	
	35278	Union Nut, $\frac{1}{8}$ " Gas	—	—	—	1	1	
	54882	" " " " " " " " " "	—	—	—	1	1	
	S.P.32KA	Stud, $\frac{3}{8}$ " B.S.F. $\times$ $2\frac{3}{4}$ ", Manifold Attachment	2	—	—	—	—	
	S.P.32RA	" $\frac{3}{8}$ " B.S.F. $\times$ $\frac{11}{16}$ " " " " " " "	—	2	2	—	—	
	S.P.32QA	" $\frac{3}{8}$ " B.S.F. $\times$ $4\frac{3}{8}$ " " " " " " "	2	—	—	—	—	
	S.P.32M	" $\frac{3}{8}$ " B.S.F. $\times$ $3\frac{1}{4}$ " " " " " " "	—	2	2	—	—	
	S.P.30DB	" $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{1}{4}$ " Carb. Attachment	—	2	2	—	—	
	S.P.32D	" $\frac{3}{8}$ " B.S.F. $\times$ $1\frac{1}{2}$ " " " " " " " Rear	—	—	—	1	1	
D.37	33148	Clamp, Manifold Attachment	2	2	2	—	—	
D.36	30899	Nut, $\frac{3}{8}$ " B.S.F., Manifold Attachment	4	4	4	7	7	
	S.P.22MBE	" $\frac{3}{8}$ " B.S.F. " " " " " " " "	—	—	—	6	6	
	S.P.48F	Spring Washer, Manifold Attachment	4	4	4	13	13	
	S.P.44CPR	Washer	—	—	—	1	1	

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			8	12	14	18T	18TR	
D.38	DYNAMO MOUNTING DETAILS							
	48023	Dynamo Bracket	1	—	—	—	—	*As required.
	46202	" "	—	1	1	—	—	
	46508	" " Front	—	—	—	1	1	
	46507	" " Rear	—	—	—	1	1	
	48928	Bracket Support	1	—	—	—	—	
	S.P.3CA	Bolt Support Attachment	1	—	—	—	—	
	S.P.22D	Nut, $\frac{5}{16}$ "	1	—	—	—	—	
	S.P.48E	Spring Washer	1	—	—	—	—	
	S.P.3C	Bolt, $\frac{5}{16}$ " B.S.F., Dynamo Attachment, Front	1	—	—	—	—	
	S.P.3E	" " " "	—	1	1	—	—	
	S.P.3F	" " " Rear	1	1	1	—	—	
	S.P.5A4	Set Screw, Bracket to Head	2	—	—	—	—	
	S.P.22D	Nuts, $\frac{5}{16}$ " B.S.F., Dynamo Attachment	3	3	3	2	2	
	S.P.44DA	Shims	*	*	*	—	—	
	S.P.3B	Set Screw, Bracket to Block	—	—	—	1	1	
	43132	Distance Piece, Front Attachment	—	—	—	1	1	
	S.P.3K	Bolt	—	—	—	1	1	
D.39	S.P.3E	" " " "	—	—	—	1	1	
	42264	Pin for Adjusting Link	—	1	1	—	—	
D.40	41546	Belt Adjusting Link	1	1	1	—	—	
	46509	" " " "	—	—	—	1	1	
	S.P.21E	Slotted Nut, $\frac{3}{8}$ ", Link to Pin	—	1	1	—	—	
	S.P.44G	Plain Washer, " "	2	—	—	—	—	
	S.P.44E	" " " "	—	—	—	2	2	
	STARTER MOTOR AND MOUNTING DETAILS							
	S.P.5B	Bolt, Motor to Plate	1	—	—	—	—	
SP.5E	" " " "	2	3	3	3	3		
S.P.22E	Nuts, $\frac{3}{8}$ " B.S.F., Motor to Plate	3	3	3	3	3		
S.P.44G	Plain Washer " "	—	3	3	3	3		
S.P.48F	Spring Washer " "	3	3	3	3	3		
IGNITION DETAILS								
57392	Sparking Plug	4	—	—	—	—	Per Set.	
47284	" " 14 m/m	—	4	4	—	—		
47338	" " " "	—	—	—	4	4		
5520	H.T. Wires	53"	57"	57"	64"	64"		
47340	" Wire Terminal Tubular Ends	4	4	4	—	—		
57661	" " " "	—	—	—	4	4		
DISTRIBUTOR MOUNTING DETAILS								
B.52	42386	Dog for Distributor	1	1	1	1	1	
	41140	Peg	1	1	1	1	1	
B.53	33373	Bracket for Distributor	1	1	1	—	—	
	46418	Adaptor for Distributor	—	—	—	1	1	
	43872	Locking Screw, $\frac{1}{4}$ " B.S.F.	1	1	1	—	—	

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			8	12	14	18T	18TR	
B.55		DISTRIBUTOR MOUNTING DETAILS						
		—cont.						
	46436	Locking Screw, $\frac{1}{4}$ " B.S.F.	—	—	—	1	1	
	S.P.24C	Lock Nut, $\frac{1}{4}$ " B.S.F., Dist. Attachment	1	1	1	1	1	
	38297	Set Screw, $\frac{1}{4}$ " Whit.	1	1	1	1	1	
	33831	Washer Bracket Attachment	2	2	2	—	—	
	35167	Distance Washer	1	1	1	—	—	
	35797	Shim, Bracket Attachment	*	*	*	—	—	*As required.
	46419	" $\frac{1}{32}$ "	—	—	—	*	*	*As required.
	46437	" .015"	—	—	—	*	*	*As required.
	46438	" .006"	—	—	—	*	*	*As required.
	S.P.3CA	Set Screw, Adaptor Attachment	—	—	—	2	2	
	S.P.30EA	Stud, $\frac{5}{16}$ " B.S.F. $\times$ $\frac{5}{16}$ ", Bracket Attachment	2	2	2	—	—	
	S.P.22D	Nut, $\frac{5}{16}$ " B.S.F.	2	2	2	—	—	
	S.P.44E	Washer	1	1	1	—	—	
	S.P.48E	Spring Washer	2	2	2	2	2	
		THERMOSTAT DETAILS						
	50612	Thermostat	—	1	1	—	—	
	55411	"	—	—	—	1	1	
	36999	Washer for Thermostat	—	1	1	1	1	
	S.P.3D	Set Screws, Thermostat Attachment	—	2	2	—	—	
	S.P.3F	Bolt, $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{1}{8}$ ", Thermostat to Water Uptake	—	—	—	2	2	
	S.P.22D	Nut, $\frac{5}{16}$ " B.S.F.	—	—	—	2	2	
	S.P.48E	Spring Washer	—	2	2	2	2	
		CARBURETTOR						
	57737	Carburettor	1	—	—	—	—	Up to Com. No.
	59197	"	1	—	—	—	—	From Com. No.
	54649	"	—	1	—	—	—	
	54786	"	—	—	1	—	—	
	55591	"	—	—	—	1	1	
	57031	Washer	1	—	—	—	—	
	54651	"	—	1	—	—	—	
	54786B	"	—	—	1	1	1	
	57406	Throttle Chamber and Float Chamber	1	—	—	—	—	
	57503	" " only	—	1	—	—	—	
	57529	" " "	—	—	1	1	1	
	57407	Spindle	1	—	—	—	—	
	57504	"	—	1	—	—	—	
	57530	"	—	—	1	1	1	
	57408	Butterfly	1	—	—	—	—	
	57505	"	—	1	—	—	—	
	57531	"	—	—	1	1	1	
	57409	" Screw	2	—	—	—	—	
	57506	"	—	2	2	2	2	
	57410	Lever Throttle	1	—	—	—	—	
	57507	"	—	1	1	—	—	
	57557	"	—	—	—	1	1	

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
		CARBURETTOR—cont.						
57411		Nut Throttle Spindle End	1	1	1	1	1	
57412		Screw, Volume Control	1	1	1	1	1	
57413		Spring, Volume Control	1	1	1	1	1	
54651		Flange Washer	—	1	—	—	—	
57414		Support Cable	1	—	—	—	—	
57508		" "	—	1	1	1	1	
57415		Ball Starter Valve	1	1	1	1	1	
57416		Spring " "	1	1	1	1	1	
57417		Screw, Starter Body	4	4	4	—	—	
57418		Air Jet	1	—	—	—	—	
57419		Nut, Starter Spindle End	1	1	1	1	1	
57420		Cover, Float Chamber	1	—	—	—	—	
57510		" " "	—	2	—	—	—	
57552		" " "	—	—	1	1	1	
57421		Choke Tube	1	—	—	—	—	
57534		" " "	—	—	1	1	1	
57422		" " Fixing Screw	1	1	1	1	1	
57423		Needle Valve	1	1	1	1	1	
57424		" " Washer	1	1	1	—	—	
57554		" " "	—	1	1	—	—	Export.
57558		" " "	—	—	—	1	1	
57512		Banjo Union	—	1	1	—	—	
57559		" " "	—	—	—	1	1	
57513		Bolt, Banjo Union	—	1	1	1	1	
57514		Gauze, Banjo Union Filter	—	1	1	1	1	
57515		Washer (Large), Banjo Union	—	1	1	1	1	
57516		" (Small) " "	—	1	1	1	1	
57518		Float Chamber Complete	—	1	—	1	1	
57535		" " "	—	—	1	—	—	
57425		Main Jet	1	1	1	1	1	
57426		Correction Jet	1	1	1	1	1	
57427		Main Jet Emulsion Tube	1	—	—	—	—	
57428		Auxiliary Jet	1	1	1	1	1	
57429		Air Bleed Jet	1	1	1	1	1	
57430		Main Jet Carrier Bolt	1	1	1	1	1	
57431		" " " " Washer	1	1	1	1	1	
57522		Float Chamber Drain Plug	—	1	—	—	—	
57523		" " " " Washer	—	1	—	—	—	
57432		" " " " "	1	—	—	—	—	
57525		Gasket, Float Chamber	—	1	—	—	—	
57433		Screw, Float Chamber Assembly	3	2	—	—	—	
57526		" " " " "	—	—	—	—	—	
57541		" " " " "	—	—	6	—	—	
57556		" " " " Air Vent	—	1	1	—	—	Export
57434		Petrol Jet, G.S.	1	1	1	1	1	

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
		CARBURETTOR—cont.						
57435		Washer, Petrol Jet	1	1	1	—	—	
57544		Adaptor Air Intake	—	—	1	—	—	
57780		Stud, Air Intake Adaptor	—	—	2	2	2	
S.P.117Z		Banjo Union Nut	1	1	1	—	—	
S.P.118Z		Nipple, Union Nut	1	1	1	—	—	
57436		Filter Gauze Cover	1	—	—	—	—	
57437		" " " Screw	2	—	—	—	—	
57438		Washer " " "	2	—	—	—	—	
57439		" " " " "	1	—	—	—	—	
57440		Filter Gauze	1	—	—	—	—	
57441		" " Spring	1	—	—	—	—	
57528		Gasket Throttle Chamber	—	1	—	—	—	
57551		" " " " "	—	—	1	—	—	
57545		Needle Valve and Petrol Union	—	—	1	1	1	
57546		Screw, Needle Valve	—	—	2	2	2	
57547		Washer " " " " "	—	—	2	2	2	
57548		Throttle Chamber Locating Ring	—	—	1	1	1	
57549		Float Chamber, Air Vent Cover	—	—	1	1	1	
57550		" " " " Screw	—	—	2	—	—	
57556		" " " " "	—	—	—	2	2	
S.P.22PBD		Nuts, $\frac{5}{16}$ " B.S.F.	2	2	2	—	—	
S.P.22MBE		" $\frac{3}{8}$ " B.S.F.	—	—	—	1	1	
56166		Special Nut	—	—	—	1	1	
S.P.49SG		Shake-proof Washer	—	—	—	1	1	
S.P.48E		Spring Washer	2	2	2	—	—	
S.P.48F		" " " " "	—	—	—	1	1	
41257		Carburettor Return Spring	1	—	—	—	—	
48745		" " " " "	—	1	1	—	—	
55940		Throttle Spring	—	—	—	1	1	
43510		Tab Washer for Spring	1	—	—	—	—	
48744		" " " " "	—	1	1	—	—	
42703		Swivel Pin Carburettor Lever	1	1	1	1	1	
44539		Locking Screw, 2B.A.	1	1	1	1	1	
37942		Swivel Pin Bush	1	1	1	1	1	
S.P.21A		Slotted Nut	1	1	1	1	1	
S.P.55A		Split Pin	1	1	1	1	1	
		CARBURETTOR CONTROL CABLE DETAILS						
47997		Carburettor Control Cable, Outer	1	—	—	—	—	
49629		" " " " " L.H.S.	1	—	—	—	—	
48823		" " " " "	—	1	1	—	—	
55785		" " " " "	—	—	—	1	—	
55808		" " " " "	—	—	—	—	1	
48847		" " " " " Inner	1	—	—	—	—	

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
		CARBURETTOR CONTROL CABLE DETAILS—cont.						
49630		Carburettor Control Cable Inner	1	—	—	—	—	
54025		" " " " " " " "	—	1	1	—	—	
55784		" " " " " " " "	—	—	—	1	—	
55809		" " " " " " " "	—	—	—	—	1	
48989		Anchor Brkt.	1	1	1	—	—	
55322		" " " " " " " "	—	—	—	1	1	
48008		Clip for Cable	1	1	1	1	1	
S.P.84C1		Round Head Screws, 2B.A. × ½"	1	1	1	1	1	
S.P.22A		Nuts, 2B.A.	1	1	1	1	1	
S.P.48C		Spring Washers	1	1	1	1	1	
		AIR SILENCER DETAILS						
48435		Air Silencer (Replaced by 55594 with Bkt. 57033) ..	1	—	—	—	—	
55594		" " " " " " " "	1	—	—	—	—	
55731		Oil Bath, Air Cleaner and Silencer	1	—	—	—	—	
54648		Air Silencer	—	1	—	—	—	First 463 M.C.'s require Support Detail No. 55635.
56430		Oil Bath, Air Cleaner and Silencer	—	1	1	—	—	
55758		Air Silencer	—	—	1	—	—	
56369		" " " " " " " "	—	—	—	1	—	
55682		" " " " " " " "	—	—	—	—	1	
46271		" " Bkt. for Detail 48435 if used	1	—	—	—	—	
57033		" " Support	1	—	—	—	—	
55635		" " " " for Detail 54648	—	1	—	—	—	
56266		" " Bracket Front, for Detail 55758	—	—	1	—	—	
56265		" " " Rear " " " "	—	—	1	—	—	
56302		" " " Carb. " " " "	—	—	1	—	—	
54775		Rubber Pad " " " "	—	—	1	—	—	
56288A		Air Silencer Bracket, Rear	—	—	—	1	—	
56288B		" " " " Front	—	—	—	1	—	
55975		Buffer Ring for Detail 55731 and 56430	1	1	1	—	—	
56361		Felt Packing " " " " " " " "	2	—	—	—	—	
56362		" " " " " " " " " "	1	—	—	—	—	
55998		Air Cleaner Cradle, for detail 56430	—	1	—	—	—	
55997		" " Strap " " " " " " " "	—	1	1	—	—	
55672		" " Hose " " " " " " " "	1	—	—	—	—	
55995		" " " " " " " " " "	—	1	—	—	—	
55996		" " " " " " " " " "	—	—	1	—	—	
56368		" " " " for Detail 56369	—	—	—	1	—	
54485		" " " " " " " " 55682	—	—	—	—	1	
55673		Carburettor Connection	1	—	—	—	—	
49928		Adaptor for Air Silencer	—	—	—	1	—	
54481		" " " " " " " " " "	—	—	—	—	1	
42243		Grommet	—	—	—	2	—	
42244		" " " " " " " " " "	—	—	—	2	—	
52301		Clip for Adaptor	—	—	—	2	2	

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Plate Ref. No.	Detail No.	Description	Model					Remarks	
			8	12	14	18T	18TR		
B.66	AIR SILENCER DETAILS <i>cont.</i>								
	54482	Air Silencer Clip, Upper					2		
	54483	" " " Lower					2		
	S.P.116E1	" " " " " " " " " " " "	1						
	S.P.116G1	" " " " " " " " " " " "		1					
	S.P.116E1	" Pipe Clip Connection to Carburettor	1						
	S.P.116H1	" " " Hose to Connection	1						
	S.P.116K1	" " " Carburettor to Cleaner		1					
	S.P.116N	" " " for Detail 55596 and 55594	1	1	1			Hose to Air Cleaner.	
	S.P.116N	" " " " " 55595		2	2			Carburettor to Cleaner.	
	S.P.83J2	Set Screw		1	1			Strap to Silencer.	
	S.P.3B	" " " " " " " " " " " "				4			
	57280	Tab Washer, Bracket to Carburettor			2				
	S.P.83G2	" " " " " " " " " " " "					2		
	S.P.22D	Nut	1	1	1				
	S.P.48D	Spring Washer	1	1		4			
	S.P.48E	" " " " " " " " " " " "					2		
	B.67	FLYWHEEL DETAILS							
		54578	Flywheel	1					
		39366	" " " " " " " " " " " "		1	1			
		40130	" " " " " " " " " " " "				1	1	
		S.P.62MY	Dowel, Flywheel Attachment	1	1	1	1	1	
		S.P.62S	" " " " " " " " " " " "	2					
S.P.62T		" Clutch Attachment				2	2		
47250		Set Screw	4						
31781		" " " " " " " " " " " "		4	4				
48840		" " " " " " " " " " " "				4	4		
43751		Locking Plate	2						
36375		" " " " " " " " " " " "		2	2	2	2		
S.P.3B		Set Screw, Clutch Attachment	6						
S.P.3C		" " " " " " " " " " " "		6	6	6	6		
S.P.48E		Spring Washer	6	6	6	6	6		
E. 1		CLUTCH DETAILS							
		53993	Clutch Unit, complete with Release Bearing and Floating Plate	1					
	50439	" " " " " " " " " " " "		1					
	54307	" " " " " " " " " " " "			1				
	59137	" " " " " " " " " " " "				1	1		
	52454	Clutch Cover Assembly	1						
	52455	" " " " " " " " " " " "		1					
	52456	" " " " " " " " " " " "			1				
	52457	" " " " " " " " " " " "				1	1		
	52326	" " only	1						
	43537	" " " " " " " " " " " "		1	1				
	52399	" " " " " " " " " " " "				1	1		

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
CLUTCH DETAILS <i>cont.</i>								
E. 4	40906	Clutch Pressure Plate	1	—	—	—	—	
	42533	" " "	—	1	1	—	—	
	46032	" " "	—	—	—	1	1	
E. 15	52239	" Driven Plate	1	—	—	—	—	
	51117	" " "	—	1	1	—	—	
	48655	" " "	—	—	—	1	1	
E. 2	40907	Thrust Springs, Blue	6	—	—	—	—	
	38786	" " "	—	6	—	—	—	
	45283	" " Orange	—	—	6	—	—	
	52400	" " Maroon	—	—	—	6	6	
E.11	40909	Release Lever Plate	1	—	—	—	—	
	45346	" " "	—	1	1	—	—	
	46033	" " "	—	—	—	1	1	
E. 9	40910	" " "	1	—	—	—	—	
	46034	" " "	—	1	1	1	1	
E. 5	40913	Pressure Plate Shoulder Stud	3	—	—	—	—	
E. 6	40912	Locking Washer " "	3	—	—	—	—	
E. 8	40914	Tag Washer	3	—	—	—	—	
E. 7	40915	Shoulder Stud Nut	3	—	—	—	—	
E. 3	40908	Spring Cup	6	—	—	—	—	
E.10	45058	Release Lever Bearing Plate	3	—	—	—	—	
	42536	" " Struts	—	3	3	3	3	
	42537	" " Pins	—	3	3	3	3	
	42538	" " Eyebolts	—	3	3	—	—	
	41325	" " "	—	—	—	3	3	
	35253	" " Nut	—	3	3	3	3	
E.13	40917	" Bearing	1	—	—	—	—	
	41320	" " "	—	1	1	—	—	
	41328	" " "	—	—	—	1	1	
E.14	47261	" Retainer	2	2	2	2	2	
E.12	40911	Retainer Spring	3	—	—	—	—	
	38788	Release Lever Retaining Wire	—	3	3	3	3	
	35249	Anti-rattle Springs	—	3	3	—	—	
	59620	" " "	—	—	—	3	3	
	52327	Facing Package	1	—	—	—	—	
	51118	" " "	—	1	1	—	—	
	47730	" " "	—	—	—	1	1	
CLUTCH HOUSING DETAILS								
E.16	55321	Clutch Housing	1	—	—	—	—	
	55344	" " L.H.S.	1	—	—	—	—	
	49924	" " "	—	1	1	1	1	
	55892	" " L.H.S.	—	1	—	—	—	
	55223	" Cover Assembly for 55321	1	—	—	—	—	

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
E.17	54061	CLUTCH HOUSING DETAILS—cont. Clutch Housing Bracket	1	—	—	—	—	
	55346	" " " L.H.S.	1	—	—	—	—	
	50271	" " " " "	—	1	1	—	—	
	57074	" " " " "	—	—	—	1	1	
	55948	" " " L.H.S.	—	1	—	—	—	
	S.P.3D	Set Screw, $\frac{5}{16}$ " B.S.F. $\times \frac{7}{8}$ ", Bracket Attachment	2	2	2	2	2	
	S.P.83D2	" $\frac{1}{4}$ " B.S.F. $\times \frac{5}{8}$ ", Cover Attachment	2	—	—	—	—	
	S.P.48E	Spring Washers	2	2	2	2	2	
	S.P.44C	Plain Washer	2	—	—	—	—	
	S.P.48D	Spring Washer	2	—	—	—	—	
E.26	46818	CLUTCH OPERATING DETAILS Intermediate Lever	1	—	—	—	—	
	44232	" " " " "	—	1	1	—	—	
	54460	" " " " "	—	—	—	1	1	
	E.27	46819	Operating Link	2	—	—	—	
48470		" " " " "	—	1	1	—	—	
54451		Compensating Link	—	—	—	1	1	
E.28	47550	Joint Pin	2	—	—	—	—	
	36834	" " " " "	—	2	2	2	2	
	S.P.44G	Washer	2	—	—	—	—	
	S.P.44I	" " " " "	—	4	4	4	4	
	27645	Spring	—	—	—	1	—	
	55765	Tab Washer	—	—	—	1	—	
	55537	" " " " "	—	—	—	—	1	
E.34	54012	Clutch Operating Rod Top	1	—	—	—	—	Com. No. NA9640 and Future. L.H.S.
	57115	" " " " L.H.S.	1	—	—	—	—	
	54717	" " " " Assembly	—	1	1	—	—	
	55624	" " " " " "	—	—	—	1	—	
	55482	" " " " " "	—	—	—	—	1	
	56156	" " " " L.H.S.	—	1	1	—	—	
	S.P.44E	Washer	2	—	—	—	—	
	37613	Clip for Spring, Clip to Operating Rod Top	1	—	—	—	—	
	27645	Pull-off Spring, Clip to Inter. Lever	1	—	—	—	—	
	47551	Swivel Pin, Bottom Clutch Rod to Lever	1	—	—	—	—	
	55766	Clip for Clutch Rod	—	—	—	1	—	
	S.P.19A	Bolt, 2B.A. $\times \frac{1}{2}$ " For Clip 37613	1	—	—	1	1	
	S.P.22A	Nut, 2B.A. " " " "	1	—	—	1	1	
	S.P.21D	Slotted Nut, $\frac{3}{16}$ " B.S.F.	1	—	—	1	1	
	S.P.24E	Locknut, $\frac{3}{8}$ " B.S.F.	—	4	4	1	4	
S.P.44G	Washer	—	1	1	1	1		
E.31	54013	Clutch Rod Assembly, Bottom	1	—	—	—	—	
	54719	" " " " " "	—	1	1	—	—	
	56157	" " " " L.H.S.	—	1	1	—	—	
	50522	" " " " " "	—	1	1	—	—	
E.32	48052	Spring for Rod	1	—	—	—	—	

Com. No. NA9640 and Future. L.H.S.

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
E.30	55484	CLUTCH OPERATING DETAILS—cont. Clutch Operating Rod Assembly, Bottom	—	—	—	1	1	Com. No. DD. 1 to DD213. and ED. 1 to ED. 77 only. Com. No. DD. 214 and ED. 78 and future. Export D.B.E.
	54075	Link Rod (Centre) Assembly	1	—	—	—	—	
	55361	" " Assembly, L.H.S.	1	—	—	—	—	
	54718	" " " " " " " "	—	1	1	—	—	
	56155	" " " " L.H.S.	—	1	1	—	—	
E.33	55483	" " " " " " " "	—	—	—	1	1	
	44034	Swivel Pin	—	1	1	—	—	
	S.P.24D	Locknuts, $\frac{5}{16}$ " B.S.F.	4	—	—	—	—	
	S.P.24E	" $\frac{3}{8}$ " B.S.F.	—	4	4	4	4	
E.20	54062	CLUTCH OPERATING SHAFT DETAILS Clutch Operating Shaft	1	—	—	—	—	
	55345	" " " L.H.S.	1	—	—	—	—	
	41264	" " " " " " " "	—	1	1	1	1	
	56228	" " " L.H.S.	—	1	—	—	—	
	48192	" " Lever	1	—	—	—	—	
E.21	36831	" " " " " " " "	—	1	1	1	1	
E.25	40488	Spring for Shaft	1	1	1	1	1	
	56200	" " " L.H.S.	—	1	—	—	—	
E.19	33287	Pin	1	—	—	—	—	
	27618	" " " " " " " "	—	1	1	1	1	
E.18	30047	Locking Wire	—	1	1	1	1	
	48191	Clutch Operating Fork	1	—	—	—	—	
	36638	" " " " " " " "	—	1	1	—	—	
	47117	" " " " " " " "	—	—	—	1	1	
	44034	Swivel Pin	—	—	—	1	1	
	S.P.21D	Slotted Nut	—	—	—	1	1	
	S.P.83H5	Set Screw, $\frac{7}{16}$ " B.S.F. $\times 1\frac{1}{8}$ "	6	6	6	6	6	
	32269	Tab Washer	6	6	6	6	6	
	S.P.49SH	Shake-proof Washer	6	6	6	6	6	
	S.P.1L	Locating Bolt, $\frac{1}{4}$ " B.S.F. $\times 1\frac{7}{8}$ "	1	—	—	—	—	
	S.P.3M	" " $\frac{5}{16}$ " B.S.F. $\times 2$ "	—	1	1	1	1	
	S.P.48D	Spring Washer	1	—	—	—	—	
	S.P.48E	" " " " " " " "	—	1	1	1	1	
	36997	Bearing Bush, L.H.	—	1	1	1	1	
36998	" " R.H.	—	1	1	1	1		
E.35	47533	CLUTCH PEDAL DETAILS Clutch Pedal Assembly	1	—	—	—	—	
	49212	" " " L.H.S.	1	—	—	—	—	
	54716	" " " " " " " "	—	1	1	—	—	
	55538	" " " " " " " "	—	1	1	—	—	
	56013	" " " L.H.S.	—	1	1	—	—	
	55729	" " " " " " " "	—	—	—	1	—	
	55485	" " " " " " " "	—	—	—	—	1	

Com. No. DD. 1 to DD213. and ED. 1 to ED. 77 only.
Com. No. DD. 214 and ED. 78 and future.
Export D.B.E.

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			8	12	14	18T	18TR	
		CLUTCH PEDAL DETAILS—cont.						
E.36	36935	Pedal Bush, fitted on Pedal	1	1	1	—	—	
	54471	" " " " "	—	—	—	2	2	
E.38	41431	Adjustable Pad Assembly	—	1	1	—	—	
	55509	" " " L.H.S.	—	1	1	—	—	
	55546	" " " " "	—	—	—	1	1	
	47557	Pedal Pad Rubber, fitted on Pedal	1	—	—	—	—	
E.37	37605	" " " " " "	—	1	1	—	—	
	56168	" " " " " "	—	—	—	1	1	
	55662	Brake Jaw	—	—	—	1	—	
	S.P.3.I	Bolt, $\frac{5}{16}$ " B.S.F. $\times 1\frac{1}{2}$ "	—	1	1	1	1	
	S.P.22.D	Nut, $\frac{5}{16}$ " B.S.F.	—	1	1	1	1	
E.24	24287	Spring Washers	1	1	1	—	—	
	S.P.48.E	" " " " " "	—	1	1	1	1	
	55131	Washer	*	—	—	—	—	*As required
E.33	44034	Swivel Pin	—	1	1	—	1	
	S.P.21.D	Slotted Nut, $\frac{5}{16}$ " B.S.F.	—	1	1	—	—	
	S.P.44F	Spring Washer	—	1	1	—	—	
	46282	Adaptor for Pedal Shaft	—	1	1	—	—	
	S.P.44VA	Washer, Pedal Attachment, L.H.S.	—	1	1	—	—	
	24287	Spring Washer	—	1	1	—	—	
	43929	Pull-off Spring	—	1	1	—	1	
	48576	Hook for Spring	—	1	1	—	—	
	S.P.83M2	Adjusting Screw, $\frac{1}{4}$ " B.S.F. $\times 1\frac{1}{8}$ "	—	1	1	—	—	
	S.P.83M3	Set Screw, $\frac{5}{16}$ " B.S.F. $\times 1\frac{1}{8}$ "	—	—	—	1	1	
	S.P.24D	Lock Nut "	—	—	—	1	1	
	S.P.44C	" " " " " "	—	1	1	—	—	
	S.P.44N	Plain Washer	—	1	1	—	—	
	52291	Grease Nipple	—	1	1	—	—	
	52253	" " " " " "	—	—	—	1	1	
		ACCELERATOR PEDAL DETAILS						
	55654	Accelerator Pedal Assembly	1	—	—	—	—	
	49560	" " " L.H.S.	1	—	—	—	—	
	55335	" " " " " "	—	1	1	—	—	
	54722	" " " " " "	—	1	1	—	—	
	37962	" " " " " "	—	—	—	1	—	
	40601	" " " " " "	—	—	—	1	—	
	40601	" " " " " "	—	—	—	—	1	
	47792	Bracket, Accelerator Lever	1	1	1	1	1	
	37963	" " " " " "	—	1	1	1	1	
	55219	Accelerator Pedal Rod Assembly	—	—	—	1	—	
	54547	" " " " " "	—	—	—	—	1	
	56946	" Rod Assembly	—	1	1	—	—	
	55222	" Lever Assembly	—	—	—	1	—	
	54545	" " " " " "	—	—	—	—	1	
	55334	" " " " " "	—	1	1	—	—	
								TD. 1 to TD only. TD and future.

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
		ACCELERATOR PEDAL DETAILS—<i>cont.</i>						
38490		Spring for Pedal .. .		1	1	1	1	
37944		Swivel Pin assembled on Pedal .. .	1	1	1	1	1	
37972		Pivot Pin for Pedal .. .		1	1	1	1	
48074		Return Spring .. .	1	1	1	1	1	
S.P.84C1		Round Head Screw, 2B.A. × $\frac{1}{8}$ " .. .	1	1	1	1	1	
S.P.84F1		" " " " × $\frac{7}{8}$ " .. .				2	2	
S.P.22A		Nuts, 2B.A. .. .	1	1	1	2	2	
S.P.48C		Spring Washer .. .	1	1	1	2	2	
S.P.115C/10B		Simmond's Nut, $\frac{1}{16}$ " B.S.F. .. .		1	1	1	1	
S.P.44C		Washer .. .		1	1	1	1	
44539		Locking Screw, 2B.A., assembled on Pedal .. .	1	1	1	1	1	
S.P.44A		Washer .. .	1	1	1	1	1	
S.P.21A		Slotted Nut, 2B.A. .. .	1	1	1	1	1	
47791		Fulcrum Pin, Pedal to Bracket.. .	1	1	1	1	1	
S.P.44E		Washer .. .	1	1	1	1	1	
S.P.83N2		Set Screw, $\frac{1}{16}$ " B.S.F. × $1\frac{3}{8}$ ", Brkt. to Body Att. .. .	1	1	1	1	1	
S.P.83C2		" " " $\frac{1}{16}$ " B.S.F. × $\frac{1}{2}$ " " " .. .	1	1	1	1	1	
S.P.22C		Nut, $\frac{1}{16}$ " B.S.F. .. .	1	1	1	1	1	
S.P.48D		Spring Washer .. .	1	1	1	1	1	
		BRAKE PEDAL DETAILS						
55050		Brake Pedal Assembly .. .	1					
55372		" " " L.H.S. .. .	1					
54715		" " " " " " .. .		1	1			DD, 1 to DD. 213. ED. 1 to ED. 77.
55539		" " " " " " .. .		1	1			DD, 213 and ED. 78 and future.
56019		" " " L.H.S. .. .		1	1			
58554		" " and Master Cylinder Assembly .. .				1	1	
55510		Fulcrum Pin, through Bush 52323 .. .				1	1	
52323		Harris Bush, bottom of 55405 .. .				1	1	
S.P.115F/10B		Simmond's Nut, $\frac{3}{16}$ " B.S.F. .. .				1	1	
56167		Rubber Pad for Brake Pedal .. .				1	1	
55532		Grommet on Floor Board .. .				1	1	
36935		Pedal Bush, fitted on Pedal .. .	1	1	1			
47557		" " Pad .. .	1					
41431		Adjustable Pad Assembly .. .		1	1			
37605		Pedal Pad Rubber .. .		1	1			
56167		" " " " " " .. .				1	1	
52219		Grease Nipple .. .	1					
47946		Pull-off Spring, Return Pedal .. .	1					
43929		" " " " " " .. .		1	1			
54041		Hook for Spring " " .. .	1					
48576		" " " Stop Lamp .. .	1					
48576		" " " " " " .. .		1	1			
S.P.31		Bolts, $\frac{5}{16}$ " B.S.F. × $1\frac{1}{2}$ " .. .		1	1			
S.P.22D		Nuts, $\frac{3}{16}$ " B.S.F. .. .		1	1			
S.P.83M2		Set Screw, $\frac{1}{16}$ " B.S.F. × $1\frac{3}{8}$ " .. .		1	1			

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
		BRAKE PEDAL DETAILS—cont.						
S.P.24C		Locknuts, $\frac{1}{2}$ " B.S.F.	—	1	1	—	—	
S.P.48E		Spring Washers	—	1	1	—	—	
S.P.1E		Bolts, $\frac{1}{2}$ " B.S.F.	—	—	—	4	4	
S.P.22C		Nuts, $\frac{1}{2}$ " B.S.F.	—	—	—	4	4	
S.P.48D		Spring Washers	—	—	—	4	4	
CD13462		Plain Washer	—	—	—	4	4	
		TORSION BAR DETAILS						
56012		Torsion Bar, Rear Axle	—	1	1	—	—	
55012		" " " "	—	—	—	1	1	
54676		"U" Bolt for Torsion Bar	—	2	2	2	2	
S.P.22D		Nut for "U" Bolt	—	4	4	4	4	
S.P.5D		Bolt, $\frac{3}{8}$ " B.S.F. $\times$ $1\frac{1}{2}$ "	—	—	—	2	2	
S.P.22E		Nut, $\frac{3}{8}$ " B.S.F.	—	2	2	—	—	
S.P.5C		Bolt, $\frac{3}{8}$ " B.S.F. $\times$ $\frac{1}{2}$ "	—	2	2	—	—	
S.P.48E		Spring Washer	—	4	4	4	4	
S.P.48F		" " " "	—	2	2	—	—	
		HANDBRAKE OPERATING LEVER DETAILS						
52338		Handbrake Operating Lever Assembly	1	—	—	—	—	
55370		" " " " L.H.S.	1	—	—	—	—	
54721		" " " " " "	—	1	1	—	—	
58225		" " " " " "	—	1	1	—	—	
56152		" " " " L.H.S.	—	1	1	—	—	
55486		" Lever Outer Assembly	—	—	—	—	1	
55487		" " Inner " "	—	—	—	—	1	
55748		" " L.H. " "	—	—	—	1	—	
55749		" " R.H. " "	—	—	—	1	—	
48058		" Operating Lever	1	—	—	—	—	
55370		" " " L.H.S.	1	—	—	—	—	
48668		" " " " "	—	1	1	—	—	
55625		" " Rod	—	—	—	1	—	
55533		" " " " "	—	—	—	—	1	
43774		Fork End	—	—	—	1	—	
31989		Brake Jaw Front	—	—	—	—	1	
32310		" Jaws	4	4	4	1	1	
40594		Pin for Jaw, Fork Ends to Brake Countershaft	4	4	4	1	1	
48948		" " " N/S Front	—	1	1	—	—	
55618		Handbrake Relay Shaft Assembly	—	—	—	1	—	
55465		" " " " "	—	—	—	—	1	
43929		Countershaft Spring	—	1	1	—	—	
48601		Tab Washer	—	1	1	—	—	
45005		Spring, Lever Return	1	1	1	—	—	
47663		Pin for Sliding Rod	1	1	1	—	—	
46315		Swivel Pin, assembled on Lever	1	1	1	1	1	

When Right Hand Brake is fitted.

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			8	12	14	18T	18TR	
		HANDBRAKE OPERATING LEVER DETAILS—cont.						
22099		Pin for Jaw	—	—	—	—	1	
55534		Tab Washer	—	—	—	—	1	
27645		Pull-off Spring	—	—	—	1	—	
43929		" "	—	—	—	—	1	
S.P.3HA		Bolt, $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{3}{8}$ "	—	—	—	—	2	
S.P115G/10B		Simmond's Nut	—	—	—	1	—	
S.P.24C		Locknut, fitted on cable ends	4	4	4	1	1	
S.P.24D		" assembled on cables	4	4	4	—	—	
S.P.3D		Bolts, $\frac{5}{16}$ " B.S.F. $\times$ $\frac{7}{8}$ "	—	—	—	4	4	
S.P.22D		Nuts, $\frac{5}{16}$ " B.S.F.	—	—	—	4	4	
S.P.21D		Slotted Nut, $\frac{5}{16}$ " B.S.F., lever to Fulcrum Pin	1	—	—	—	—	
S.P.21E		" " $\frac{3}{8}$ " B.S.F.	1	1	1	—	—	
S.P.1F		Bolt, $\frac{1}{4}$ " B.S.F. $\times$ $1\frac{1}{8}$ "	4	4	4	—	—	
S.P.22C		Nut, $\frac{1}{4}$ " B.S.F.	4	—	—	—	—	
S.P.44E		Washer	4	4	4	1	1	
S.P.48D		Spring Washer	4	—	—	—	—	
S.P.48E		" "	—	—	—	4	4	
		BRAKE COUNTERSHAFT DETAILS						
54036		Brake Countershaft Assembly	1	—	—	—	—	
55369		" " " L.H.S.	1	—	—	—	—	
54720		" " " " " " "	—	1	1	—	—	
57883		" " " " " " "	—	1	1	—	—	
56006		" " " " " L.H.S.	—	1	1	—	—	
46813		Link for Centre Bracket	1	1	1	—	—	
S.P.3C		Bolt, $\frac{5}{16}$ " B.S.F. $\times$ $\frac{3}{4}$ ", Link Attachment	2	—	—	—	—	
S.P.3D		" $\frac{5}{16}$ " B.S.F. $\times$ $\frac{7}{8}$ " Countershaft Attachment	4	4	4	—	—	
S.P.22D		Nuts, $\frac{5}{16}$ " B.S.F.	6	6	6	—	—	
S.P.48E		Spring Washer	6	6	6	—	—	
48422		Foot Brake Sliding Rod	1	—	—	—	—	
48567		" " " " " " "	—	1	1	—	—	
56154		" " " " " L.H.S.	—	1	1	—	—	
40513		Clip for Rod, Assembled on Rod	1	1	1	—	—	
S.P.55B		Split Pin	1	1	1	—	—	
32310		Brake Jaw	1	—	—	—	—	
55399		" " " " " L.H.S.	1	—	—	—	—	
31989		" " " " " " "	—	1	1	—	—	
S.P.24D		Locknut	1	1	1	—	—	
40594		Pin for Jaw	1	—	—	—	—	
22099		" " " " " " "	—	1	—	—	—	
S.P.44E		Washer	1	1	1	—	—	
37613		Clip for Pull-off Spring	1	1	1	—	—	
S.P.19A		Bolt, 2B.A. $\times$ $\frac{1}{2}$ ", Clip Attachment	1	1	1	—	—	
S.P.22A		Nut, 2B.A.	1	1	1	—	—	
47946		Spring	1	—	—	—	—	

When Right Hand Brake is fitted.

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			8	12	14	18T	18TR	
		BRAKE COUNTERSHAFT DETAILS						
		—cont.						
	S.P.48C	Spring Washer	1	1	1	—	—	
	48421	Handbrake Sliding Rod	1	—	—	—	—	
	49802	" " " " " " " " " " " "	1	—	—	—	—	
	48421	" " " " " " " " " " " "	—	1	1	—	—	
	57895	" " " " " " " " " " " "	—	1	1	—	—	
	56153	" " " " L.H.S. " " " " " "	—	1	1	—	—	When Right Hand Brake is fitted.
	40513	Clip for Rod	1	1	1	—	—	
	32310	Brake Jaw	1	1	1	—	—	
	40594	Pin for Jaw	1	1	1	—	—	
	S.P.24D	Locknut, $\frac{5}{16}$ " B.S.F.	1	—	—	—	—	
	S.P.44E	Washer	1	1	1	—	—	
		STEERING UNIT DETAILS						
	50512	Steering Unit, Less Drop Arm	1	—	—	—	—	
	56685	" " " " " L.H.S.	1	—	—	—	—	
	56532	" " Complete	—	1	1	—	—	
	56533	" " " L.H.S.	—	1	1	—	—	
	56651	" " " " " " " " " " " "	—	—	—	1	—	
	55638	" " " " " " " " " " " "	—	—	—	—	1	
	50630	Inner Column and Nut	1	—	—	—	—	
	52341	" " " " L.H.S.	1	—	—	—	—	
F.11	52354	" " " " " " " " " " " "	—	1	1	—	—	
	52364	" " " " L.H.S.	—	1	1	—	—	
	52372	" " " " " " " " " " " "	—	—	—	1	—	
	52371	" " " " " " " " " " " "	—	—	—	—	1	
	47291	Outer Column and Box Assembly	1	—	—	—	—	
	52340	" " " " " L.H.S.	1	—	—	—	—	
F. 1	52352	" " " " " " " " " " " "	—	1	1	—	—	
	52362	" " " " " L.H.S.	—	1	1	—	—	
	52367	" " " " " " " " " " " "	—	—	—	1	—	
	52368	" " " " " " " " " " " "	—	—	—	—	1	
	47293	Rockershaft	1	—	—	—	—	
F. 2	52348	" " " " " " " " " " " "	—	1	1	1	1	L.H. Steering
	52346	" " " " " " " " " " " "	—	1	1	—	—	
	55506	Drop Arm	1	—	—	—	—	
	55233	" " L.H.S.	1	—	—	—	—	Up to Com. No. NA. 9894. From Com. No. NA. 9895.
	56672	" " " " " " " " " " " "	1	—	—	—	—	
F. 3	56284	" " " " " " " " " " " "	—	1	1	—	—	
	56826	" " " " " " " " " " " "	—	—	—	1	1	
	47300	End Plate	1	—	—	—	—	
F. 4	52347	Bottom Cap for Steering Box	—	1	1	—	—	
	52373	" " " " " " " " " " " "	—	—	—	1	1	
	57402	Cover Plate	1	—	—	—	—	
F. 5	49059	Side Plate Cover for Steering Box	—	1	1	—	—	
	52374	" " " " " " " " " " " "	—	—	—	1	1	
	47301	End Plate Washer	1	—	—	—	—	

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			8	12	14	18T	18TR	
		STEERING UNIT DETAILS—cont.						
	47303	Cover Plate Washer	1	—	—	—	—	
	47304	Trunnion Bush	1	—	—	—	—	
	57404	Adjusting Screw for Rockershaft	1	—	—	—	—	
F. 6	49051	" " " "	—	1	1	1	1	
	47297	Rockershaft Nut	1	—	—	—	—	
F. 7	S.P.24F	Nut for Adjusting Screw Rockershaft	—	1	1	1	1	
	57405	Locknut " "	1	—	—	—	—	
	57403	Oilseal Rockershaft	1	—	—	—	—	
F. 8	49058	Thrust Plate Rockershaft	—	1	1	1	1	
	50633	Spherical Ball Race	1	—	—	—	—	
	50632	Adjusting Ball Race	1	—	—	—	—	
	47307	Locknut Adjusting Ball Race	1	—	—	—	—	
	S.P.64E	Steel Balls	16	—	—	—	—	
F. 9	49063	Assembly Cage and Balls	—	2	2	2	2	
F.10	49045	Outer Race for Cage and Balls	—	2	2	2	2	
	47294	Rockershaft Bush	1	—	—	—	—	
F.12	49053	" " " "	—	1	1	1	1	
F.13	52349	Felt Bush, Steering Column Top	—	1	1	1	1	
	47295	Rockershaft Locating Glut	1	—	—	—	—	
F.14	49048	Pad Bearing for Steering Box	—	1	1	1	1	
F.15	49050	Shims for Bottom Cap	—	*	*	*	*	*As required
F.16	49049	Gasket for Side Cover	—	1	1	1	1	
	47579	End Plate Bracket	1	—	—	—	—	
	41120	" " Felt Washer	1	—	—	—	—	
F.17	49054	Cork Oil Seal for Nose Box	—	1	1	1	1	
F.18	49055	Retainer Plug for Oil Seal	—	1	1	1	1	
F.19	52350	Rubber Damper Ring, Inner Column Shaft	—	1	1	1	1	
F.20	49047	Distance Spacer for Cam	—	1	1	1	1	
F.21	49046	Seating Washer for Bush	—	1	1	1	1	
F.22	52358	Bottom Control Cover	—	1	1	—	—	
	55639	" " " "	—	—	—	1	1	
F.23	52359	Felt Seal for Control Cover	—	1	1	—	—	
	57401	" " " "	—	—	—	1	1	
F.24	S.P.19E	Clamp Bolt and Nut	—	1	1	1	1	
F.25	S.P.24K	Nut for Drop Arm	—	1	1	1	1	
F.26	S.P.48L	Spring Washer for Nut	—	1	1	1	1	
	S.P.83D.2	Bolt Cover Plate	4	—	—	—	—	
	S.P.83D.2	" End Plate	1	—	—	—	—	
	S.P.83E.2	" " " "	2	—	—	—	—	
	S.P.48D.	Spring Washer	3	—	—	—	—	
F.27	S.P.3B.	Set Screw, Steering Cover Plate	—	3	3	3	3	
F.28	S.P.48E.	Spring Washer	—	3	3	3	3	
F.29	S.P.1A.	Set Screw for Bottom Cap,	—	3	3	3	3	
F.30	S.P.3C.	" " " " Long	—	2	2	2	2	
F.31	S.P.48D.	Spring Washer	—	4	4	4	4	
	S.P.19E.	Bolt End Plate Bracket	1	—	—	—	—	

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			8	12	14	18T	18TR	
		STEERING UNIT DETAILS—cont.						
	S.P.22A.	Nut	1	—	—	—	—	
	S.P.48D.	Spring Washer	1	—	—	—	—	
F.32	50634	Spherical Ball Race Ring	1	—	—	—	—	
	55026	Pad for Steering Column Controls	2	2	2	—	—	
	55671	" " " " " " " " " "	—	—	—	1	1	
	47973	" " " " " " " " " "	—	—	—	1	1	
	S.P.19E	Pinch Bolt, 2B.A.	—	1	1	1	1	
	55049	Steering Column Bracket Assembly	1	—	—	—	—	Replaces Detail No. 48963. Export B.D.E.
F.33	48571	" " " " L.H.S.	1	—	—	—	—	
F.38	53936	" " " " " " " " " "	—	1	1	—	—	
	52217	Grease Nipple	1	1	1	1	1	
	55897	Steering Column Bracket Assembly L.H.S.	—	1	1	—	—	Export B.D.E.
	55415	" " " " " " " " " "	—	—	—	1	—	
	55355	" " Stay Rod	—	—	—	1	—	
	55788	" " Bracket Lower	—	—	—	—	1	
	55787	" " " Upper	—	—	—	—	1	
	55313	Latch Piece, Steering Column Bracket	—	—	—	1	—	
	55314	Clamp Piece	—	—	—	1	—	
	55315	Tie Bolt	—	—	—	1	—	
	55316	Pin for Steering Column Bracket	—	—	—	1	—	
F.34	50133	Steering Column Bracket Caps	—	2	2	—	—	
	47992	" " " " " " " " " "	2	—	—	—	—	
	47854	Bolt, Steering Box Bracket	1	—	—	—	—	
	S.P.3L	" " " " " " " " " "	—	1	1	—	—	
	55896	" " " " L.H.S.	—	1	1	—	—	Export B.D.E.
F.35	48570	" " " " " " " " " "	—	1	1	—	—	
	54437	Steering Box Bracket	—	—	—	1	1	
	48590	" " " " " " " " " "	1	—	—	—	—	
	54497	" " " " " " " " " "	—	—	—	1	—	
	55088	" " " " " " " " " "	—	—	—	—	1	
	55790	Bracing Stay Assembly, Steering Column	—	—	—	—	1	
	56017	Stay Tube, Steering Column	—	—	—	1	—	
	55416	" " " " " " " " " "	—	—	—	1	—	
	55789	Bracing Stay Attachment Bracket	—	—	—	—	1	
	55348	Bottom Control Anchor Bracket Assembly	—	—	—	1	1	
	S.P.3C	Set Screws, Long	—	2	2	2	2	
	S.P.3A	" " Short	—	2	2	2	2	
	S.P.3B	" " Side Cover Plate	—	3	3	3	3	
	S.P.21G	Slotted Nut, $\frac{1}{2}$ " B.S.F.	—	1	1	1	1	
	S.P.21H	" " $\frac{9}{16}$ " B.S.F.	1	1	1	—	—	
	S.P.86G3	Countersunk Screw, $\frac{5}{16}$ " B.S.F. × 1"	2	—	—	—	—	
	S.P.3B	Bolts, $\frac{5}{16}$ " B.S.F. × $\frac{5}{8}$ "	—	4	4	4	4	
	S.P.22D	Nut, $\frac{5}{16}$ " B.S.F.	—	2	2	2	2	
	S.P.48E	Spring Washer	—	6	6	6	6	
	C.D.15684	Plain Washers	4	4	4	4	4	
		For Details of Steering Column Controls see Electrical Equipment.						

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
		STEERING WHEEL DETAILS						
F.36	57727	Steering Wheel	1	—	—	—	—	For all Replacements.
	55531	" "	—	1	1	—	—	
	57981	" "	—	1	1	—	—	For all Replacements.
	55646	" " Beige	—	—	—	1	1	
F.37	56516	" " Grey	—	—	—	1	1	
	49597	Bolt, $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{3}{4}$ "	1	1	1	1	1	
	S.P.22D/CP	Nut, $\frac{5}{16}$ " B.S.F.	1	1	1	1	1	
	S.P.48E	Spring Washer	1	1	1	1	1	
		GEARBOX ASSEMBLY DETAILS						
	54040	Gear Box Assembly, Complete with Housing	1	—	—	—	—	All R.H.S.
	59160	" " " " " " " "	1	—	—	—	—	L.H.S. only.
	54705	" " " " " " " "	—	1	1	—	—	All R.H.S.
	59162	" " " " " " " "	—	1	1	—	—	L.H.S. only.
	54610	" " " " " " " "	—	—	—	1	—	All R.H.S.
	57786	" " " " " " " "	—	—	—	—	1	
		GEARBOX DETAILS						All Helical Gears sold only in pairs
G. 1	50249	Gear Box Casing	1	1	1	1	1	
G. 2	31209	Drain Plug, $\frac{3}{8}$ " Gas	1	1	1	1	1	
G.19	S.P.62V1	Dowel for Top Cover	2	2	2	2	2	
H.32	54706	Reverse Operating Lever Assembly	1	1	1	—	—	Replaces 37075/A.
	50970	" " " " " " " "	—	—	—	1	1	
H.36	39356	" Slipper	1	1	1	1	1	
H.33	28713	Fulcrum Pin for Reverse Lever	1	1	1	1	1	
H.34	S.P.21E	Slotted Nut, $\frac{3}{8}$ " B.S.F., Lever to Gear Box	1	1	1	1	1	
H.35	S.P.44G	Washer	1	1	1	1	1	
	S.P.55G	Split Pin	1	1	1	1	1	
		REVERSE DETAILS						
H.31	54707	Reverse Wheel Assembly	1	1	1	1	1	Replaces 37117/A.
H.30	37662	" Spindle	1	1	1	1	1	
		COUNTERSHAFT DETAILS						
H.23	37663	Countershaft	1	1	1	1	1	
	50250	Thrust Washer	2	2	2	2	2	
H.39	37073	Washer for Countershaft, fitted Rear End	1	1	1	1	1	
H.29	38320	Felt Washer " " " " " " " "	1	1	1	1	1	
H.24	54708	1st Speed C/S Gear Assembly	1	1	1	1	1	Replaces 38701.
H.28	50224	Bush for Countershaft	6	6	6	6	6	Replaces 37429. Two off.
	43714	2nd Speed Wheel on C/S	1	—	—	—	—	
H.27	44717	" " " " " " " "	—	1	1	1	1	
	43713	3rd " " " " " " " "	1	—	—	—	—	
H.26	44716	" " " " " " " "	—	1	1	1	1	
H.25	44715	Constant Wheel	1	1	1	1	1	Com. No. TRD 1 to TRD 242 only.
	56637	" " " " " " " "	—	—	—	—	1	Com. No. TRD 243 and future.

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
MAINSHAFT DETAILS								
H. 7	44165	Mainshaft	1	1	1	1	1	Alternative to 44165 with 58625 Washer
	58687	"	1	1	1	1	1	
H. 8	30353	Roller Bearing Gear Box, Rear End	1	1	1	1	1	
H.18	38135	Synchr. Sleeve, 2nd Speed	1	1	1	1	1	*As required.
H.11	37502	" Spring	6	6	6	6	6	
H.21	37948	Shims for Spring	*	*	*	*	*	
H.12	S.P.64F	Balls, 1" dia.	7	7	7	7	7	
H.20	38508	Locating Peg	1	1	1	1	1	
H.17	37423	1st Speed Gear Wheel	1	1	1	1	1	
H.16	37065	Washer for Mainshaft	1	1	1	1	1	
	58625	" " "	1	1	1	1	1	
	54844	2nd Speed Gear Wheel Assembly	1	—	—	—	—	
H.22	54809	" " " " "	—	1	1	1	1	
	54843	3rd " " " " "	1	—	—	—	—	
H.14	54709	" " " " "	—	1	1	1	1	
H.13	37066	Circlip for Mainshaft	1	1	1	1	1	See Mainshaft above.
H. 9	42872	Synchr. Sleeve	1	1	1	1	1	
H.11	37502	Springs	6	6	6	6	6	
H.12	S.P.64F	Balls, 1" dia.	6	6	6	6	6	Replaces 43711/A. Replaces 44712/A. Replaces 43710/A. Replaces 44713/A.
H.10	42894	Operating Sleeve	1	1	1	1	1	
CONSTANT PINION DETAILS								
	40934	Constant Pinion Shaft	1	—	—	—	—	Com. No. TRD 1 to TRD 242 only. Com. No. TRD and future. Replaces 39546.
H. 2	39829	" " " " "	—	1	1	1	1	
H. 4	35891	Thrust Button	1	1	1	1	1	
H. 3	44653	Constant Pinion Bush	1	1	1	1	1	
	43709	"	1	—	—	—	—	
H. 1	44714	"	—	1	1	1	1	
	56636	"	—	—	—	—	1	
H. 6	55072	Oil Thrower, for all Replacements	1	1	1	1	1	
H. 5	30463	Roller Bearing	1	1	1	1	1	
	37091	Flange on Mainshaft	1	—	—	—	—	
G.11	37090	" " " " "	—	1	1	1	1	
G.13	33829	Slotted Nut, 3/8" B.S.F.	1	1	1	1	1	
G.12	33830	Washer	1	1	1	1	1	
GEAR BOX EXTENSION DETAILS								
G. 3	43955	Gear Box Extension	1	1	1	—	—	
J.23	50960	" " " " "	—	—	—	1	1	
J.24	55002	Selector Shaft Assembly	—	—	—	1	1	
J.25	55650	Ball Joint	—	—	—	1	1	
J.26	50975	Striking Lever	—	—	—	1	1	
J.27	54506	Circlip	—	—	—	1	1	
J.28	46966	Bush in Extension	—	—	—	1	1	
J.29	54505	Blanking Plug in Extension	—	—	—	1	1	

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Plate Ref. No.	Detail No.	Description	Model					Remarks	
			8	12	14	18T	18TR		
G. 4	37555	GEAR BOX EXTENSION DETAILS—cont. Washer for Extension	1	1	1	1	1		
	37890	Set Screw, $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{1}{16}$ ", Extension Attachmt. ..	5	5	5	5	5		
	S.P.30E	Stud, $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{1}{2}$ "	2	2	2	—	—		
	S.P.30F	„ $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{1}{2}$ "	—	—	—	2	2		
	S.P.22D	Nut, $\frac{5}{16}$ " B.S.F.	2	2	2	2	2		
	S.P.48E	Spring Washer, Extension Plate	7	7	7	7	7		
	H.37	37444	Locking Plate Countershaft and Reverse Shaft ..	1	1	1	1	1	
	H.38	S.P.83E3	Set Screw, $\frac{5}{16}$ " B.S.F. $\times$ $\frac{3}{4}$ "	1	1	1	1	1	
	S.P.48E	Spring Washer	1	1	1	1	1		
FRONT END COVER DETAILS									
G. 6	55071	Front End Cover, for all Replacements But must have Oil Thrower 55072.	1	1	1	1	1		
G. 9	41151	Oil Seal	1	1	1	1	1		
G. 8	39773	Washer for Front End Cover	1	1	1	1	1		
G.10	29055	Set Screw, $\frac{1}{4}$ " B.S.F. $\times$ $\frac{5}{8}$ ", Drilled	4	4	4	4	4		
	S.P.48D	Spring Washer	4	4	4	4	4		
	17590	Locking Wire	2	2	2	2	2		
REAR END DETAILS									
H.41	45462	Distance Piece on Mainshaft	1	1	1	1	1		
H.40	S.P.72G	Ball Bearing	1	1	1	1	1		
H.15	37966	Distance Piece	1	1	1	1	1		
H.19	44760	Speedo Driving Gear	1	1	1	1	1		
G. 5	36240	Rear End Cover	1	1	1	1	1		
G.5B	36810	Oil Seal, fitted in Cover	1	1	1	1	1		
G.5A	36542	Washer	1	1	1	1	1		
	S.P.1M.1	Set Screw, $\frac{1}{4}$ " B.S.F. $\times$ $2\frac{1}{8}$ "	4	4	4	4	4		
	S.P.48D	Spring Washer	4	4	4	4	4		
G.14	32189	Speedo Driven Gear, in Rear End Cover	1	1	1	1	1		
G.15	37096	Bearing for Gear	1	1	1	1	1		
G.16	36765	Locking Screw	1	1	1	1	1		
	S.P.48E	Spring Washer	1	1	1	1	1		
TOP COVER DETAILS									
G.17	40737	Top Cover	1	1	1	—	—		
J. 1	50961	„ „	—	—	—	1	1		
G.18	37107	Washer for Top Cover	1	1	1	—	1		
	54620	„ „ „ „	—	—	—	1	—		
G.26	37030	Adjusting Screw	1	1	1	—	—		
G.25	37069	Swinging Fork	1	1	1	—	—		
G.29	37679	Damper Spring	1	1	1	—	—		
G.30	37680	Nut for Adjusting Screw, Assembled on Screw ..	1	1	1	—	—		
G.28	37031	Adjusting Nut, Screw to Top Cover	1	1	1	—	—		
G.27	37060	Locking Washer „ „ „	1	1	1	1	—		
J. 2	55644	Catch Plate Assembly	—	—	—	—	1		

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
		TOP COVER & DIPSTICK DETAILS						
J3 G21	37080	Plungers Fitted in Top Cover	3	3	3	3	3	
J4 G20	36676	" Springs, " " " "	3	3	3	3	3	
	55616	Packing for Plunger Springs	*	*	*			
J5 G22	42083	Plug, 1/4" Gas " " " "	3	3	3	3	3	
G.23	30390	Breather, 1/8" Gas " " " "	1	1	1			
	17590	Locking Wire " " " "	3	3	3	3	3	
G.24	54710	Dipstick Assembly " " " "	1	1	1			
J. 7	41338	" " " " " "				1	1	
J. 8	40653	Roller for Interlock " " " "				1	1	
J. 9	S.P.64J	Balls, 3/8" dia. " " " "				2	2	
J.10	57614	Cover Plate for Top Cover " " " "				1	1	
J.11	50972	Washer for Plate " " " "				1	1	
	S.P.85CI	Ch. Hd. Screw, 2B.A. x 1/2" " " " "				3	3	
	S.P.85B.1	" " " " " " " "				3	3	
	S.P.48C	Spring Washer " " " "				3	3	
		CHANGE SPEED LEVER AND CONTROL DETAILS						
J.35	54948	Change Speed Lever Assembly, Beige " " " "				1	1	
	56517	" " " " Grey " " " "				1	1	
J.36	57077	Pin for Selector Lever " " " "				2	2	
J.37	57078	Nut for Pin " " " "				1	1	
J.38	56324	Change Speed Operating Bearing " " " "				1	1	
	S.P.3E/CP.	Set Screw " " " "				2	2	Bearing to Steering Column
	S.P.48E/CP	Spring Washer " " " "				2	2	Bearing to Stearing Column
J.39	50997	Bracket Change Speed Lever " " " "				1	1	
J.40	55412	Control Shaft with Stop " " " "				1		
J.41	55351	Clip for Spring Oil Column " " " "				1	1	
J.42	55036	Spring Control Tube " " " "				1	1	
	S.P.22C.	Nut, 1/2" B.S.F. " " " "				1	1	Clip to Column Attachment
	S.P.48D.	Spring Washer " " " "				1	1	Clip to Column Attachment
J.43	55349/A	Fulcrum Lever and Bolt " " " "				1	1	
J.44	55349/B	" " " " " " " "				1	1	
J.45	55348	Bracket Bottom Control " " " "				1	1	
J.46	54881	Bush for Bracket " " " "				1	1	
J.47	55353	Change Speed Lever Bottom " " " "				1	1	
J.48	55650	Ball Joint " " " "				1	1	
	S.P.1289/11B	Simmond's Nut " " " "				1	1	For Ball Joint
	S.P.48E.	Spring Washer " " " "				1	1	For Ball Joint
J.49	55001	Inter Lever " " " "				1	1	
J.46	54881	Bush for Inter Lever " " " "				1	1	
	55651	Ball Joint " " " "				2	1	
	S.P.115D/10B	Simmond's Nut " " " "				1		Inter Lever Attachment
	S.P.47	T. Washer " " " "				1		Inter Lever Attachment
J.50	54899	Operating Rod, Short " " " "				1		
	54846	" " " " " " " "					1	

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
		CHANGE SPEED LEVER AND CONTROL DETAILS -cont.						
J.51	54895	Operating Tube	---	---	---	1	---	Operating Rod Attachment Operating Rod Attachment Fulcrum Assembly Attachment Fulcrum Assembly Attachment Selector Operation Attachment Selector Operation Attachment
	54848	" "	---	---	---	---	1	
	55414	" Rod, Long	---	---	---	1	---	
	55360	" " "	---	---	---	---	1	
	S.P.24D	Lock Nut	---	---	---	1	1	
	S.P.25L	" "	---	---	---	---	1	
	39529	Taper Set Screw	---	---	---	1	---	
	S.P.1A.	Bolt, $\frac{1}{4}$ " B.S.F. $\times \frac{1}{2}$ "	---	---	---	1	1	
	S.P.22C.	Nut, $\frac{1}{4}$ "	---	---	---	1	1	
	S.P.48D.	Spring Washer	---	---	---	1	1	
	S.P.21D.	Slotted Nut	---	---	---	1	1	
J.52	55355	Steering Column Stay Rod	---	---	---	1	1	
		SELECTOR DETAILS						
J.33	50978	Selector Lever Assembly	---	---	---	1	1	
J.30	55366	" Operating Lever Assembly	---	---	---	1	1	
J.31	55650	Ball Joint for Change Speed	---	---	---	1	1	
J.34	S.P.21C	Slotted Nut, $\frac{1}{4}$ " B.S.F.	---	---	---	1	1	
	S.P.128G/11B	Pinnacle Nut	---	---	---	1	1	
	S.P.44C	Washer	---	---	---	1	1	
	S.P.48E	Spring Washer	---	---	---	1	1	
	S.P.55B1	Split Pin	---	---	---	1	1	
J.32	50970	Reverse Operating Lever Assembly	---	---	---	1	1	
		CHANGE SPEED STRIKING RODS DETAILS						
G.41	37439	Striking Rod, 1st speed and 2nd	1	1	1	---	---	
J.12	50967	" " " " " " " " " " " "	---	---	---	1	1	
G.44	37436	Change Speed Fork, 1st and 2nd	1	1	1	---	---	
J.13	40641	" " " " " " " " " " " "	---	---	---	1	1	
J.14	50962	" " Selector " " " " " " " " " " " "	---	---	---	1	1	
G.42	37440	Striking Rod, 3rd and Direct	1	1	1	---	---	
J.15	50966	" " " " " " " " " " " "	---	---	---	1	1	
G.45	40710	Change Speed Fork, 3rd and Direct	1	1	1	---	---	
J.16	50963	" " " " " " " " " " " "	---	---	---	1	1	
J.17	40640	" " " Top and 3rd	---	---	---	1	1	
G.43	37441	Striking Rod, Reverse	1	1	1	---	---	
J.18	50968	" " " " " " " " " " " "	---	---	---	1	1	
G.46	37438	Change Speed Fork, Reverse	1	1	1	---	---	
J.19	50964	" " Selector	---	---	---	1	1	
J.20	50969	Reverse Selector Fork	---	---	---	1	1	
J6 G23	30390	Breather, $\frac{1}{8}$ " Gas	---	---	---	1	1	
J.21	41478	Stop Pin for Rods	---	---	---	3	3	
J22 G47	39528	Taper Set Screw, Forks to Rods	3	3	3	4	4	
	33287	" " " " " " " " " " " "	---	---	---	1	1	

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			8	12	14	18T	18TR	
CHANGE SPEED LEVER DETAILS								
G.31	54442	Change Speed Lever	1	—	—	—	—	
	55572	" " " L.H.S.	1	—	—	—	—	
	54814	" " "	—	1	1	—	—	
	56325	" " " L.H.S.	—	1	1	—	—	
G.34	37498	Spring for Lever	1	1	1	—	—	
G.35A	37682	" Retainer	1	1	1	—	—	
G.35	37496	Cap for Cover	1	1	1	—	—	
G.38	37538	Locking Plate Cap and Lever Attachment	1	1	1	—	—	
G.39	S.P.83B2	Set Screw, $\frac{1}{4}$ " B.S.F. $\times$ $\frac{3}{8}$ " Cap and Lever Att.	1	1	1	—	—	
	S.P.48D	Spring Washer " "	1	1	1	—	—	
G.36	37539	Bolt for Lever " "	1	1	1	—	—	
G.37	S.P.22C	Nut " "	1	1	1	—	—	
	S.P.48D	Spring Washer	1	1	1	—	—	
G.40	CD.23297	Rubber Cover	1	—	—	—	—	
	CD.23148	" "	—	1	1	—	—	
G.32	37681	Knob for Gear Lever	1	1	1	—	—	
G.33	S.P.24P	Locknut, $\frac{5}{16}$ " Whit.	1	1	1	—	—	
	38678	Bracket for Reverse Lights	—	1	1	—	—	
	38679	Set Screw, $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{1}{16}$ "	—	2	2	—	—	
	37889	" " $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{3}{16}$ "	4	4	4	3	3	
	37860	" " $\frac{5}{16}$ " B.S.F. $\times$ $\frac{7}{8}$ " Top Cover Att.	6	6	6	6	6	
	55062	" " $\frac{5}{16}$ " B.S.F. $\times$ $2\frac{5}{16}$ "	—	—	—	3	3	
	55043	" " $\frac{5}{16}$ " B.S.F. $\times$ $\frac{7}{8}$ "	—	—	—	1	1	
	S.P.48E	Spring Washers	10	10	10	13	13	
FRONT AXLE								
	55250	Front Suspension Unit, R.H. Assembly	1	—	—	—	—	Com. No. NA. 1 to NA. 4870. R.H.S.
	56246	" " " " " "	1	—	—	—	—	Com. No. NA. 4871 to NA. 10,000 only. R.H.S.
	56320	" " " " " "	1	—	—	—	—	Com. No. NA. 10,001 and future. R.H.S.
	55329	" " " " " "	1	—	—	—	—	All L.H.S. up to Com. No. NA. 5548.
	56248	" " " " " "	1	—	—	—	—	All L.H.S. from Com. No. NA. 5549 to NA.
	56699	" " " " " "	1	—	—	—	—	All L.H.S. Com. No. NA and future.
	55251	" " " L.H. Assembly	1	—	—	—	—	Com. No. NA. 1 to NA. 4870. R.H.S.
	56247	" " " " " "	1	—	—	—	—	Com. No. NA. 4871 to NA. 10,000 only. R.H.S.
	56321	" " " " " "	1	—	—	—	—	Com. No. NA. 10,001 and future. R.H.S.
	55330	" " " " " "	1	—	—	—	—	All L.H.S. up to Com. No. NA. 5548.
	56249	" " " " " "	1	—	—	—	—	All L.H.S. from NA. 5549 to N.A.
	56700	" " " " " "	1	—	—	—	—	All L.H.S. Com. No. NA and future.
	55248	" " " R.H. Assembly	—	1	1	—	—	Com. No. DD. 1 to DD. 1637. ED. 1 to ED. 1286.
	55253	" " " " " "	—	1	1	—	—	Com. No. DD. 1638 to DD. 2344. ED. 1287 to ED. 2600.
	55990	" " " " " "	—	1	1	—	—	Com. No. DD. 2345 and future. ED. 2601 and future.
	56162	" " " " " "	—	1	1	—	—	All L.H.S.
	55249	" " " L.H. Assembly	—	1	1	—	—	Com. No. DD. 1 to DD. 1637. ED. 1 to ED. 1286.
	55245	" " " " " "	—	1	1	—	—	Com. No. DD. 1638 to DD. 2344. ED. 1287 to ED. 2600.
	55991	" " " " " "	—	1	1	—	—	Com. No. DD. 2345 and future. ED. 2601 and future.
	56163	" " " " " "	—	1	1	—	—	All L.H.S.

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
K. 1		FRONT AXLE--cont.						
	55242	Front Suspension Unit, R.H. Assembly	—	—	—	1	—	Com. No. DD. 1638 to DD. 2344. ED. 1287 to ED. 2600. Com. No. DD. 2345 and future. ED. 2601 and future.
	55244	" " " " " "	—	—	—	—	1	
	55243	" " " L.H. Assembly	—	—	—	1	—	
	55245	" " " " " "	—	—	—	—	1	
		"H" PIECE DETAILS						
	54867	"H" Piece, R.H.	1	—	—	—	—	Com. No. DD. 1638 to DD. 2344. ED. 1287 to ED. 2600. Com. No. DD. 2345 and future. ED. 2601 and future.
	54140	" " " " " "	—	1	1	—	—	
	54820	" " " " " "	—	1	1	—	—	
	54822	" " " " " "	—	—	—	1	1	
K. 2	54868	" " L.H.	1	—	—	—	—	Com. No. DD. 1638 to DD. 2344. ED. 1287 to ED. 2600. Com. No. DD. 2345 and future. ED. 2601 and future.
	54141	" " " " " "	—	1	1	—	—	
	54819	" " " " " "	—	1	1	—	—	
	54821	" " " " " "	—	—	—	1	1	
	57255	Set Screw Steering Lock	2	2	2	2	2	
	47192	Locknut	2	2	2	2	2	
K. 3		STUB AXLE DETAILS						
	53865	Stub Axle, R.H.	1	—	—	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600. Com. No. DD. 2345 and future. ED. 2601 and future.
	54136	" " " " " "	—	1	1	—	—	
	54290*	" " " " " "	—	1	1	—	—	
	54289	" " " " " "	—	—	—	1	1	
	53866	" " L.H.	1	—	—	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600. Com. No. DD. 2245 and future. ED. 2601 and future.
	54135	" " " " " "	—	1	1	—	—	
	54289*	" " " " " "	—	1	1	—	—	
	54290	" " " " " "	—	—	—	1	1	
	48047	" " Bush, Top and Bottom	4	—	—	—	—	Use for all Replacements.
41855	" " " Top	—	2	2	2	2		
58290	" " " " " "	—	4	4	4	4		
54145	" " " Bottom	—	2	2	2	2		
46945	Thrust Washer, Stub Axle	2	—	—	—	—		
48206	" " " " " "	—	2	2	2	2		
46967	"D" Washer, Stub Axle	2	—	—	—	—		
32078	" " " " " "	—	2	2	2	2		
S.P.21H	Slotted Nut	2	2	2	2	2		
52253	Grease Nipple	—	2	2	2	2		
47102	Cover Plate, Stub Axle	2	—	—	—	—		
36475	" " " " Front	—	2	2	—	—		
48452	" " " " R.H.	—	1	1	2	2		
48451	" " " " L.H.	—	1	1	2	2		
48453	Packing Plate, Rear	—	1	1	—	—		
36482	Set Screw, Bottom Front	—	2	2	—	—		
54931	Bolt, Top	—	—	—	4	—		
43376	" " Rear	—	2	2	—	—	*Note : Detail 54290 R.H. on Standard Models becomes L.H. on Triumph Models. *Detail 54289 L.H. on Standard Models becomes R.H. on Triumph Models.	
43383	" " " " " "	—	2	2	—	—		
S.P.22E	Nut	—	—	—	4	4		
S.P.48S	Spring Washer	—	—	—	8	8		

*Note : Detail 54290 R.H. on Standard Models becomes L.H. on Triumph Models.

*Detail 54289 L.H. on Standard Models becomes R.H. on Triumph Models.

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
		SWIVEL PIN DETAILS						
K.12	46940	Swivel Pin	2	—	—	—	—	
	54144	" "	—	2	2	2	2	
	32061	" " Cover	2	—	—	—	—	
K.13	48121	" " " "	—	2	2	2	2	
K.14	32062	Cotter for Swivel Pin	2	2	2	2	2	
	57231	Shims for Stub Axle	*	—	—	—	—	
	57232	" " " "	—	*	*	*	*	*As required. Fitted on Swivel Pins.
	S.P.22D	Nut for Cotter	2	2	2	2	2	*As required.
	S.P.48U	Spring Washer, Sq. Section	2	2	2	2	2	
	52241	Grease Nipple	4	—	—	—	—	
K. 9	52253	" "	—	2	2	2	2	
	S.P.54W	Washer	—	2	2	2	2	
		FRONT HUB DETAILS						
	47100	Front Hub	2	—	—	—	—	
K.15	53739	" "	—	2	2	2	2	
K.16	37414	Felt Washer for Hub	2	2	2	2	2	
K.17	37415	Inner Hub Cover Plate	2	2	2	2	2	
	47258	" Bearing, Front Hub	2	—	—	—	—	Fitted in Front Hub.
K.18	30351	" " " "	—	2	2	2	2	Fitted in Front Hub.
	47257	Outer " " " "	2	—	—	—	—	Fitted in Front Hub.
K.19	30350	" " " "	—	2	2	2	2	Fitted in Front Hub.
	47186	Distance Piece	2	—	—	—	—	Fitted in Front Hub.
K.20	1525	Oil Plug, 1/2" Gas	2	2	2	2	2	Fitted in Front Hub.
	32044	Studs, Front Hub	6	10	10	10	10	
		BRAKE DRUM DETAILS						
	47101	Brake Drum, Front	2	—	—	—	—	
	47089	" " Rear	2	—	—	—	—	
	53874	" " Front and Rear	—	4	4	—	—	
K.21	55341	" " Front and Rear	—	—	—	4	4	
	47102	Cover Plate	4	—	—	—	—	
	S.P.86B1	Csk. Hd. Screws	4	—	—	—	—	
	S.P.86B2	" " " Brake Drum to Hub	—	4	4	8	8	Cover Plate to Brake Drum.
		TIE ROD LEVER DETAILS						
	47580	Tie Rod Lever, R.H.	1	—	—	—	—	All L.H.S. from Com. No. 9895.
	48612	" " " " L.H.S.	1	—	—	—	—	All L.H.S. up to Com. No. NA 9894.
	48207	" " " "	—	1	1	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600.
	53956	" " " "	—	1	1	—	—	Com. No. DD. 2345 and future. ED. 2601 and future.
K.22	55169	" " " "	—	—	—	1	—	
	55214	" " " "	—	—	—	—	1	
	47581	" " " L.H.	1	—	—	—	—	Com. No. NA 1 to NA 10,000 only, and All L.H.S. from Com. No. NA 9895.
	48613	" " " "	1	—	—	—	—	Com. No. NA 10,001 and future and NA 1 to NA 9894 L.H.S.
	56570	" " " "	—	1	1	—	—	

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
		TIE ROD LEVER DETAILS — <i>cont.</i>						
K.23	53955	Tie Rod Lever, L.H.	—	1	1	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600. Com. No. DD. 2345 and future. ED. 2601 and future.
	55168	" " "	—	—	—	1	—	
	55213	" " "	—	—	—	—	1	
	47187	Set Screw	4	—	—	—	—	
	48415	Tab Washer	2	—	—	—	—	
K.31	S.P.61W9A	Woodruff Key	—	2	2	2	2	
K.34	S.P.21F1	Slotted Nut	—	2	2	2	2	
	S.P.44L	Washer	—	2	2	2	2	
	S.P.55G	Split Pin	—	2	2	2	2	
		TIE ROD & TIE ROD END DETAILS						
K.24	47661	Tie Rod, Long, L.H.	1	—	—	—	—	Com. No. NA. 1 to NA. 10,000 only.
	50471	" " " " " " " "	1	—	—	—	—	Com. No. NA. 10,001 and future.
	56692	" " " " " L.H.S.	1	—	—	—	—	
	56571	" " " " " " " "	—	1	1	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600.
	53957	" " " " " " " "	—	1	1	—	—	Com. No. DD. 2345 and future. ED. 2601 and future.
	55171	" " " " " " " "	—	—	—	1	—	
	55205	" " " " " " " "	—	—	—	—	1	
	47660	" " Short, R.H.	1	—	—	—	—	Com. No. NA. 1 to NA. 10,000 only.
	50472	" " " " " " " "	1	—	—	—	—	Com. No. NA. 10,001 and future.
	56693	" " " " " L.H.S.	1	—	—	—	—	
K.25	48406	" " " " " " " "	—	1	1	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600.
	54055	" " " " " " " "	—	1	1	—	—	Com. No. DD. 2345 and future. ED. 2601 and future.
	55207	" " " " " " " "	—	—	—	1	—	
	55206	" " " " " " " "	—	—	—	—	1	
K.35	48881	" " Clamps	4	4	4	4	4	
K.36	S.P.3H.	Bolt, Tie Rod Clamp	4	4	4	4	4	
K.37	S.P.22D.	Nut, " " " "	4	4	4	4	4	
K.38	S.P.48U.	Sq. Washer	4	4	4	4	4	
	49579	Tie Rod, End Assembly, Inner	2	—	—	—	—	Com. No. NA. 1 to NA. 10,000.
	49580	" " " " " Outer	2	—	—	—	—	
	56435	" " " " " Inner, L.H.	1	—	—	—	—	Com. No. NA. 10,001 and future.
	56436	" " " " " " R.H.	1	—	—	—	—	Com. No. NA. 10,001 and future.
	49578	" " " " " Outer	—	2	2	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600.
	49577	" " " " " Inner	—	2	2	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600.
	56437	" " " " " R.H., L.H.S.	—	1	1	—	—	
	54406	" " " " " L.H., L.H.S.	—	1	1	—	—	
K.26	56435	" " " " " Inner, L.H.	—	1	1	—	—	Com. No. DD. 2345 and future. ED. 2601 and future.
	56436	" " " " " " R.H.	—	1	1	—	—	Com. No. DD. 2345 and future. ED. 2601 and future.
K.26	56435	" " " " " " L.H.	—	—	—	1	1	
K.27	56455	" " " " " " R.H.	—	—	—	1	—	
	56456	" " " " " " R.H.	—	—	—	—	1	
K.41	56438	" " " " " Outer	—	2	2	—	—	Com. No. DD.2345 and future. ED. 2601 and future.
	56438	" " " " " " "	—	—	—	2	2	
K.29	48459	Oil Retaining Plate	2	2	2	4	4	
K.30	48460	" " Washer	2	2	2	2	2	

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			8	12	14	18T	18TR	
		TIE ROD AND TIE ROD END DETAILS						
		<i>—cont.</i>						
K.31	S.P.21F1	Slotted Nut	2	2	2	4	4	
	S.P.44I	Washer	—	—	—	4	4	
	52244	Grease Nipple	2	—	—	—	—	
K.33	52243	" "	—	4	4	4	4	
		SHACKLE DETAILS						
	54109	Front Shackle, R.H.	1	—	—	—	—	Com. No. NA. 1 to NA. 4870 R.H.S., NA. 5548 L.H.S. only.
	54863	" " "	1	—	—	—	—	Com. No. NA. 4871 R.H.S., NA. 5549, L.H.S. and future.
	54142	" " "	—	1	1	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600.
	54818	" " "	—	1	1	—	—	Com. No. DD.2345 and future. ED. 2601 and future.
K.28	56536	" " "	—	—	—	1	—	
	56537	" " "	—	—	—	—	1	
	54108	" " L.H.	1	—	—	—	—	Com. No. NA. 1 to NA. 4870 R.H.S. NA. 5548 L.H.S. only.
	54864	" " "	1	—	—	—	—	Com. No. NA. 4871 R.H.S. NA. 5549 L.H.S. only.
	54143	" " "	—	1	1	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600.
	54817	" " "	—	1	1	—	—	Com. No. DD. 2345 and future. ED. 2601 and future.
	56536	" " "	—	—	—	1	—	
K.39	56537	" " "	—	—	—	—	1	
	54107	Shackle Bush	2	—	—	—	—	
K.40	54137	" "	—	2	2	2	2	
		REAR AXLE DETAILS						
	55058	Rear Axle Unit	1	—	—	—	—	Up to Com. No. NA. 12417 R.H.S. and NA. 9858 L.H.S.
	57055	" " "	1	—	—	—	—	Less Com. No. NA. 12613 to NA. 12640 R.H.S.
	55493	" " "	—	1	—	—	—	
	54734	" " "	—	—	1	—	—	Com. No. ED 1 to ED. 400 only.
	55495	" " "	—	—	1	—	—	Com. No. ED. 401 and future.
	55246	" " "	—	—	—	1	—	
	55247	" " "	—	—	—	—	1	
		DIFFERENTIAL ASSEMBLY DETAILS						
	54039	Differential Assembly	1	—	—	—	—	Com. No. NA. 1 to NA. 6693, N.A. 7144 to NA. 7883 and NA. 8673 to NA. 8913 only.
	55060	" "	1	—	—	—	—	Com. No. NA. 6694 to NA. 7143, NA. 7884 to NA. 8672, NA. 8914 and future.
	55491	" "	—	1	—	—	—	
	54735	" "	—	—	1	—	—	Com. No. ED. 1 to ED. 400 only.
	55492	" "	—	—	1	—	—	Com. No. ED. 401 and future.
	55732	" "	—	—	—	1	—	
	55733	" "	—	—	—	—	1	Com. No. TRD 1 to TRD 642.
	58246	" "	—	—	—	—	1	Com. No. TRD 643 and future.
	54536	Pinion Housing, Thrust Pad Type	1	—	—	—	—	Suitable for all Replacements, with Thrust Pad, etc.
	54592	" " "	—	1	—	—	—	
	54592	" " "	—	—	1	—	—	

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			8	12	14	18T	18TR	
		DIFFERENTIAL ASSEMBLY DETAILS						
		<i>—cont.</i>						
L. 1	54924	Pinion Housing, Thrust Pad Type	—	—	1	—	—	Com. No. ED. 401 and future.
	46291	" "						

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			8	12	14	18T	18TR	
PINION DETAILS—cont.								
L.12	54918	Shim Bearing Adjuster, .004"	—	*	*	—	—	Com. No. ED. 401 and future.
L.13	54992	" " " .006"	—	*	*	—	—	Com. No. ED. 401 and future.
L.14	54993	" " " .010"	—	*	*	—	—	Com. No. ED. 401 and future.
L.15	54921	" Pinion Adjuster, .004"	—	*	*	—	—	Com. No. ED. 401 and future.
L.16	54994	" " " .006"	—	*	*	—	—	Com. No. ED. 401 and future.
L.17	54995	" " " .010"	—	*	*	—	—	Com. No. ED. 401 and future.
	46902	Flange on Pinion	1	—	—	—	—	
	45904	" " " "	—	1	1	—	—	Com. No. ED. 1 to ED. 400 only.
L.18	54917	" " " "	—	—	1	—	—	Com. No. ED. 401 and future.
	36973	" " " "	—	—	—	1	1	
	30613	Distance Piece on Flange	—	—	—	1	1	
L.19	53939	Bolt, Prop. Shaft Attachment	—	4	4	—	—	
	46903	Slotted Nut	1	—	—	—	—	
	1521	" " " "	—	1	1	1	1	Com. No. ED. 1 to ED. 400 and future.
L.50	54915	" " " "	—	—	1	—	—	Com. No. ED. 401 and future.
	46904	Washer	1	—	—	—	—	
	S.P.44NB	" " " "	—	1	1	—	—	Com. No. ED. 1 to ED. 400.
L.20	54916	" on Flange	—	—	1	—	—	Com. No. ED. 401 and future.
	S.P.44P	" " " "	—	—	—	1	1	
	46959	Locking Plate	1	—	—	—	—	
	52599	" " Outer Collar	1	—	—	—	—	
	40726	" " for Collar, Rear	—	1	1	—	—	Com. No. ED. 1 to ED. 400.
	40514	" " " " "	—	—	—	1	1	Com. No. TD. 1 and TRD. 1 to TRD. 230 only.
	30591	" " " " "	—	—	—	1	1	Com. No. TD. 105 and future and TRD. 231 and future.
	46958	Washer for Plate	1	—	—	—	—	
	32019	" " " "	—	1	1	—	—	Com. No. ED. 1 to ED. 400 only.
	29625	" " " "	—	—	—	1	1	
	S.P.1B	Set Screw	2	—	—	—	—	
	S.P.22C	Nut	—	2	2	2	2	
	S.P.48D	Spring Washer	2	2	2	2	2	
	32011	Locking Plate for Adjuster Front	—	1	1	—	—	Com. No. ED. 1 to ED. 400 only.
	30574	" " " " "	—	—	—	1	1	
	32013	Joint Pin	—	1	1	—	—	Com. No. ED. 1 to ED. 400 only.
	30593	" " " " "	—	—	—	1	1	
	S.P.44E	Spring Washer	—	1	1	1	1	
	54534/5	Diff Box, R. & L. Hand, 10 Hole	1 pr.	—	—	—	—	For all Replacements.
L.21	54593/4	" " " 12 Hole	—	1 pr.	1 pr.	—	—	For all Replacements.
	30810/11	" " " "	—	—	—	1 pr.	1 pr.	
	46953	" " Bolts	6 or 10	—	—	—	—	
L.22	32315	" " " "	—	8 or 12	8 or 12	—	—	
	46295	" " " "	—	—	—	8	8	
L.23	29214	" " Nuts	—	8 or 12	8 or 12	8	8	
	47015	Locking Plate	2	—	—	—	—	
	54538	" " Double	2	—	—	—	—	
	54537	" " Triple	2	—	—	—	—	
L.24	32026	" " Double	—	4	4	—	—	
	30600	" " Triple	—	—	—	4	4	

*As required

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			8	12	14	18T	18TR	
		PINION DETAILS—cont.						
L.25	30217	Taper Roller Bearing	2	—	—	—	—	
	36584	" " "	—	2	2	—	—	
	30361	" " "	—	—	—	2	2	
L.26	46935	Locking Nuts	4	—	—	—	—	
	36094	" " "	—	4	4	—	—	
	30601	" " "	—	—	—	4	4	
L.27	46936	Tab Washer	2	—	—	—	—	
	36095	" " "	—	2	—	—	—	
	54920	" " "	—	4	4	—	—	
L.28	30602	" " "	—	—	—	2	2	
	46972	Diff Centre	1	—	—	—	—	
	33662	" " "	—	1	1	—	—	
L.29	30829	" " "	—	—	—	1	1	
	47003	" Wheel (Sun)	2	—	—	—	—	
	36093	" " "	—	2	2	—	—	
L.30	48050	" " "	—	—	—	2	2	
	47004	" " (Planet)	2	—	—	—	—	
	32032	" " "	—	4	4	—	—	
	48049	" " "	—	—	—	4	4	
		CROWN WHEEL & PINION DETAILS						(SOLD IN PAIRS ONLY)
L.31	54541/2	Crown Wheel and Pinion	1 pr.	—	—	—	—	
	56339/40	" " "	—	1 pr.	—	—	—	
	54266/7	" " "	—	—	1 pr.	—	—	Com. No. ED. 1 to ED. 400 only.
	54985/6	" " "	—	—	1 pr.	—	—	Com. No. ED. 401 and future.
	54894/3	" " "	—	—	—	1 pr.	—	
	56820/21	" " "	—	—	—	—	1 pr.	
		REAR AXLE CASING DETAILS						
L.32	46851	Axle Casing	1	—	—	—	—	Com. No. NA. 1 to NA. 9584; L.H.S. and NA. 12,416; R.H.S. and NA. 12613 to NA. 12640 only.
	56363	" " "	1	—	—	—	—	Com. No. NA. 12,001 and future.
	56628	" " "	—	1	1	—	—	Com. No. DD. 2912 and future. ED. 1510 and future.
	55476	" " "	—	—	—	1	1	Com. No. TD. 1 to TD. 104. TRD. 1 to TRD. 200 only.
	56807	" " "	—	—	—	1	1	Com. No. TD. 105 and future. TRD. 231 and future.
L.33	31209	Drain Plug	1	1	1	1	1	
L.34	45214	Set Screw, $\frac{5}{16}$ " B.S.F. $\times$ 1"	10	10	10	—	—	
	S.P.83J.4	" " $\frac{3}{8}$ " B.S.F. $\times$ 1 $\frac{1}{4}$ "	—	—	—	10	10	
	38227	Washer	—	5	5	—	—	
L.37	30123	Lead Linger	—	*	*	*	*	*As required.
	S.P.22D	Nuts	10	10	10	—	—	
	S.P.22E	" " "	—	—	—	10	10	
L.35	56625	Vent Assembly, for all Replacements	1	1	1	—	—	
	56808	" " "	—	—	—	1	1	Com. No. TD. 105 and future. TRD. 231 and future.
	S.P.54U	Fibre Washer, Vent to Axle Case	2	2	2	2	2	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		REAR AXLE CASING DETAILS—cont.						
L.36	S.P.24E	Locknuts, Vent to Axle Case	1	1	1	1	2	Fitted in Axle Case.
	47107	Oil Seal, Axle Shaft, Inner	2	—	—	—	—	
	35911	„ Retaining Washer	—	2	2	—	—	
	36728	„ „ „	—	—	—	2	2	Com. No. TD. 1 to TD. 644 and TRD. 1 to TRD. 684 only. Com. No. TD. 665 and TRD. 685 and future.
	S.P.83 J.4	Set Screw, $\frac{3}{8}$ \" B.S.F. $\times$ 1 $\frac{1}{4}$ \"	—	—	—	8	8	
	S.P.83 M.4	„ „ $\frac{3}{8}$ \" B.S.F. $\times$ 1 $\frac{1}{8}$ \"	—	—	—	2	2	
		AXLE SHAFT DETAILS						
L.38	55371	Axle Shaft and Hub	2	—	—	—	—	Com. No. NA. 1316 to NA. 12,000.
	56364	„ „ „	2	—	—	—	—	Com. No. NA. 12,001 and future.
	49626	„ „ only	—	2	2	—	—	
	58864	„ „ „	—	—	—	2	2	
L.39	S.P.75G	Hub Bearing	2	—	—	—	—	Com. No. NA. 1 to NA. 1315.
	51017	„ „ fitted in Bearing Housing	2	—	—	—	—	Com. No. NA. 1316 and future.
	36564	„ „	—	2	2	—	—	
	30362	„ „	—	—	—	2	2	
		BEARING HOUSING DETAILS						
L.40	47087	Bearing Housing	2	—	—	—	—	*As required.
	49220	„ „	—	2	2	—	—	
	36731	„ „	—	—	—	2	2	
L.41	47106	Oil Seal Axle Shaft, Outer	2	—	—	—	—	
	49236	„ Retaining Washer	—	2	2	—	—	
L.42	42686	„ „	—	—	—	2	2	
	36581	Shim, $\frac{1}{32}$ \"	—	*	*	*	*	
L.42	36732	„ „	—	—	—	*	*	
	36582	„ $\frac{1}{64}$ \"	—	*	*	—	—	
	36733	„ „	—	—	—	*	*	
	36734	„ .008\"	—	—	—	*	*	
L.42	38263	„ .006\"	—	—	—	*	*	
	38264	„ .008\"	—	*	*	—	—	
	36583	„ .006\"	—	*	*	—	—	
L.43	S.P.3E	Bolt	—	12	12	—	—	
L.44	S.P.5C	„	—	—	—	12	12	
	36567	Tab Washer	—	6	6	—	—	
	36735	„ „	—	—	—	6	6	
	47090	Locknuts	4	—	—	—	—	
	47094	Tab Washer, fitted on Axle Shaft	2	—	—	—	—	
	S.P.22D	Nuts	10	—	—	—	—	
	S.P.48E	Spring Washer	10	—	—	—	—	
	52245	Grease Nipple	2	—	—	—	—	

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			8	12	14	18T	18TR	
		REAR HUB DETAILS						
L.45	54714	Rear Hub Assembly	—	2	2	—	—	
	42687	" " "	—	—	—	2	2	
	36727	Oil Thrower	—	—	—	2	2	
L.46	54126	Long Base Nipple	—	2	2	2	2	
L.47	36568	Key	—	2	2	—	—	
	30608	"	—	—	—	2	2	
L.48	S.P.21I	Slotted Nut	—	2	2	2	2	
L.49	S.P.44P	Washer	—	2	2	2	2	
	S.P.44O.A	"	—	*	*	*	*	*As required.
		PROPELLOR SHAFT DETAILS						
	54006	Propeller Shaft Complete	1	—	—	—	—	
	53887	" " "	—	1	1	—	—	
	54776	" " "	—	—	—	1	—	
	54462	" " "	—	—	—	—	1	
	52401	Flange Yoke	2	—	—	—	—	
	52402	" " "	—	2	2	2	2	
	52403	Sleeve Yoke Assembly	1	—	—	—	—	
	52404	" " "	—	1	1	1	1	
	52405	Unit Package	1	—	—	—	—	
	52406	" " "	—	1	1	1	1	
	52407	Dust Cap	1	—	—	—	—	
	52408	" " "	—	1	1	1	1	
	52409	Steel Washer	1	—	—	—	—	
	52410	" " "	—	1	1	1	1	
	52411	Cork Washer	1	—	—	—	—	
	52412	" " "	—	1	1	1	1	
	53940	Bolt, $\frac{5}{16}$ " B.S.F.	8	—	—	—	—	
	53939	" $\frac{3}{8}$ " B.S.F.	—	8	8	8	8	
	SP.115D/10B	Simmond's Nut, $\frac{5}{16}$ " B.S.F.	8	—	—	—	—	
	SP.115E/10B	" " $\frac{3}{8}$ " B.S.F.	—	8	8	8	8	
	S.P.44E	Washer	8	—	—	—	—	
	S.P.44G.A.	"	—	8	8	8	8	
	52219	Greaser	1	1	1	1	1	
	53920	"	2	2	2	2	2	
		FRAME DETAILS						
	54018	Frame Assembly	1	—	—	—	—	Com. No. NA. 1 to NA. 4520 R.H.S.
	54681	" " "	1	—	—	—	—	Com. No. NA. 4521 and future.
	54840	" " L.H.S.	1	—	—	—	—	1st 480 Chassis only.
	56250	" " "	1	—	—	—	—	481st Chassis and future.
	53821	" " "	—	1	1	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600.
	55972	" " "	—	1	1	—	—	Com. No. DD. 2345 and future. ED. 2601 and future.
	56160	" " L.H.S.	—	1	1	—	—	Export B.D.E.
M. 1	54967	" " "	—	—	—	1	—	
	54693	" " "	—	—	—	—	1	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		FRAME DETAILS—cont.						
M. 2	47591	Front Bumper Brackets	2	—	—	—	—	
	48280	" " " " L.H.	—	1	1	—	—	
	55319	" " Jack Bracket Assembly, L.H.	—	—	—	1	—	
	55221	" " " " " " " "	—	—	—	—	1	
M. 3	48279	" " Bracket, R.H.	—	1	1	—	—	
	55318	" " Jack Bracket Assembly, R.H.	—	—	—	1	—	
M. 4	55220	" " " " " " " "	—	—	—	—	1	
	55120	Rear " " " " " " L.H.	—	—	—	1	—	
M. 5	54927	" " " " " " " "	—	—	—	—	1	
	55119	" " " " " " R.H.	—	—	—	1	—	
	54926	" " " " " " " "	—	—	—	—	1	
	48781	Support for Centre Body Bracket, R.H.	1	—	—	—	—	
M.10	48781	" " " " " " L.H.	1	—	—	—	—	
	47979	Bolt for Bumper Mounting	2	—	—	—	—	
	47632	Rubber Buffer, Front Spring	2	—	—	—	—	
	48455	" " " " " " " "	—	2	2	4	2	
M. 6	47632	Rebound Buffer Spring	—	—	—	—	2	
	45090	Rubber Plug, Jack Bracket	—	—	—	4	4	
	S.P.48E	Spring Washers	2	2	2	4	4	
	S.P.22E	Nuts	2	2	2	4	4	
	47669	Bushes for Shackle, Bracket in Frame	4	—	—	—	—	Com. No. NA. 1 to NA. 4520.
	54554	" " " " " " " "	4	—	—	—	—	NA. 4521 and future.
	47669	" " " " " " " "	—	4	4	—	—	Com. No. DD. 1 to DD. 2344 and ED. 1 to ED. 2600.
	54554	" " " " " " " "	—	4	4	—	—	Com. No. DD. 2345 and future and ED. 2601 and future.
	56967	" " " " " " " "	—	4	4	—	—	To convert Frame 55972 back to 53821 when stock of 53821 exhausted.
		" " " " " " " "	4	—	—	—	—	To convert Frame 54681 back to 54018 when stock of 54018 exhausted.
		" " " " " " " "	4	—	—	—	—	
		" " " " " " " "	4	—	—	—	—	
		" " " " " " " "	4	—	—	—	—	
		" " " " " " " "	4	—	—	—	—	
		SHACKLE PIN DETAILS						
M. 7	54063	Shackle Pin, Top, Outer	2	—	—	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600.
	54856	" " " " " " " "	—	2	2	—	—	Com. No. DD. 2345 and future. ED. 2601 and future.
	54852	" " " " " " " "	—	2	2	—	—	
	54852	" " " " " " " "	—	—	—	2	2	
M. 8	56967	Bush Shackle Pin, Top, Inner	—	4	4	—	—	Com. No. DD. 2345 and future. ED. 2601 and future.
	54554	" " " " " " " "	—	4	4	4	4	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2601 only.
	54666	Retaining Plate, Shackle Pin	—	2	2	—	—	
	54110	Thrust Washer	4	—	—	—	—	
M. 9	54149	" " " " " " " "	—	4	4	2	2	
	S.P.21.F.1	Slotted Nut, $\frac{7}{16}$ " B.S.F., Shackle to H Piece	2	—	—	—	—	
	S.P.21.G.1	" " $\frac{1}{2}$ " B.S.F., " " " "	—	2	2	2	2	
	S.P.44I	Washer	2	—	—	—	—	
	S.P.44K	" " " " " " " "	—	2	2	2	2	
	52253	Grease Nipple	2	2	2	2	2	
	48401	Shackle Pin, Top, Inner	2	—	—	—	—	Com. No. NA. 1 to NA. 4870 R.H.S., & NA.5548 L.H.S.
	54556	" " " " " " " "	2	—	—	—	—	Com. No. NA. 4871 R.H.S. and NA. 5549 L.H.S. and future.

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			8	12	14	18T	18TR	
		SHACKLE PIN DETAILS—cont.						
	48401	Shackle Pin, Top, Inner		2	2	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600 only.
	54556	" " " "		2	2	—	—	Com. No. DD. 2344. ED. 2601 and future.
	54556	" " " "		—	—	2	2	
	54110	Thrust Washer	4	—	—	—	—	Com. No. NA. 1 to NA. 4870 R.H.S. NA. 5548 L.H.S.
	55343	" " " "	4	—	—	—	—	Com. No. NA. 4871 R.H.A., NA. 5549 L.H.S. and future.
	54110	" " " "	—	2	2	—	—	Com. No. DD. 1 to DD. 2344. ED. 1 to ED. 2600 only.
M.12	55343	" " " "	—	2	2	4	4	Com. No. DD. 2345. ED. 2601 and future.
M.13	S.P.21.F.1	Slotted Nut	4	4	4	4	4	
	S.P.44I	Washer	2	2	2	2	2	
	54609	Shackle Pin, Bottom	2	—	—	—	—	
M.14	54600	" " " "	—	2	2	2	2	
	52245	Grease Nipple, N/S	1	—	—	—	—	
	52242	" " O/S	1	—	—	—	—	
	52253	" " " "	—	2	2	—	—	
	52245	" " " "	—	—	—	2	2	
		SHOCK ABSORBER DETAILS						
	48103	Shock Absorber, Front, R.H.	1	—	—	—	—	
	48475	" " " "	—	1	1	—	—	
M.15	54399	" " " "	—	—	—	1	1	
	48104	" " " " L.H.	1	—	—	—	—	
	48476	" " " "	—	1	1	—	—	
M.16	54398	" " " "	—	—	—	1	1	
	48202	" " " " Rear, R.H.	1	—	—	—	—	
	56457	" " " "	—	1	1	—	—	
M.17	54599	" " " "	—	—	—	1	1	
	48203	" " " " L.H.	1	—	—	—	—	
	56458	" " " "	—	1	1	—	—	
M.18	54639	" " " "	—	—	—	1	1	
	S.P.5J	Bolts, $\frac{3}{8}$ " B.S.F. $\times$ $2\frac{1}{4}$ ", Front	4	—	—	—	—	
	S.P.7F.A.	" $\frac{7}{16}$ " B.S.F. $\times$ $2\frac{3}{8}$ "	—	4	4	—	—	
	S.P.5 I.A.	" $\frac{3}{8}$ " B.S.F. $\times$ $2\frac{1}{8}$ " Rear	4	—	—	—	—	
	S.P.7M.A.	" $\frac{7}{16}$ " B.S.F. $\times$ $4\frac{1}{8}$ "	—	4	4	—	—	
	S.P.5J	" $\frac{3}{8}$ " B.S.F. $\times$ $2\frac{1}{4}$ "	—	2	2	2	2	
M.19	54503	Bolt	—	—	—	1	1	
M.20	54502	"	—	—	—	3	3	
	S.P.22E	Nuts	8	—	—	—	—	
	S.P.22F	"	—	8	8	8	8	
	S.P.48F	Spring Washers	8	—	—	—	—	
	S.P.48G	"	—	8	8	8	8	
		FRONT ROAD SPRING DETAILS						
	54164	Front Road Spring	1	—	—	—	—	
	53851	" " " "	—	1	1	—	—	
M.21	57665	" " " "	—	—	—	1	—	
	54407	" " " "	—	—	—	—	1	

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			8	12	14	18T	18TR	
		REAR ROAD SPRING DETAILS—cont.						
	S.P.48F	Spring Washer	8	—	—	—	—	
	S.P.24E	Locknut, $\frac{3}{8}$ " B.S.F.	8	—	—	—	—	Com. No. NA. and future.
	47611	Rear Axle Buffer	2	—	—	—	—	
	45080	Rebound Buffer, Rear Axle	—	2	2	—	—	
M.29	55332	" " "	—	—	—	4	4	
	37659	Clip for Buffer	—	4	4	—	—	
	41674	" Split Pin Type	—	—	—	4	4	
	47236	Axle Rebound, Bracket to Frame Attachment	2	—	—	—	—	
	48594	" " Assembly	—	2	2	—	—	
	S.P.3A	Bolt, $\frac{5}{16}$ " B.S.F. $\times \frac{1}{2}$ "	4	—	—	—	—	
	S.P.5B	" $\frac{3}{8}$ " B.S.F. $\times 1\frac{1}{8}$ "	—	8	—	—	—	
	S.P.22D	Nuts, $\frac{5}{16}$ " B.S.F.	4	2	2	—	—	
	S.P.48E	Spring Washers	4	2	2	—	—	
	S.P.48F	" "	—	8	8	—	—	
		SHACKLE ARMS & SHACKLE PINS						
	52376	Rear Shackle Assembly	2	—	—	—	—	
M.30	52377	" " "	—	2	2	2	2	
M.26	30295	Silent Bloc	—	2	2	2	2	
	S.P.21G	Slotted Nut, $\frac{1}{2}$ " B.S.F.	—	2	2	2	2	
	S.P.44K	Washer	—	2	2	2	2	
	S.P.55L	Split Pin	—	2	2	2	2	
	45733	Shackle Pin, Rear Spring	2	—	—	—	—	
	48598	" " Front End, Rear Spring	—	2	2	—	—	
M.31	54421	" " " "	—	—	—	2	2	
M.32	36466	" " Rear " "	—	2	2	2	2	
	S.P.22E	Nut, $\frac{3}{8}$ " B.S.F.	2	4	4	4	4	
	S.P.48F	Spring Washer	2	4	4	4	4	
M.33	58178	Axle Rebound Assembly L.H.	—	—	—	1	—	
	55337	" " " "	—	—	—	—	1	
M.34	58177	" " " R.H.	—	—	—	1	—	
	55538	" " " "	—	—	—	—	1	
	S.P.7A.1	Set Screw, $\frac{7}{16}$ " B.S.F. $\times 1\frac{3}{16}$ "	—	—	—	2	—	
	S.P.7B.1	" " $\frac{7}{16}$ " B.S.F. $\times 1\frac{3}{16}$ "	—	—	—	—	2	
	S.P.48G	Spring Washer	—	—	—	2	2	
	S.P.44FA	Washer	—	—	—	2	—	
		EXHAUST PIPE DETAILS						
	55054	Exhaust Pipe, Engine to Silencer Assembly	1	—	—	—	—	
D.41	54723	" " " "	—	1	1	—	—	
	55902	Front Exhaust Pipe Assembly, L.H.S.	—	1	1	—	—	
	54020	Exhaust Pipe, Engine to Silencer	1	—	—	—	—	
	55362	" " " " L.H.S.	1	—	—	—	—	
D.42	55108	" " " "	—	—	—	1	—	
	55376	" " " "	—	—	—	—	1	

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			8	12	14	18T	18TR	
		EXHAUST PIPE DETAILS—cont.						
D.31	32301	Washer, Manifold Outlet	1	—	—	—	—	
	36206	„ for Flange	—	1	1	—	—	
	46639	„ „ „	—	—	—	1	1	
	S.P.22B.D.	Nuts, $\frac{5}{16}$ \" B.S.F.	2	2	2	—	—	
	S.P.22ECR.	„ $\frac{3}{8}$ \" B.S.F.	—	—	—	4	4	
	S.P.48E	Spring Washer	2	2	2	—	—	
	S.P.48F	„ „ „	—	—	—	4	4	
D.43	55055	Exhaust Pipe Assembly	1	—	—	—	—	
	54021	„ „ Silencer to Air	1	—	—	—	—	
	48579	„ „ „ „	—	1	—	—	—	
	54780	„ „ „ „	—	—	1	—	—	
D.44	55331	„ „ „ „	—	—	—	1	—	
	55333	„ „ „ „	—	—	—	—	1	
D.50	47714	Bracket for Tail Pipe	1	—	—	—	—	
	45078	Flexible Support, Front	—	—	—	1	—	
	45484	„ „ „	3	3	3	2	3	
	58971	„ „ „	—	—	—	—	1	
	S.P.3B	Set Screw, $\frac{5}{16}$ \" B.S.F. $\times \frac{5}{8}$ \"	2	2	2	2	2	
	S.P.48E	Spring Washer	2	2	2	—	—	
	S.P.3B	Set Screws, $\frac{5}{16}$ \" B.S.F. $\times \frac{5}{8}$ \"	—	4	4	4	4	
D.45	S.P.22D	Nuts, $\frac{5}{16}$ \" B.S.F.	—	4	4	4	4	
	47892	Exhaust Pipe Clip	—	2	2	—	—	
	32795	„ „ „	—	—	2	—	—	
	43190	„ „ „	—	—	—	2	2	
	48646	Stud, $\frac{5}{16}$ \" B.S.F.	—	2	2	—	—	
	58560	Exhaust Pipe Bracket	—	—	—	1	—	
	58561	Tail Pipe Bracket.. .. .	—	—	—	1	—	
		EXHAUST SILENCER DETAILS						
D.46	47706	Silencer	1	—	—	—	—	
	48645	„ „ „	—	1	—	—	—	
	45443	„ „ „	—	—	1	—	—	
	55340	„ „ „	—	—	—	1	—	
D.47	55339	„ c/w Clips	—	—	—	—	1	
	37111	„ Clip, Front	1	—	—	—	—	
	59027	„ „ Centre	—	—	—	1	—	
	40561	„ „ „	—	1	1	—	—	
D.48	55800	„ „ „	—	—	—	1	1	
	47717	„ „ Rear	1	—	—	—	—	
	37111	„ „ „	—	1	—	—	—	
	40561	„ „ „	—	—	1	—	—	
	55801	„ „ „	—	—	—	1	1	
	59060	Bolt for Clip	—	—	—	—	1	
	47713	Stud	1	1	1	—	—	
	56255	„ Front, Silencer Mtg., L.H.S.	—	1	1	—	—	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18R	
D.49	55768	EXHAUST SILENCER DETAILS— <i>cont.</i> Silencer and Support Stud, Front	—	—	—	1	—	Rear Silencer Clip.
	55474	" " " " " "	—	—	—	—	1	
	55769	" " " " " Rear	—	—	—	1	—	
	55475	" " " " " "	—	—	—	—	1	
	55770	Tail Pipe Support Stud	—	—	—	1	—	
D.55	55481	" " " " " "	—	—	—	—	1	
	S.P.3D	Bolt, $\frac{5}{16}$ " B.S.F. $\times \frac{7}{8}$ "	1	1	1	—	—	
	S.P.3B	" $\frac{5}{16}$ " B.S.F. $\times \frac{5}{8}$ "	—	—	—	4	4	
	S.P.3N	" $\frac{5}{16}$ " B.S.F. $\times 2\frac{1}{4}$ "	—	—	—	1	—	
	S.P.3D	" $\frac{5}{16}$ " B.S.F. $\times \frac{7}{8}$ "	1	1	1	—	—	
	S.P.22D	Nut, $\frac{5}{16}$ " B.S.F.	1	1	1	—	—	
	S.P.48E	Spring Washer	1	1	1	—	—	
	S.P.22D	Nut, $\frac{5}{16}$ " B.S.F.	4	4	4	4	4	
	S.P.48E	Spring Washer	4	4	4	4	4	
	56256	Stud, Rear Silencer Mtg., L.H.S.	—	1	1	—	—	
	S.P.22	Nut, $\frac{5}{16}$ " B.S.F.	—	8	8	—	—	
	S.P.48E	Spring Washer	—	2	2	—	—	
	42243	Grommet, Rear Bracket Attachment	1	—	—	—	—	
	42244	" Washer	1	—	—	—	—	
	CD15684	Washer	1	—	—	—	—	
	S.P.3F	Bolt, $\frac{5}{16}$ " B.S.F. $\times 1\frac{1}{8}$ "	1	—	—	—	—	
	S.P.22D	Nut, $\frac{5}{16}$ " B.S.F.	1	—	—	—	—	
	S.P.48E	Spring Washer	1	—	—	—	—	
	58559	Silencer Support Bracket	—	—	—	1	—	
	58942	" Bracket, Front	—	—	—	—	1	
58944	" " Intermediate	—	—	—	—	1		
58943	" " " " " "	—	—	—	—	1		
FRONT BRAKE DETAILS								
52256	Front Brake Cable L.H.	1	—	—	—	—		
52257	" " " R.H.	1	—	—	—	—		
50260	" " " L.H.	—	1	1	—	—		
50261	" " " R.H.	—	1	1	—	—		
48040	" " Assembly, R.H.	1	—	—	—	—		
48215	" " Arrangement, R.H.	—	1	1	—	—		
48041	" " Assembly, L.H.	1	—	—	—	—		
48216	" " Arrangement, L.H.	—	1	1	—	—		
49040	Backing Plate Assembly, R.H.	1	—	—	—	—		
49304	Back Plate Assembly, R.H.	—	1	1	—	—		
49039	Backing Plate Assembly, L.H.	1	—	—	—	—		
49303	Back Plate Assembly, L.H.	—	1	1	—	—		
55864	Brake Shoe Assembly	4	—	—	—	—		
49307	" " and Lining	—	4	4	—	—		

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		FRONT BRAKE DETAILS—cont.						
41128		Anchor Pin and Guide Plate Assembly	2	—	—	—	—	
38845		" " " " " " " "	—	2	2	—	—	
41133		Washer for Anchor Pin	2	—	—	—	—	
38871		Anchor Pin Washer	2	—	—	—	—	
41400		Nut for Anchor Pin	2	—	—	—	—	
38863		Anchor Pin Nut	—	2	2	—	—	
38862		Lock Washer	2	2	2	—	—	
49037		Adjusting Pinion	2	—	—	—	—	
49302		" " " " " " " "	—	2	2	—	—	
49038		" " Screw	2	2	2	—	—	
38847		" " Assembly	—	2	2	—	—	
38864		Spindle for Adjusting Screw	2	2	2	—	—	
38849		Shoe Actuating Cam and Arm Assembly, R.H. ..	1	1	1	—	—	
38848		" " " " " " " " L.H. ..	1	1	1	—	—	
38850		Cam Operating Lever, L.H.	1	—	—	—	—	
38851		" " " " " " " " R.H.	1	—	—	—	—	
38880		Lever Cam, Operating	—	2	2	—	—	
38853		Spring for Adjusting Screw	2	—	—	—	—	
49309		" " Adjusting Screw	—	2	2	—	—	
38855		" " Arm to Shoe	2	2	2	—	—	
S.P.3D		Conduit Bracket Set Screw	—	2	2	—	—	
S.P.48E		" " Washer	—	2	2	—	—	
49308		Crown Wheel	—	2	2	—	—	
38866		" " Retaining Washer	—	2	2	—	—	
38867		" " Spring Washer	—	2	2	—	—	
38852		Spring Anchor to Shoe, Lever Side	2	2	2	—	—	
38854		" " " " " " " "	2	2	2	—	—	
49044		" " Steady Rest Assembly	4	—	—	—	—	
47146		" " Shoe Holding-down Assembly	—	2	2	—	—	
49042		Set Screw, Conduit Bracket	2	—	—	—	—	
S.P.48E		Spring Washer	2	—	—	—	—	
		REAR BRAKE DETAILS						
47508		Rear Brake Assembly, R.H.	1	—	—	—	—	
48895		" " Arrangement, R.H.	—	1	1	—	—	
47509		" " Assembly, L.H.	1	—	—	—	—	
48894		" " Arrangement, L.H.	—	1	1	—	—	
49025		Backing Plate Assembly, R.H.	1	—	—	—	—	
49311		Back Plate Assembly, R.H.	—	1	1	—	—	
49024		Backing Plate Assembly, L.H.	1	—	—	—	—	
49310		Back Plate Assembly, L.H.	—	1	1	—	—	
55865		Brake Shoe and Lining	4	—	—	—	—	
49307		" " " " " " " "	—	4	4	—	—	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		REAR BRAKE DETAILS <i>cont.</i>						
52258		Rear Brake Cable, L.H.	1	—	—	—	—	
50262		" " " L.H.	—	1	1	—	—	
52259		" " " R.H.	1	—	—	—	—	
50263		" " " R.H.	—	1	1	—	—	
52240		Grease Nipple, $\frac{1}{8}$ " Gas	4	4	4	—	—	
49020		Anchor Pin and Guide Plate Assembly	2	—	—	—	—	
38845		" " " " " "	—	2	2	—	—	
49022		Washer for Anchor Pin	2	—	—	—	—	
49023		Anchor Pin Lock Washer, 40-S-34	2	—	—	—	—	
S.P.22F		" " Nut	2	—	—	—	—	
S.P.1C		Set Screw, Conduit Bracket	2	—	—	—	—	
S.P.3D		Conduit Bracket, Set Screw	—	2	2	—	—	
49017		Adjusting Pinion	2	—	—	—	—	
49302		" " " " " "	—	2	2	—	—	
49018		" Screw	2	—	—	—	—	
49038		" " " " " "	—	2	2	—	—	
49019		Spindle, Adjusting Screw	2	—	—	—	—	
38864		Adjusting Spindle	—	2	2	—	—	
49032		Spring for Adjusting Screw	2	—	—	—	—	
49309		" Adjusting Screw	—	2	2	—	—	
49035		Shoe Actuating Cam and Arm Assembly, R.H.	1	—	—	—	—	
38893		" " " " " R.H.	—	1	1	—	—	
49034		" " " " " Assembly, L.H.	1	—	—	—	—	
38886		" " " " " L.H.	—	1	1	—	—	
49029		Cam Operating Lever	2	—	—	—	—	
38880		Lever, Cam Operating	—	2	2	—	—	
49033		Spring, Steady Rest Assembly	4	—	—	—	—	
38855		" Arm to Shoe	2	—	—	—	—	
S.P.48D		" Washer	2	—	—	—	—	
49030		" Anchor to Sec. Shoe	2	—	—	—	—	
38852		" Anchor Pin to Sec. Shoe	—	2	2	—	—	
49031		" Anchor to Primary Shoe	2	—	—	—	—	
38854		" Anchor Pin, Primary Shoe	—	2	2	—	—	
49308		Crown Wheel	—	2	2	—	—	
38866		" Retaining Washer	—	2	2	—	—	
38867		" Spring Washer	—	2	2	—	—	
39300		Mud Excluder Assembly	2	—	—	—	—	
S.P.1E		Bolt, $\frac{1}{4}$ " B.S.F. $\times$ 1"	2	—	—	—	—	
S.P.22C		Nut, $\frac{1}{4}$ " B.S.F.	2	—	—	—	—	
S.P.48D		Spring Washer	2	—	—	—	—	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		18T & 18TR						
		FRONT & REAR BRAKE DETAILS						
	55559	Front Brake, Complete Assembly, L.H.				1	1	
	55560	" " " " R.H.				1	1	
	55561	Rear " " " L.H.				1	1	
N. 1	55562	" " " " R.H.				1	1	
	55557	Back Plate, Front Assembly				2	2	
	55578	" " Rear, L.H.				1	1	
N. 2	55563	" " " R.H.				1	1	
N. 3	55743	Brake Shoe and Lining Assembly				4 pr.	4 pr.	
	55741	Hydraulic Expander Unit, Front, L.H.				1	1	
	55742	" " " R.H.				1	1	
	55756	" " " Rear, L.H.				1	1	
N.30	55757	" " " R.H.						
	52417	" " Body, Front, L.H.				1	1	
	52418	" " " R.H.				1	1	
	52419	" " " Rear, L.H.				1	1	
N. 4	52420	" " " R.H.				1	1	
N. 5	52421	" " Bleed Screw				4	4	
N. 6	52422	Bleed Screw Ball				4	4	
	52423	" " Dust Cap				4	4	
	52424	Hydraulic Expander Seal, Front				4	4	
N. 7	52425	" " " Rear				4	4	
	52426	Spring Seal, Retaining, Front				2	2	
N. 8	52427	" " " Rear				2	2	
	52428	Hydraulic Expander Tappet, Front				4	4	
N. 9	52429	" " " Rear				4	4	
	52430	" " Boot, Front				4	4	
N.10	52431	" " " Rear				4	4	
N.11	S.P.3A	" " Unit Set Screw				8	8	
N.12	S.P.48E	" " " Spring Washer				8	8	
N.13	55744	Spring Bias Reducing				4	4	
P. 1	55814	Master Cylinder Assembly				1	1	
P. 2	52432	Body and Reservoir				1	1	
P. 3	52433	Filler Cap and Baffle				1	1	
P. 4	52434	" " Gasket				1	1	
P. 5	52435	Body Bush				1	1	
P. 6	52436	Cylinder Body, Forward End				1	1	
P. 7	52437	Sealing Ring				1	1	
P. 8	52438	Body Stud				3	3	
P.26	52439	" " Nut				3	3	
P.27	S.P.48E	" " Washer				3	3	
P. 9	52440	Outer Seal				1	1	
P.10	52441	" " Washer				1	1	
P.11	52442	Plunger				1	1	
P.12	52443	" Guide Pin				1	1	
P.13	52444	" Pedal Pad				1	1	
P.14	52445	" " Nut				1	1	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		18T & 18TR						
		FRONT & REAR BRAKE DETAILS—cont.						
P.15	S.P.44E	Plunger Pedal Pad Washer	—	—	—	1	1	
P.16	52446	" Return Spring	—	—	—	1	1	
P.17	52447	" Felt Washer	—	—	—	1	1	
P.18	52448	" " " Retainer	—	—	—	1	1	
P.19	52449	Recuperating Seal	—	—	—	1	1	
P.20	52450	Sleeve	—	—	—	1	1	
P.21	55830	Outlet Banjo	—	—	—	1	1	
P.22	55831	" " Bolt	—	—	—	1	1	
P.23	55832	" " Gasket	—	—	—	1	1	
P.24	55833	" " "	—	—	—	1	1	
P.25	55865	Stop Light Switch	—	—	—	1	1	
	55748	Hand Brake Lever, L.H.	—	—	—	1	1	
N.14	55749	" " " R.H.	—	—	—	1	1	
N.15	55750	" " " Shaft	—	—	—	1	1	
N.16	55747	Shaft Bearing	—	—	—	1	1	
	52451	" " Bush	—	—	—	1	1	
N.17	55753	Bolt $\frac{5}{16}$ "	—	—	—	2	2	
N.21	S.P.44E	Shaft Bearing Spring Washer	—	—	—	2	2	
N.20	56830	" " Bolt $\frac{1}{4}$ "	—	—	—	2	2	
	56833	" " Spacing Collar Bolt Spacer	—	—	—	1	1	
	56831	" " Special Washer	—	—	—	2	2	
N.19	56832	" " Spring Washer	—	—	—	2	2	
N.18	S.P.115C/10B	" " Nut	—	—	—	2	2	
N.22	S.P.115D/10B	" " Nut	—	—	—	2	2	
	55751	Spring Hand Brake Lever, L.H.	—	—	—	1	1	
N.23	55752	" " " R.H.	—	—	—	1	1	
	55745	Strut " " " L.H.	—	—	—	1	1	
N.27	55746	" " " R.H.	—	—	—	1	1	
N.28	S.P.44B.	Spacer Washer for Pin	—	—	—	4	4	
N.29	S.P.44E.	" " " Shaft Pin	—	—	—	2	2	
N.26	55754	Cotter Pin	—	—	—	2	2	
N.24	S.P.22C.	" " Nut	—	—	—	2	2	
N.25	S.P.24C.	" " Washer	—	—	—	2	2	
N.31	59158	Bolt Conduit Bracket, Rear	—	—	—	4	4	
	S.P.22C.	Nut " " "	—	—	—	4	4	
	S.P.48D.	Spring Washer	—	—	—	4	4	
		18T & 18TR HOSE AND PIPES						
		FRONT AND REAR BRAKES DETAILS						
Q. 7	55837	High Pressure Hose, Front Wheels	—	—	—	2	2	
Q. 9	56239	" " " Rear Axle "T" Piece	—	—	—	—	1	
Q. 8	55840	Hose Bulkhead Nut	—	—	—	1	1	
	S.P.49S.H.	" " Washer	—	—	—	1	1	
	55839	Banjo Bolt, Front	—	—	—	2	2	

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			8	12	14	18T	18TR	
		18T & 18TR HOSE AND PIPES						
		FRONT & REAR BRAKE DETAILS—cont.						
	55833	Banjo Gasket, Front and Rear	---	---	---	2	2	
	55832	" " Front only	---	---	---	2	2	
Q. 1	55834	Hydraulic Pipe, Master Cylinder to "T" Piece, Frt.	---	---	---	---	1	Note: All Hydraulic Pipes are supplied with Nuts. (Nuts cannot be supplied separately)
Q. 1	55846	" " " " " " " " "	---	---	---	1	---	
Q. 2	55841	" " " " " " " " "Rear	---	---	---	---	1	
Q. 2	55849	" " " " " " " " "	---	---	---	1	---	
Q. 3	55835	" " "T" Piece to L/H Front Hose ..	---	---	---	1	1	
Q. 4	55838	" " " " R.H. " " "	---	---	---	1	1	
Q. 5	52452	" " " " " " " " "Rear	---	---	---	1	---	
Q. 6	55845	" " " " " " " " "	---	---	---	1	---	
Q.10	55836	Tee Piece, Front	---	---	---	1	1	
Q.11	55842	" " Rear	---	---	---	1	1	
	55755	Rear Brake Cable	---	---	---	2	---	
	55913	" " " " " " " " "	---	---	---	---	2	
	55724	Pipe Clip, Steering Steady Bracket ..	---	---	---	1	1	
	55725	Brake Hose Support, Shock Absorber	---	---	---	1	1	
	55726	" " " Pinion Housing	---	---	---	1	---	
	57913	Bracket for Tee Piece	---	---	---	---	1	
	S.P.44G	Washer	---	---	---	2	2	
	S.P.44I	"	---	---	---	1	1	
	S.P.3B	Bolt, $\frac{5}{16}$ " B.S.F. $\times \frac{3}{8}$ ", "T" Piece to Brake Hose	---	---	---	1	1	
	S.P.48E	Spring Washer	---	---	---	1	1	
	58396	Crimson Brake Fluid	---	---	---	1 qt.	1 qt.	
		DASH HANDBRAKE DETAILS						
	48068	Dash Handbrake Unit Assembly	1	1	1	---	---	When Handbrake is fitted on Right Hand.
	57905	" " " " " " " " "	---	1	1	---	---	
	55593	" " " " " " " " "L.H.S.	---	1	1	---	---	
	55593	" " " " " " " " "	1	---	---	---	---	
	55983	" " " " " " " " "	---	---	---	1	1	
	48269	Outer Sleeve	1	1	1	---	---	
	55984	" " " " " " " " "	---	---	---	1	1	
	48303	Handle and Inner Sleeve	1	1	1	1	1	
	48305	Trigger	1	1	1	1	1	
	45353	" Pivot	1	1	1	1	1	
	48307	Push Rod	1	1	1	1	1	
	48306	Nut for Push Rod	1	1	1	1	1	
	45355	Spring—Push Rod	1	1	1	1	1	
	48995	Washer for Push Rod	1	1	1	1	1	
	48308	Pawl	1	1	1	1	1	
	48309	" Lifter	1	1	1	1	1	
	45357	Rivet for Pawl	1	1	1	1	1	
	48310	Spring, Pawl Lifter	1	1	1	1	1	
	45358	" Pawl	1	1	1	1	1	

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			8	12	14	18T	18TR	
		DASH HANDBRAKE DETAILS -cont.						
47511		Spring Inner Sleeve	1	1	1	1	1	
S.P.48D		" Washer	1	1	1	1	1	
48061		Distance Piece	1	1	1	1	1	
S.P.1E		Bolt, $\frac{1}{4}$ " B.S.F. $\times$ $1\frac{1}{4}$ "	1	1	1	1	1	
S.P.22C		Nut, $\frac{1}{4}$ " B.S.F.	1	1	1	1	1	
52249		Clip, Support Bracket	1	1	1	1	1	
55516		Handbrake Clip	—	1	1	—	—	
55516		" " L.H.S.	1	—	—	—	—	
52250		Distance Piece	1	1	1	1	1	
S.P.3G		Bolt, $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{1}{2}$ "	1	1	1	1	1	
S.P.22D		Nut, $\frac{5}{16}$ " B.S.F.	1	1	1	1	1	
S.P.48E		Spring Washer	1	1	1	1	1	
48059		Control Cable Assembly	1	1	1	—	—	
56803		" " "	—	—	—	1	—	
55986		" " "	—	—	—	—	1	
		RADIATOR DETAILS						
55051		Radiator Assembly Complete	1	—	—	—	—	
54724		" " "	—	1	—	—	—	
54736		" " "	—	—	1	—	—	
55052		" Block Assembly	1	—	—	—	—	
54725		" " "	—	1	1	—	—	
54008		" " "	—	1	—	—	—	
55471		" " "	—	—	1	—	—	Export only
54778		" " "	—	—	—	1	—	Export only
55163		" " "	—	—	—	—	1	
51916		Drain Tap	1	1	1	1	1	
S.P.52A		Washer for Drain Plug	1	1	1	1	1	
42222		Filler Cap	1	1	1	—	—	
54940		" " "	—	—	—	1	1	
40090		Washer for Filler Cap	1	1	1	—	—	
55010		" " "	—	—	—	—	—	
55053		Radiator Shell only	1	—	—	—	—	
54726		" " "	—	1	1	—	—	
C.D.23210		" " "	—	—	—	1	—	
C.D.23432		" " "	—	—	—	—	1	
47601		Grille Assembly	1	—	—	—	—	
45981		" " "	—	1	1	—	—	
C.D.23225		" " L.H.	—	—	—	1	—	
C.D.23455		" " L.H.	—	—	—	—	1	
C.D.23226		" " R.H.	—	—	—	1	—	
C.D.23456		" " R.H.	—	—	—	—	1	
48632		Baffle for Radiator	1	—	—	—	—	
46290		Stiffener for Radiator Shell	—	1	—	—	—	
C.D.12871		Rivets	4	—	—	—	—	
S.P.86D1P		Countersunk Screw, 2 B.A. $\times$ $\frac{3}{8}$ ", pointed	—	2	2	—	—	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		RADIATOR DETAILS—cont.						
S.P.22A		Nut, 2 B.A.	—	2	2	—	—	
S.P.44A		Washer	—	2	2	—	—	
S.P.86D.I.P.		Countersunk Screw, 2 B.A. $\times \frac{3}{8}$ ", pointed	—	2	2	—	—	
S.P.1B		Bolt, $\frac{1}{4}$ " B.S.F. $\times \frac{3}{8}$ "	—	1	1	—	—	
S.P.22A		Nut, 2 B.A.	—	2	2	—	—	
S.P.44A		Washer	2	2	2	—	—	
S.P.1B		Bolt, $\frac{1}{4}$ " B.S.F. $\times \frac{3}{8}$ "	—	2	2	—	—	
S.P.84B.C.I.		Round Head Screws	—	—	—	8	8	Grille to Shell Fixing.
S.P.48C		Spring Washers	—	—	—	8	8	Grille to Shell Fixing.
S.P.22A		Nut, 2 B.A.	2	—	—	—	—	
S.P.22C		" $\frac{1}{4}$ " B.S.F.	—	2	2	—	—	
S.P.44A		Washer	—	2	2	—	—	
S.P.44D		"	—	2	2	—	—	
S.P.48D		Spring Washer	—	2	2	—	—	
S.P.86C.2		Countersunk Screw, $\frac{1}{4}$ " B.S.F. $\times \frac{3}{8}$ ", pointed	4	—	—	—	—	
S.P.22C		Nut, $\frac{1}{4}$ " B.S.F.	2	—	—	—	—	
S.P.44C		Washer	4	—	—	—	—	
S.P.86D.2		Countersunk m/c Screw	—	—	—	2	2	Radiator Shell to Rod Block Fixing.
S.P.22C		Nuts, $\frac{1}{4}$ " B.S.F.	—	—	—	5	5	
S.P.48D		Spring Washers	—	—	—	5	5	
47906		Front Motif on Shell	1	—	—	—	—	
54727		Radiator Motif, Front Assembly	—	1	1	—	—	
46093		" " " "	—	1	1	—	—	
46629		Washer	3	*	*	—	—	*As ⁷ required.
46358		"	*	*	*	—	—	*As required.
46356		Bolt, 4 B.A. $\times 1\frac{1}{16}$ "	3	—	—	—	—	
S.P.22B		Nuts, 4 B.A.	3	3	3	—	—	
S.P.44A		Washer	3	3	3	—	—	
S.P.19A		Bolt, 2 B.A. $\times \frac{1}{2}$ "	2	—	—	—	—	
48664		Starting Hole Plug	1	—	—	—	—	
43729		" Handle Hole Cover Assembly	—	1	—	—	—	
44645		" " " "	—	—	1	—	—	
C.D.23220		" Hole Cover Door Assembly	—	—	—	1	1	
S.P.84B.B.O		Round Head Screws C/P	—	—	—	4	4	
S.P.22B.B.O		Nuts C/P	—	—	—	4	4	
46160		Radiator Motif Assembly, Top	1	1	1	—	—	
46160A		" " Body	1	1	1	—	—	
54450		" Medallion Assembly	—	—	—	1	1	
S.P.22B		Nut, 4 B.A.	—	—	—	1	1	
S.P.44A.A.		Plain Washer	—	—	—	1	1	
C.D.23953		Rubber Washer	—	—	—	1	1	
46160D		Medallion Assembly, R.H.	1	1	1	—	—	
46160E		" " L.H.	1	1	1	—	—	
46160F		Spring	1	1	1	—	—	
S.P.22A		Nut, 2 B.A.	3	3	3	—	—	
S.P.48C		Spring Washer	3	3	3	—	—	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		RADIATOR ATTACHMENT & DETAIL						
	48249	Radiator Stay Rod Bracket	1	—	—	—	—	
	54728	" " " Assembly	—	2	2	—	—	
	47911	" " " " " " " " " " " "	1	—	—	—	—	
	55437	" " " N/S	—	—	1	—	—	
	54024	" " " O/S	—	—	1	—	—	
	55904	" " " Bracket Assembly, Front	—	—	—	1	—	Com. No. TD. 1 to TD. 229 only.
	55215	" " " Assembly	—	—	—	2	—	Com. No. TD. 1 to TD. 229 only.
	57256A	" " " " " " " " " " " "	—	—	—	2	—	Com. No. TD. 230 and future.
	55806	" " " Bracket, Front	—	—	—	—	1	Com. No. TRD. 1 to TRD. 353 only.
	57336	" " " " " " " " " " " "	—	—	—	—	2	Com. No. TRD. 354 and future.
	55550	" " " Tube Assembly	—	—	—	—	2	Com. No. TRD. 1 to TRD. 353 only.
	57337	" " " " " " " " " " " "	—	—	—	—	2	Com. No. TRD. 354 and future.
	47181	Packing for Radiator	—	*	*	6	—	*As required.
	48101	" " " " " " " " " " " "	—	*	*	2	—	*As required.
	56658	" " " " " " " " " " " "	—	*	*	—	—	*As required.
	47181	" " " " " " " " " " " "	—	—	—	—	6	
	S.P.3F	Bolt, $\frac{5}{16}$ " B.S.F. $\times$ $1\frac{1}{4}$ "	—	1	1	—	—	
	S.P.22D	Nut, $\frac{5}{16}$ " B.S.F.	—	1	1	—	—	
	S.P.86C.I.P.	Countersunk Screw, 2 B.A. $\times$ $\frac{1}{2}$ ", pointer	—	2	2	—	—	
	47910	Washer	2	*	*	2	2	*As required.
	48893	" " " " " " " " " " " "	*	—	—	*	*	*As required.
	40135	" " " " " " " " " " " "	*	—	—	—	—	*As required.
	S.P.115F/10B	Simmond's Nut, $\frac{7}{16}$ " B.S.F.	2	2	2	2	2	
	S.P.1B	Bolt, $\frac{1}{4}$ " B.S.F. $\times$ $\frac{5}{8}$ "	—	—	—	—	4	
	S.P.83D2	Set Screw, $\frac{1}{4}$ " B.S.F. $\times$ $\frac{5}{8}$ "	—	—	—	4	—	
	S.P.22C	Nuts, $\frac{1}{4}$ " B.S.F.	—	—	—	4	4	
	S.P.48D	Spring Washer	—	—	—	4	4	
		WATER HOSE DETAILS						
	47025	Top Water Connection	1	—	—	—	—	
D.51	46628	" " " " " " " " " " " "	—	1	1	—	—	
	57926	" " " " " " " " " " " "	—	—	—	1	—	
D.52	56822	" " " " " " " " " " " "	—	—	—	—	1	
	44007	Side " " " " " " " " " " " "	1	—	—	—	—	
	47180	Elbow Connection to Cylinder Block	1	—	—	—	—	
	44012	Bottom Water Connection	1	—	—	—	—	
D.53	43475	" " " " " " " " " " " "	—	1	1	—	—	
D.54	55185	" " " " " " " " " " " "	—	—	—	1	1	
	S.P.116J.I.	Pipe Clips	6	—	—	—	—	
	S.P.116N	" Top Connection	—	2	2	—	—	
	S.P.116G	" Bottom " " " " " " " " " " " "	—	2	2	—	—	
	52301	" Top " " " " " " " " " " " "	—	—	—	2	2	
	52306	" Bottom " " " " " " " " " " " "	—	—	—	2	2	
D.22	46203	By-pass Water Connection	—	1	1	—	—	
D.23	55574	" " " " " " " " " " " "	—	—	—	1	1	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		PETROL TANK DETAILS						
47738		Petrol Tank Assembly	1	—	—	—	—	
48540		" " " " " " " " " " " "	—	1	1	—	—	
55375		" " " " " " " " " " " "	—	1	—	—	—	
54672		" " " " " " " " " " " "	—	—	—	1	1	Coupe only.
47683		" " Straps, Top	2	—	—	—	—	
49881		" " " " " " " " " " " "	—	2	2	—	—	
54861		" " " " " " " " " " " "	—	—	—	2	2	
47684		" " " " Bottom	2	—	—	—	—	
49880		" " " " " " " " " " " "	—	2	2	—	—	
54862		" " " " " " " " " " " "	—	—	—	2	2	
48861		Packing for Tank	2	—	—	—	—	
48862		" " " " " " " " " " " "	2	—	—	—	—	
49298		" " " " Top	—	2	2	—	—	
49299		" " " " Bottom	—	2	2	—	—	
48861		" " " " Top	—	—	—	2	2	
55170		" " " " Bottom	—	—	—	2	2	
S.P.83P3		Set Screw, $\frac{5}{16}$ " B.S.F. $\times$ 2"	2	—	—	—	—	
S.P.3C		Bolt, $\frac{5}{16}$ " B.S.F. $\times$ $\frac{3}{4}$ "	—	2	2	4	4	
S.P.3N2		" $\frac{5}{16}$ " B.S.F. $\times$ 2 $\frac{3}{8}$ "	—	2	2	—	—	
C.D.12311		Nut Retainer for Bolt	—	2	2	—	—	
S.P.22D		" $\frac{5}{16}$ " B.S.F.	2	—	—	2	2	
S.P.48E		Spring Washer	—	2	2	4	4	
S.P.22D		Nut, $\frac{5}{16}$ " B.S.F.	—	2	—	6	6	
S.P.24D		Locknut, $\frac{5}{16}$ " B.S.F.	2	2	2	2	2	
47700		Lift-off Filler Cap	1	—	—	—	—	
49251		" " " " " " " " " " " "	1	—	—	—	—	Tourer only.
48626		" " " " " " " " " " " "	—	1	1	—	—	
45570		" " " " " " " " " " " "	—	1	—	—	—	Coupe only.
55540		" " " " " " " " " " " "	—	—	—	—	1	
55186		Petrol Filler Cap, Complete	—	—	—	1	—	
C.D.23730		" " Tube Assembly	—	—	—	—	1	
55187		" " Pipe (Inter)	—	—	—	1	—	
47701		Filler Connection	1	—	—	—	—	
54054		" " " " " " " " " " " "	—	1	1	—	—	
55188		" " " " " " " " " " " "	—	—	—	1	1	
52991		" " " " " " " " " " " "	—	—	—	1	1	
C.D.23731		" Grommet	—	—	—	—	1	
C.D.23727		Washer for Flange	—	—	—	—	1	
S.P.116K		Hose Clips	2	—	—	—	—	
S.P.116M1		" 2 $\frac{1}{2}$ " dia.	—	2	2	—	—	
52301		Jubilee Clip, No. 3	—	—	—	4	2	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		PETROL PIPE DETAILS						
	54575	Petrol Pipe, Tank to Flex	1	—	—	—	—	
	54579	" " " "	—	1	1	—	—	
	55500	" " " "	—	—	—	1	—	
	55501	" " " "	—	—	—	—	1	
	37974	Flexible Petrol Pipe Coupling	1	1	1	—	—	
	45323	" " " "	—	—	—	2	2	
	S.P.1181Z8	Tubing Nut	—	—	—	3	—	
	S.P.11Z74	" Sleeve	—	—	—	4	4	
	55502	Petrol Pipe, Flex to Pump	—	—	—	1	1	
	S.P.118Z18	Tubing Nut to Flex	—	—	—	2	2	
	55505	" " " Pump	—	—	—	2	2	
	S.P.117Z4	" Sleeve	—	—	—	4	4	
	55504	Petrol Pipe, Pump to Flex	—	—	—	1	1	
	54576	" " Pump to Carburetter	1	—	—	—	—	Up to Com. No.
	59198	" " " "	1	—	—	—	—	From Com. No.
	55535	" " " " L.H.S...	1	—	—	—	—	
	52174	" " " " " " " "	—	1	—	—	—	
	55889	" " " " " " " "	—	1	—	—	—	12 H.P. only.
	55890	" " " " " " " "	—	1	—	—	—	14 H.P. only. All L.H.S. up to Com. No.
	57977	" " " " " " " "	—	—	1	—	—	All L.H.S. from Com. No. and future
	55398	" " " " " " " "	—	—	1	—	—	
	55503	" " Flex to Carburetter	—	—	—	1	1	
	54577	Tubing Nut	1	1	1	—	—	Up to Com. No.
	58268	" " " " " " " "	1	1	1	—	—	From Com. No.
	S.P.117Z3	" Sleeve	1	1	1	—	—	
	S.P.118Z18	" Nut	—	—	—	2	2	
	S.P.117Z4	" Sleeve	—	—	—	2	2	
	45117	Petrol Pipe Clips	8	8	8	—	—	
	55805	" " " " " " " "	—	—	—	1	1	
	55536	" " " Rear	—	—	—	1	1	
	45297	" " " " " " " "	—	—	—	4	4	
		BONNET DETAILS						
	54162	Bonnet Assembly Unpainted	1	—	—	—	—	
	53871	" " " " " " " "	—	1	1	—	—	
	C.D.23303	" " " " " " " "	—	—	—	1	—	
	C.D.23194	" " " " " " " "	—	—	—	—	1	
	54162A	" Top, R.H.	1	—	—	—	—	
	53871A	" " " " " " " "	—	1	1	—	—	
	C.D.23303 B	" " " " " " " "	—	—	—	1	—	
	C.D.23194 B	" " " " " " " "	—	—	—	—	1	
	54162B	" " L.H.	1	—	—	—	—	
	53871B	" " " " " " " "	—	1	1	—	—	
	C.D.23303 A	" " " " " " " "	—	—	—	1	—	
	C.D.23194 A	" " " " " " " "	—	—	—	—	1	
	54162C	" Side Assembly, R.H.	1	—	—	—	—	
	53871C	" " R.H.	—	1	1	—	—	
	C.D.23303D	" " " " " " " "	—	—	—	1	—	

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Plate Ref. No.	Drawing No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		BONNET DETAILS—cont.						
C.D.23194D	Bonnet Side R.H.		—	—	—	—	1	
C.D.23303C	" " L.H.		—	—	—	1	—	
54162D	" " Assembly, L.H.		1	—	—	—	—	
53871D	" " L.H.		—	1	1	—	—	
47912	Side Hinge Rod		2	—	—	—	—	
53871E	" " "		—	2	2	—	—	
C.D.23311D	" " "		—	—	—	2	—	
C.D.23194G	" " "		—	—	—	—	2	
C.D.23227	Bonnet Hinge Assembly		—	—	—	1	—	
C.D.23506	" " "		—	—	—	—	1	
C.D.23229	Hinge Socket Radiator		—	—	—	1	1	
C.D.23228	" " — Scuttle		—	—	—	1	—	
C.D.23195	" " "		—	—	—	—	1	
46188	Centre Bead for Top Hinge		—	1	1	—	—	
47996	Bonnet Protector, Front		2	—	—	2	2	
46220	" " "		—	2	2	—	—	
43479	Wing Buffer on Bonnet		2	2	2	2	2	
C.D.12871	Bifurcated Rivet		4	4	4	4	4	
48090	Bonnet Fastener Assembly, with End Bracket, Det. 54319		2	—	—	—	—	
42362	" " "		—	4	4	—	—	
50534	" " L.H. Front		—	—	—	1	1	
50535	" " L.H. Rear		—	—	—	1	1	
50408	" " R.H. Front		—	—	—	1	1	
50409	" " R.H. Rear		—	—	—	1	1	
C.D.23253	Handle for Bonnet Fastener		—	—	—	4	4	
S.P.83B.1	Set Screw, 2 B.A. $\times \frac{3}{8}$ "		—	—	—	4	4	
S.P.84B.O	Round Head Screws		—	—	—	44	26	
S.P.22B	Nuts, 4 B.A.		—	—	—	44	26	
S.P.48B	Spring Washers		—	—	—	44	26	
S.P.22C	Nuts, $\frac{1}{4}$ " B.S.F.		4	4	4	8	8	
S.P.48D	Spring Washer		2	2	2	8	8	
S.P.49S.D	Shake-proof Washers		—	—	—	4	4	
41646	Rivets, Oval Head, Semi-tubular		—	8	8	—	—	
41647	" " " "		—	4	4	—	—	
48093	Bonnet Anchor, Front		2	—	—	—	—	
42488	" " "		—	2	2	—	—	
50168	" " "		—	—	—	2	2	
C.D.23254	" " Bracket, Front		—	—	—	2	2	
C.D.23255	" " " Rear		—	—	—	2	2	
S.P.84C2	Round Head Screw, $\frac{1}{4}$ " B.S.F. $\times \frac{1}{2}$ "		4	4	4	8	8	
S.P.22C	Nut, $\frac{1}{4}$ " B.S.F.		4	4	4	8	8	
S.P.48D	Spring Washer		4	4	4	8	8	
44312	Bonnet Anchor, Rear		2	—	—	—	—	
44018	" " "		—	2	2	—	—	
S.P.84C2	Round Head Screw, $\frac{1}{4}$ " B.S.F. $\times \frac{1}{2}$ "		4	4	4	—	—	
S.P.48D	Spring Washer		4	4	4	—	—	

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			8	12	14	18T	18TR	
		BONNET DETAILS—cont.						
C.D.14601		Rubber Buffer	2	—	—	—	—	
47350		Cup Washer	2	—	—	—	—	
S.P.48D		Spring Washer	2	—	—	—	—	
47604		Top Hinge Centre Bead	1	—	—	—	—	
47958		" " Socket Front	1	—	—	—	—	
37253		" " " " Outer	—	1	1	—	—	
39442		" " " " Inner Assembly	—	1	1	—	—	
47644		" " " " Rear	1	—	—	—	—	
43690		" " " " Outer	—	1	1	—	—	
43844		" " " " Inner Assembly	—	1	1	—	—	
40132		Countersunk Head Screw, $\frac{1}{4}$ " B.S.F. $\times \frac{17}{32}$ "	—	2	2	—	—	
39182		Packing Piece	*	*	*	*	*	*As required.
38680		Countersunk Head Screw, $\frac{1}{4}$ " B.S.F. $\times \frac{23}{32}$ "	4	—	—	—	—	
		FRONT BUMPER DETAILS						
47941		Front Bumper Bar Assembly	1	—	—	—	—	Home.
54005		" " " " " " " " " "	1	—	—	—	—	American Orders only.
54005		" " " " " " " " " "	—	1	1	—	—	
56968		" " " " " " " " " "	—	1	1	—	—	American Orders only.
55387		" " " " and No. Plate Assembly	—	—	—	1	—	
55386		" " " " " " " " " "	—	—	—	—	1	
49224		" " " " Bar only	1	—	—	—	—	
54005A		" " " " " " " " " "	—	1	1	—	—	
49225		Spring Bar	2	—	—	—	—	
54005B		" " " " " " " " " "	—	1	1	—	—	
56489		Main Spring, Front	—	—	—	2	—	
56490		" " " " " " " " " "	—	—	—	—	2	
56491		Bush	—	—	—	4	4	
56421		Front Bumper Bar Cover Assembly	—	1	1	—	—	
49226		Bumper Bar Bolt	4	—	—	—	—	
49229		Packing Piece	4	—	—	—	—	
49226		Round Head Bolt	—	2	2	—	—	
56970		Overider, Front and Rear	—	4	4	—	—	American Orders only.
56485		" " Assembly, L.H.	—	—	—	1	1	
56486		" " " " R.H.	—	—	—	1	1	
56487		Bar Assembly, Front	—	—	—	1	1	
56481		Support Bar Assembly	—	—	—	1	—	
56483		" " " " " " " " " "	—	—	—	—	1	
S.P.22G		Nut, $\frac{1}{2}$ " B.S.F.	—	—	—	2	2	
55425		Bracket for Starting Shaft	—	—	—	1	1	
S.P.22D		Nuts, $\frac{5}{16}$ " B.S.F.	—	—	—	2	2	
S.P.48E		Spring Washer	—	—	—	2	2	
55419		Bumper Bracket Cover Assembly, R.H.	—	—	—	1	—	
55418		" " " " " " L.H.	—	—	—	1	—	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		REAR BUMPER DETAILS						
55554		Rear Bumper Bar Assembly	1	—	—	—	—	Tourer and Coupe.
56010		" " " " " " " " " " " "	1	—	—	—	—	American and Argentine Orders only.
53889		" " " " " " " " " " " "	—	1	1	—	—	
56969		" " " " " " " " " " " "	—	1	1	—	—	American Orders only.
55389		" " " " " " " " " " " "	—	—	—	1	—	
55388		" " " " " " " " " " " "	—	—	—	—	1	
49231		" " " " only	1	—	—	—	—	
54005A		" " " " " " " " " " " "	1	—	—	—	—	American Orders only.
53889A		" " " " " " " " " " " "	—	1	1	—	—	
55554A		Spring Bar, R.H.	1	—	—	—	—	
55554B		" " L.H.	1	—	—	—	—	
53889B		" " " " " " " " " " " "	—	1	1	—	—	
49704		Bumper Bracket, R.H.	—	1	1	—	—	Coupe.
55607		" " " " " " " " " " " "	—	1	1	—	—	
49705		" " L.H.	—	1	1	—	—	Coupe.
55606		" " " " " " " " " " " "	—	1	1	—	—	
56483		Support Bar Assembly	—	—	—	—	1	
56485		Overider Assembly, L.H. and R.H. Front and Rear	—	—	—	1	1	
56486		" " R.H. and L.H. " " "	—	—	—	1	1	
56488		Bar Assembly	—	—	—	1	1	
55420		Rear Bumper Bar Cover Assembly	—	—	—	1	—	
55566		" " " " " " " " " " " "	—	—	—	—	1	
56422		" " " " " " " " " " " "	—	1	1	—	—	
55421		Cover Support	—	—	—	1	—	
55567		Bumper Bar Cover End, L.H.	—	—	—	—	1	
55568		" " " " R.H.	—	—	—	—	1	
49229		Packing Piece, Rear Bumper	4	—	—	—	—	Tourer and Coupe.
49227		Nut " " " " " " " " " " " "	4	—	—	—	—	Tourer and Coupe.
49228		Spring Washer " " " " " " " " " " " "	4	—	—	—	—	
S.P.22E		Nuts, $\frac{3}{8}$ " B.S.F., Bumper Attachment	4	4	4	—	—	
S.P.48F		Spring Washer " " " " " " " " " " " "	—	4	4	—	—	
C.D.12296		Square Nut, $\frac{5}{16}$ " B.S.F.	—	4	4	—	—	
52360		Rubber Section	—	—	—	1	—	
S.P.5A2		Bolt, $\frac{3}{8}$ " B.S.F. $\times \frac{7}{8}$ " Bumper to Bracket	—	2	2	—	—	
S.P.5A1		" " $\frac{3}{8}$ " B.S.F. $\times 2\frac{1}{8}$ " Bracket to Frame	—	6	6	—	—	
S.P.1A		" $\frac{1}{4}$ " B.S.F. $\times \frac{1}{2}$ " Cover Support	—	—	—	4	—	
S.P.1B		" $\frac{1}{4}$ " B.S.F. $\times \frac{5}{8}$ " " " " " " " " " " " "	—	—	—	2	—	
S.P.22C		Nut, $\frac{1}{4}$ " B.S.F. " " " " " " " " " " " "	—	—	—	2	—	
55569		Step Plate Assembly, L.H.	—	—	—	—	1	
55570		" " " R.H.	—	—	—	—	1	
55571		" " Bracket	—	—	—	—	4	
S.P.5A.2		Bolt, $\frac{3}{8}$ " B.S.F. $\times \frac{7}{8}$ " Bracket Attachment	—	—	—	—	2	
S.P.22E		Nuts, $\frac{3}{8}$ " B.S.F. " " " " " " " " " " " "	—	—	—	—	2	
S.P.48F		Spring Washer " " " " " " " " " " " "	—	—	—	—	2	

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		FRONT NUMBER PLATE DETAILS						
42683		Front Number Plate	1	1	1	—	—	
49230		" " " Bracket	2	—	—	—	—	
56479		" " " "	—	—	—	1	—	
43986		Distance Piece	—	2	2	—	—	
43987		Stud, $\frac{1}{2}$ " B.S.F. $\times 2\frac{1}{8}$ "	—	2	2	—	—	
49227		Nut	4	—	—	—	—	
49228		Spring Washer	4	—	—	—	—	
S.P.22E		Nut, $\frac{3}{8}$ " B.S.F.	—	4	4	—	—	
S.P.48F		Spring Washer	4	4	4	—	—	
34600		Dome Nut	2	—	—	—	—	
34599		" " <i>not required with Bumper Cover</i>	—	2	2	—	—	
S.P.22G		Nut, $\frac{1}{4}$ " B.S.F. <i>required with Covers</i>	—	2	2	—	—	
S.P.44L.A.		Washer	—	*	*	—	—	*As required.
S.P.48H		Spring Washers	—	2	2	—	—	
		ROAD WHEEL DETAILS						
57100		Road Wheel	5	—	—	—	—	
53785		" "	—	5	5	—	—	
54804		" "	—	—	—	5	5	
47709		Hub Cover Plate	4	—	—	—	—	
48750		" " " "	—	4	4	—	—	
54449		" " " "	—	—	—	4	4	
54450		Medallion for Cover Plate	—	—	—	4	4	
S.P.22B		Nut, 4 B.A.	—	—	—	4	4	
S.P.49S.B.		Shake-proof Washers	—	—	—	4	4	
S.P.44A		Plain Washers	—	—	—	4	4	
36665		Road Wheel Nuts	12	20	20	20	20	
32044		" " Studs	6	10	10	—	—	
31799		" " " "	—	—	—	10	10	
		ELECTRICAL EQUIPMENT DETAILS						
49484		Dynamo, 6-volt.	1	—	—	—	—	
57458		" Band Cover Assembly, c/w Screw $\frac{3}{16}$ " Nut	1	—	—	—	—	
57459		Armature—Wound	1	—	—	—	—	
57460		Brush Set	1	—	—	—	—	
57461		Spring Set	1	—	—	—	—	
49291		Dynamo, 12-volt.	—	1	1	1	1	
57575		" Band Cover Assy., c/w Screw and Nut	—	1	1	1	1	
57578		Armature—Wound	—	1	1	1	1	
57576		Brush Set	—	1	1	1	1	
57577		Spring Set	—	1	1	1	1	
48824		Dynamo Pulley	1	—	—	—	—	
57856		" "	—	1	1	1	1	Detail No. 57856 is alternative to 56332.
56332		" "	—	1	1	1	1	
50503		Steel Fan for Dynamo	—	1	1	1	1	
48344		Starter Motor, 6-volt.	1	—	—	—	—	

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			8	12	14	18T	18TR	
		ELECTRICAL EQUIPMENT DETAILS						
		<i>cont.</i>						
57458		Band Cover Assembly, c/w Screw and Nut ..	1	—	—	—	—	
57463		Armature—Wound	1	—	—	—	—	
57464		Brush Set (Pair)	1	—	—	—	—	
57465		Spring Set	1	—	—	—	—	
57466		Pinion and Sleeve Assembly	1	—	—	—	—	
50501		Starter Motor, 12-volt.	—	1	1	—	—	
57579		Band Cover Assy., c/w Screw and Nut ..	—	1	1	—	—	
57580		Armature	—	1	1	—	—	
57464		Brush Set	—	1	1	—	—	
57465		Spring Set	—	1	1	—	—	
57581		Pinion and Sleeve Assembly	—	1	1	—	—	
55445		Starter Motor, 12-volt.	—	—	—	1	1	
57579		Band Cover Assy., c/w Screw and Nut ..	—	—	—	1	1	
57580		Armature	—	—	—	1	1	
57464		Brush Set	—	—	—	1	1	
57465		Spring Set	—	—	—	1	1	
57581		Pinion and Sleeve Assembly	—	—	—	1	1	
41733		Starter Switch	1	1	1	—	—	
55446		" "	—	—	—	1	1	
55450		" Panel Switch	—	—	—	1	1	
55636		Distributor Assembly	1	—	—	—	—	
57467		" Cover Assembly	1	—	—	—	—	
57468		Brush and Spring Assembly	1	—	—	—	—	
58307		Rotor Assembly	1	—	—	—	—	
57470		Contact Set	1	—	—	—	—	
58308		Condenser Assembly	1	—	—	—	—	
55637		Distributor Assembly	—	1	—	—	—	
56337		" "	—	—	1	—	—	
57467		" Cover Assembly	—	1	1	1	1	
57468		Brush and Spring	—	1	1	1	1	
58307		Rotor Arm	—	1	1	—	—	
57582		" "	—	—	—	1	1	
57470		Contact Set	—	1	1	1	1	
58308		Condenser	—	1	1	—	—	
57583		" "	—	—	—	1	1	
55447		Distributor Assembly	—	—	—	1	1	
42386		Dog for Distributor	1	1	1	1	1	
48566		Ignition Coil, 6-volt.	1	—	—	—	—	
48796		" " 12-volt.	—	1	1	1	1	
48352		Battery, 6-volt.	1	—	—	—	—	
55409		" "	1	—	—	—	—	
34784		" 12-volt.	—	1	1	—	—	
55452		" "	—	—	—	1	1	

Export only.

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			8	12	14	18T	18TR	
		ELECTRICAL EQUIPMENT DETAILS—						
		<i>cont.</i>						
57019		Electric Horn	1	—	—	—	—	
54939/High		" " Wind Tone	—	1	1	1	—	
54939/Low		" " " "	—	1	1	1	—	
55462/High		" " " "	—	—	—	—	1	
55462/Low		" " " "	—	—	—	—	1	
58631		Control Box, 6-volt.	1	—	—	—	—	For all Replacements.
57472		Cover Assembly	1	—	—	—	—	
57473		Fuse, 25-amp.	1	—	—	—	—	
57775		Control Box, 12-volt.	—	1	1	1	1	For all Replacements.
C.D.23846		Bracket, Wind Tone Horn, R.H.	—	—	—	—	1	
C.D.23845		" " " " L.H.	—	—	—	—	1	
42592		Junction Box	—	2	2	—	—	
42591		" "	—	—	—	1	1	
50504		Switch Box	1	1	1	—	—	
55448		" "	—	—	—	1	1	
S.P.84G.1		Round Head Screws, 2 B.A. × 1"	2	2	2	—	—	
33036		Ch. Head Screws, 2 B.A. × 5/8"	—	4	4	—	—	
S.P.22A		Nuts, 2 B.A.	2	6	6	—	—	
S.P.48C		Spring Washers	2	4	4	—	—	
48358		Foot Dipping Switch	1	1	1	—	—	
55645		Hand " " L.H.S.	1	1	1	—	—	Export.
48354/D		Head Lamp, Dipping, L.H.	1	—	—	—	—	Chrome Finish.
48354		" " Non-dipping, R.H.	1	—	—	—	—	
55477		" " Double Filament L.H. Chrome	1	—	—	—	—	Export only.
55478		" " " " R.H. "	1	—	—	—	—	Export only.
48353/D		" " Dipping L.H.	1	—	—	—	—	Black Finish.
48353		" " Non-dipping R.H.	1	—	—	—	—	Black Finish.
55479		" " Double Filament L.H. Black	1	—	—	—	—	Export only.
55480		" " " " R.H. "	1	—	—	—	—	Export only.
49079/D		" " Dipping L.H.	1	—	—	—	—	Grey Finish.
49079		" " Non-dipping R.H.	1	—	—	—	—	Grey Finish.
57475		Rim Assembly, less Glass	1	—	—	—	—	
57474		Glass, "U" Fluted	1	—	—	—	—	
57500		Wire Glass Fixing	1	—	—	—	—	
57476		Bulb	1	—	—	—	—	
50527		Head Lamp, Dipping	—	1	1	—	—	Chrome Finish.
50528		" " Non-dipping	—	1	1	—	—	Chrome Finish.
50531		" " Double Filament R.H.	—	1	1	—	—	Chrome Finish.
50532		" " " " L.H.	—	1	1	—	—	Chrome Finish.
58309		Rim Assembly, less Glass	—	1	1	—	—	
58310		Glass, Deep Domed	—	1	1	—	—	
57500		Wire Glass Fixing	—	1	1	—	—	
58311		Bulb, 12volt	—	1	1	—	—	
58312		" " Double Filament	—	1	1	—	—	

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			8	12	14	18T	18TR	
		ELECTRICAL EQUIPMENT DETAILS —cont.						
55453		Head Lamp, Dipping	—	—	—	1	1	Chrome Finish.
55464		" " Non-dipping	—	—	—	1	1	Chrome Finish.
56268		" " Double Filament L.H.	—	—	—	1	1	Export only.
56269		" " " " R.H.	—	—	—	1	1	Export only.
57585		Rim Assembly, less Glass	—	—	—	1	1	
57586		Glass, Deep Domed	—	—	—	1	1	
57500		Wire Glass Fixing	—	—	—	1	1	
57587		Bulb, 12-volt	—	—	—	1	1	
56185		Side Lamp Complete, Chrom.	2	—	—	—	—	
48355		" " " Black	2	—	—	—	—	
49081		" " " Grey	2	—	—	—	—	
56186		" " " Chrom.	—	2	2	2	2	
57479		Rim Assembly, less Glass	2	—	—	—	—	
57480		Side Lamp Glass	2	—	—	—	—	
57481		Wire Glass Fixing	2	—	—	—	—	
57482		Bulb, 6-volt.	2	—	—	—	—	
57588		Rim Assembly, less Glass	—	1	1	1	1	
57589		Glass	—	1	1	1	1	
57590		Frame Assembly, with Glass Fixing Wires	—	1	1	1	1	
57591		Bulb, 12-volt	—	1	1	1	1	
49546		Stop Tail Lamp, Chrom.	1	—	—	—	—	
49545		" " " Black	1	—	—	—	—	
48366		" " " Yellow Stop Light	1	—	—	—	—	Export Austria only.
48365		" " " " " "	1	—	—	—	—	Black Finish. (Austria only.)
49547		" " " Black	—	1	1	—	—	
45742		" " " " " "	—	1	1	—	—	Coupe only.
53992		Spring Stop Tail Lamp	1	1	1	—	—	
C.D.21439		Roof Lamp	1	—	—	—	—	
C.D.20430		" " " " " "	—	1	1	—	—	
C.D.24620		" " " and Switch	—	—	—	1	1	
C.D.21439/G		" " " Glass	1	—	—	—	—	
C.D.20430/G		" " " " " "	—	1	1	—	—	
C.D.24620/G		" " " " " "	—	—	—	1	1	
S.P.44D		Washer for Head Lamps	2	—	—	—	—	
48804		" " " " Base	1	1	1	—	—	
48805		" " " " " "	1	1	1	—	—	
46806		" " " " Bottom	—	1	1	—	—	
55819		" " " " " "	—	—	—	2	2	
C.D.22146		" " " Side Lamp	2	—	—	—	—	
C.D.20667		" " " " " "	—	2	2	2	2	
47341		Rubber Washer for Panel Mounting	4	—	—	—	—	
56240		Grommet for Side Lamp	—	2	2	2	2	
50508		Roof Light Switch	—	1	1	—	—	
55899		Plug for Roof Lamp Switch	—	1	1	—	—	
50507		Panel Illumination Switch	1	1	1	—	—	Coupe.
56299		" " " " " "	—	—	—	1	1	

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			8	12	14	18T	18TR	
		ELECTRICAL EQUIPMENT DETAILS— <i>cont.</i>						
55200		Petrol Gauge, Dash Unit	—	—	—	1	1	
48016		" " Tank Unit	1	—	—	—	—	
48872		" " " "	1	—	—	—	—	Tourer only.
53954		" " " "	—	1	1	1	1	
53953		Thermometer	—	1	1	—	—	
55201		"	—	—	—	1	1	
49488		Ammeter	1	—	—	—	—	
55260		"	1	—	—	—	—	Tourer only.
53987		"	—	1	1	—	—	
53949		Clock	—	1	1	—	—	
54030		Speedometer, 1,660 r.p.m.	1	—	—	—	—	
54031		" Kilo	1	—	—	—	—	Export only.
55263		" 1,660 r.p.m.	1	—	—	—	—	Tourer only.
55265		" Kilo	1	—	—	—	—	Tourer Export.
54027		" 1,500 r.p.m.	—	1	—	—	—	
54028		" 1,400 r.p.m.	—	—	1	—	—	
55135		" Kilo	—	1	—	—	—	Export only.
55136		" "	—	—	1	—	—	
57056		" and Clock Mile	—	—	—	1	—	Com. No. TD. 1 to TD. 100
57057		" " Kilo	—	—	—	1	—	Com. No. TD. 1 to TD. 100
55196		" " Mile	—	—	—	1	—	Com. No. TD. 101 and future.
56343		" " Kilo	—	—	—	1	—	Com. No. TD. 101 and future.
55197		" " Mile	—	—	—	—	1	
56344		" " Kilo	—	—	—	—	1	
47721		" Cable, Complete	1	1	1	1	—	
48694		" " "	—	—	—	—	1	Com. No. TRD. 1 to TRD. 200 only.
47721		" " "	—	—	—	—	1	Com. No. TRD. 201 and future.
55264		" " "	1	—	—	—	—	Tourer only.
54129		" Inner Cable	1	1	1	1	—	
54130		" Outer "	1	1	1	1	—	
55311A		" Inner "	—	—	—	—	1	Com. No. TRD. 1 to TRD. 200 only.
54129		" " "	—	—	—	—	1	Com. No. TRD. 201 and future.
55311B		" Outer "	—	—	—	—	1	Com. No. TRD. 1 to TRD. 200 only.
54130		" " "	—	—	—	—	1	Com. No. TRD. 201 and future.
33084		Clip for Speedometer Cable	1	—	—	1	1	
C.D.23326		" " " "	1	—	—	—	—	
C.D.22391		Windscreen Wiper Assembly Black	1	—	—	—	—	
C.D.22538		" " " Dual Arm "	1	—	—	—	—	When specially ordered.
52276		" " " "	1	—	—	—	—	Tourer only.
52277		" " " " Chrom.	1	—	—	—	—	Tourer only.
56382		" " " " Black, L.H.S.	1	—	—	—	—	Tourer only.
56383		" " " " Chrom. "	1	—	—	—	—	Tourer only.
58631		" " " Dual Arm Black "	1	—	—	—	—	Export
54938		" " " " " Chrom.	—	1	1	—	—	Saloon.

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		ELECTRICAL EQUIPMENT DETAILS—						
		<i>cont.</i>						
56274		Windscreen Wiper Assy. Dual Arm Chrome L.H.S.	—	1	1	—	—	Saloon.
55457		" " " " " "	—	—	—	1	—	
55460		" " " " " "	—	—	—	—	1	
55667		" " " " " " Grommet	—	—	—	—	3	
57489		Wiper Motor	1	—	—	—	—	
57490		Cover End Assembly	1	1	1	—	—	
57491		Brush Set	1	1	1	—	—	
57492		Spring Brush Tension	1	1	1	—	—	
57495		Blade Assembly	1	—	—	—	—	
57494		Arm Assembly	1	—	—	—	—	Export only.
57498		" " " " " "	—	1	1	1	1	
58304		Blade Assembly	—	—	—	—	1	
57497		" " " " " "	1	—	—	—	—	Export only.
58326		" " " " " "	—	—	—	1	1	
48360		Choke Control Assembly	1	—	—	—	—	Com. No. NA. 1 to NA. 9876 L.H.S. and NA. 15034 R.H.S. only
50518		" " " " " "	—	1	1	—	—	Com. No. DD. 1 to DD. 4359 only, ED. 1 to ED. 6250 only.
56749		" " " " " "	1	—	—	—	—	Com. No. NA. 9877 L.H.S. and NA. 15035 R.H.S. and future.
56749		" " " " " "	—	1	1	—	—	Com. No. DD. 4360 and future, ED. 6251 and future.
56752		" " " " " "	—	1	1	—	—	Com. No. DD. 4360 and future, ED. 6251 and future.
55458		" " " " " "	—	—	—	1	—	Com. No. TD. 1 to TD. 100.
56761		" " " " " "	—	—	—	1	—	Com. No. TD. 101 and future.
55459		" " " " " "	—	—	—	—	1	Com. No. TRD. 1 to TRD. 200.
56762		" " " " " "	—	—	—	—	1	Com. No. TRD. 201 and future.
48360/K		" Knob and Wire	1	—	—	—	—	Com. No. NA. 1 to NA. 9876 L.H.S. and NA. 15034 R.H.S. only
50518/K		" " " " " "	—	1	1	—	—	Com. No. DD. 1 to DD. 4359 only, ED. 1 to ED. 6250 only.
57752		" " " " " "	1	—	—	—	—	Com. No. NA. 9877 L.H.S. and NA. 15035 R.H.S. and future.
57756		" " " " " "	—	1	1	—	—	Com. No. DD. 4360 and future and ED. 6251 and future.
57760		" " " " " "	—	—	—	1	—	
57762		" " " " " "	—	—	—	—	1	
57753		" Outer Case	1	—	—	—	—	Com. No. NA. 9877 L.H.S. and NA. 15035 R.H.S. and future.
57757		" " " " " "	—	1	1	—	—	Com. No. DD. 4360 and future and ED. 6251 and future.
57761		" " " " " "	—	—	—	1	—	
57763		" " " " " "	—	—	—	—	1	
55032		Rubber Sleeve for Choke Control	1	—	—	—	—	
48362		Starter Control Assembly	1	—	—	—	—	Com. No. NA. 1 to NA. 9876 L.H.S. and NA. 15034 R.H.S. only
56750		" " " " " "	1	—	—	—	—	Com. No. NA. 9877 L.H.S. and NA. 15035 R.H.S. and future.
50519		" " " " " "	—	1	1	—	—	Com. No. DD. 1 to DD. 4359 and ED. 1 to ED. 6250 only.
56753		" " " " " "	—	1	1	—	—	Com. No. DD. 4360 and ED. 6251 and future.
48362/K		" Knob and Wire	1	—	—	—	—	Com. No. NA. 1 to NA. 9876 L.H.S. and NA. 15034 R.H.S. only
57754		" " " " " "	1	—	—	—	—	Com. No. NA. 9877 L.H.S. and NA. 15035 R.H.S. and future.
50519/K		" " " " " "	—	1	1	—	—	Com. No. DD. 1 to DD. 4359 and ED. 1 to ED. 6250 only.
57758		" " " " " "	—	1	1	—	—	Com. No. DD. 4360 and ED. 6251 and future.
48362/O		" Outer Casing	1	—	—	—	—	Com. No. NA. 1 to NA. 9876 L.H.S. and NA. 15034 R.H.S. only
57755		" " " " " "	1	—	—	—	—	Com. No. NA. 9577 L.H.S. and NA. 15035 R.H.S. and future
50519/O		" " " " " "	—	1	1	—	—	Com. No. DD. 1 to DD. 4359 and ED. 1 to ED. 6250 only.
57759		" " " " " "	—	1	1	—	—	Com. No. DD. 4360 and ED. 6251 and future.

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Plate Ref. No.	Detail No.	Description.	Model					Remarks
			8	12	14	18T	18TR	
		ELECTRICAL EQUIPMENT DETAILS—						
		<i>cont.</i>						
48109		Steering Column Control	1	—	—	—	—	
48935		" " " " " "	1	—	—	—	—	Australia.
53995		" " " " " "	—	1	1	—	—	
53996		" " " " " "	—	1	1	—	—	Australia.
54815		" " " " " "	—	—	—	1	1	Com. No. TD. and TRD. 1 to TD and TRD. 6 only.
55653		" " " Beige Top	—	—	—	1	—	Com. No. TD. 7 and future.
55681		" " " " " "	—	—	—	—	1	Com. No. TRD. 7 and future.
56515		" " " Grey Trim	—	—	—	1	—	
56514		" " " Blue Trim	—	—	—	—	1	
56272		" " " Beige Top	—	—	—	1	—	
56518		" " " Grey Top, Grey Trim	—	—	—	1	—	Export.
56273		" " " Beige Top	—	—	—	—	1	
56519		" " " Grey Top, Blue Trim	—	—	—	—	1	
56334		Anti-rattle Springs	2	3	3	1	1	
C.D.22968		Driving Mirror	1	1	1	—	—	
C.D.22388		" " " " " "	1	—	—	—	—	Coupe and Tourer only.
C.D.20870		" " " " " "	—	1	1	—	—	Coupe only.
C.D.23513		" " " " " "	—	—	—	1	1	
48803		Rear Number Plate Box	—	1	1	—	—	
56469		" " " " L.H.S.	—	1	1	—	—	
55426		" " " " " "	—	—	—	1	—	
54837		" " " " " "	—	—	—	—	1	
55795		Interior Driving Mirror	—	—	—	—	1	

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Plate Ref. No.	Detail No.	Description	Model					Remarks
			8	12	14	18T	18TR	
		TOOL KIT						
50037		Lifting Jack	1	1	1	—	—	
55294		" "	—	—	—	1	1	
30205		Tyre Pump, Hand	1	1	1	1	1	
48013		Starting Shaft	1	—	—	—	—	
43001		" "	—	1	1	—	—	
54850		" "	—	—	—	1	—	
54622		" "	—	—	—	—	1	
54001		Grease Gun	1	—	—	—	—	
54111		" " Hydraulic Type	—	1	1	1	1	
54272		Wheel Nut Spanner	1	1	1	1	1	
13539		Open Spanner, $\frac{3}{16}$ " $\times$ $\frac{1}{4}$ "	1	1	1	1	1	
13540		" " $\frac{5}{16}$ " $\times$ $\frac{3}{8}$ "	1	1	1	1	1	
9472		Adjustable Spanner	1	1	1	1	1	
43118		Tube Spanner, $\frac{7}{16}$ " $\times$ $\frac{1}{2}$ "	1	1	1	1	1	
54521		" " $\frac{1}{4}$ " $\times$ $\frac{5}{16}$ "	1	1	1	1	1	
30168		Screwdriver	1	1	1	1	1	
9465		Pliers	1	1	1	1	1	
29668		Tommy Bar	1	1	1	1	1	
13541		Open Spanner, $\frac{7}{16}$ " $\times$ $\frac{1}{2}$ "	—	—	—	1	1	
55029		Sparking Plug Spanner, $\frac{7}{16}$ " B.S.F.	—	—	—	1	1	
55030		Tommy Bar	—	—	—	1	1	
27383		Tappet Adjusting Spanner	1	1	1	—	—	
55033		Oil Can	—	—	—	1	1	
38106/A		Valve Spring Compressor	1	1	1	—	—	
44913		" Clearance Gauge	1	1	1	—	—	
55034		" " " "	—	—	—	1	1	
41286		Sparking Plug Points Gauge	1	—	—	—	—	
48696		" " " "	—	1	1	—	—	
50095		" " " "	—	—	—	1	1	
52203		Tyre Valve Tool	1	1	1	1	1	
52125		Contact Breaker Screwdriver and Gauge	1	1	1	1	1	
52322		Tyre Levers	2	2	2	2	2	
55031		Hub Cover Plate Remover	—	—	—	1	1	
24731		Tool Roll	1	1	1	—	—	
55511		" " " "	—	—	—	1	1	
52240		Grease Nipple, $\frac{1}{8}$ " Gas	1	—	—	—	—	
52217		" " " "	—	1	1	1	1	
57370		Instruction Book	1	—	—	—	—	
57371		" " " "	—	1	1	—	—	
57372		" " " "	—	—	—	1	1	

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Plate Ref. No.	Detail No.	Description.	8 Saloon	8 Coupe	8 Tourer	Remarks
		4.8.A. BODY AND BODY SCTIONS				
	C.D.21332	Body Complete, painted and trimmed	1	—	—	
	C.D.30459	" Bare	1	—	—	
	C.D.23175	" Complete	—	1	—	
	C.D.30460	" Bare	—	1	—	
	C.D.23182	" Complete	—	—	1	R.H.S.
	C.D.23931	" "	—	—	1	L.H.S.
	C.D.30461	" Bare	—	—	1	
R.1	C.D.21311	Scuttle Dash, Complete Assembly	1	—	—	
	C.D.30462	" " " "	—	1	1	
R.2	C.D.21309	Sill Assembly, L.H.	1	1	1	
R.3	C.D.21310	" " R.H.	1	1	1	
R.4	C.D.21152	Tonneau Panel Assembly	1	—	—	
	C.D.30463	" " " "	—	1	—	
	C.D.30464	" " " "	—	—	1	
R.5	C.D.21143	Seat Pan and Heel Board Assembly	1	1	1	
	C.D.21181	Prop. Shaft Tunnel Assembly	1	1	1	
	C.D.22704	Steering Cover Plate	1	1	1	
R.6	C.D.19503	Battery Bracket, L.H.	1	1	1	
R.7	C.D.19504	" " R.H.	1	1	1	
	C.D.30465	Rear Quarter Assembly, L.H.	1	—	—	
R.8	C.D.30466	" " " R.H.	1	—	—	
		WINDSCREEN DETAILS				
	C.D.30200	Windscreen Assembly	—	1	1	
	C.D.22217	" " Glass TT Plate	1	—	—	
	C.D.30200/1	" " " " " "	—	1	1	
R.9	C.D.30102	" Rubber Seal	1	—	—	
	C.D.19321	" " " " " "	—	1	1	
	C.D.19364	" Fixing Strip, N.S.	—	1	1	
	C.D.19365	" " " O.S.	—	1	1	
	C.D.22019	" Adjuster	—	1	1	
	CD.22019/5	" " Handle and Screw	—	1	1	
	CD.22019/2	" " Chain	—	1	1	

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Plate Ref. No.	Detail No.	Description.	8 Saloon	8 Coupe	8 Tourer	Remarks
DOOR DETAILS—SALOON						
LEFT HAND DOOR DETAILS						
	C.D.21315	L.H. Door, Bare and Unpainted	1	—	—	
	C.D.22601	" " Lock	1	—	—	
	C.D.23167	" " Glass T.T. Sheet	1	—	—	
	C.D.20324	" " Hinge, Top	1	—	—	
	C.D.20326	" " " Bottom	1	—	—	
	C.D.20324/1	Door Hinge Pin	2	—	—	
	C.D.20324/2	" " Olive	2	—	—	
	C.D.20324/3	" " Spring	2	—	—	
	C.D.20324/4	" " Lockwasher	2	—	—	
	C.D.20324/5	" " Nut	2	—	—	
	C.D.19094	" Check Link Assembly	1	—	—	
	C.D.19095	Bolt Door Check	1	—	—	
	C.D.19096	Spring Washer	1	—	—	
	C.D.18870	Door Dovetail, Male	1	—	—	
	C.D.14484	" " Female	1	—	—	
	C.D.14485	Dovetail Spring	2	—	—	
	C.D.15699A	Door Buffer and Plate	1	—	—	
	C.D.22291	Inside Door Handle	1	—	—	
	C.D.22297	Outside Door Handle, Plain	1	—	—	
	C.D.22292	Window Regulator Handles	1	—	—	
	C.D.20477	Escutcheon Regulator Handle	1	—	—	
	C.D.19683	Casing Fastener Assembly	15	—	—	
	C.D.19066	L.H. Door Regulator Assembly	1	—	—	
	C.D.19075	" " " Channel	1	—	—	
	C.D.19079	" " Glass Channel	1	—	—	
	C.D.19078	" " " " Post B.	1	—	—	
R.21	C.D.21264	" " Light Moulding	1	—	—	
	C.D.22156	Garnish Rail Draught Excluder	1	—	—	
	C.D.23164	Channel Glazing Strip	1	—	—	
	C.D.23900	Door Waist Weather Strip	1	—	—	
	C.D.23188	" Draught Excluder	1	—	—	
	C.D.20765	" " " Top	1	—	—	
	C.D.30129	L.H. Door Casing Board, Blue Trim	1	—	—	
	C.D.30131	" " " " Fawn Trim	1	—	—	
	C.D.22036	" " " " only	1	—	—	
RIGHT HAND DOOR DETAILS						
R.10	C.D.21316	R.H. Door, Bare and Unpainted	1	—	—	
R.16	C.D.22602	" " Lock	1	—	—	
	C.D.23167	" " Glass T.T. Sheet	1	—	—	
R.11	C.D.20325	" " Hinge Top	1	—	—	
R.12	C.D.20327	" " Hinge, Bottom	1	—	—	
	C.D.20324/1	Door Hinge Pin	2	—	—	
	C.D.20324/2	" " Olive	2	—	—	
	C.D.20324/3	" " Spring	2	—	—	
	C.D.20324/4	" " Lockwasher	2	—	—	

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Plate Ref. No.	Detail No.	Description.	8 Saloon	8 Coupe	8 Tourer	Remarks
R.13	DOOR DETAILS—SALOON— <i>contd.</i>					
	RIGHT HAND DOOR DETAILS— <i>cont.</i>					
	C.D.20324/5	Door Hinge Nut	2	—	—	
	C.D.19094	„ Check Link Assembly	1	—	—	
	C.D.19095	Bolt Door Check	1	—	—	
	C.D.19096	Spring Washer	1	—	—	
	C.D.18870	Door Dovetail, Male	1	—	—	
	C.D.14484	„ „ Female	1	—	—	
	C.D.14485	Dovetail Spring	2	—	—	
	C.D.15699A	Door Buffer Plate	1	—	—	
	C.D.22291	Inside Door Handle	1	—	—	
	C.D.22295	Outside Door Locking Handle	1	—	—	
	C.D.22292	Window Regulator Handle	1	—	—	
	C.D.20477	Escutcheon Regulator Handle	1	—	—	
	C.D.19067	R.H. Door Regulator Assembly	1	—	—	
	C.D.19076	„ „ „ Channel	1	—	—	
	C.D.19080	„ „ Glass Channel	1	—	—	
	C.D.19078	„ „ „ „ Post B.	1	—	—	
	C.D.21265	„ „ Light Moulding	1	—	—	
R.17	C.D.22156	Garnish Rail Draught Excluder	1	—	—	
	C.D.23164	Channel Glazing Strip	1	—	—	
	C.D.23900	Door Waist Weather Strip	1	—	—	
	C.D.23188	„ Draught Excluder	1	—	—	
	C.D.30130	R.H. Door Casing Board, Blue Trim	1	—	—	
	C.D.30132	„ „ „ „ Fawn Trim	1	—	—	
	C.D.24446	„ „ „ „ only	1	—	—	
	C.D.21265	„ „ Light Moulding	1	—	—	
	C.D.19683	Casing Fastener Assembly	15	—	—	
	DOOR DETAILS—COUPE					
	LEFT HAND DOOR DETAILS					
	C.D.30467	L.H. Door Assembly, Bare and Unpainted	—	1	—	
	C.D.30082	„ „ Lock	—	1	—	
	C.D.30201	„ „ Glass T.T. Sheet	—	1	—	
	C.D.30230	„ „ Hinge, Top	—	1	—	
	C.D.30233	„ „ „ Bottom	—	1	—	
	C.D.30230/1	Door Hinge Pin	—	2	—	
	C.D.30230/2	„ „ „ Give	—	2	—	
	C.D.30230/3	„ „ Spring	—	2	—	
	C.D.30230/4	„ „ Lockwasher	—	2	—	
	C.D.30230/5	„ „ Nut	—	2	—	
	C.D.19094	„ Check Link Assembly	—	1	—	
	C.D.19095	Bolt Door Check	—	1	—	
	C.D.19096	Spring Washer	—	1	—	
	C.D.18870	Dovetail, Male	—	1	—	
	C.D.14484	„ Female	—	2	—	
	C.D.14485	„ Spring	—	2	—	
	C.D.15699A	Door Buffer and Plate	—	1	—	

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Plate Ref. No.	Detail No.	Description.	8 Saloon	8 Coupe	8 Tourer	Remarks
DOOR DETAILS—COUPE—cont.						
LEFT HAND DOOR DETAILS—contd.						
C.D.22291		Inside Door Handle	—	1	—	
C.D.30092		Outside Door Handle, Plain	—	1	—	
C.D.22292		L.H. Regulator Handle	—	1	—	
C.D.20477		Escutcheon	—	1	—	
C.D.19066		L.H. Door Regulator Assembly	—	1	—	
C.D.19075		" " " Channel	—	1	—	
C.D.30469		" " Glass Channel	—	1	—	
C.D.30470		" " " " Straight	—	1	—	
C.D.30472		" Cant Rail Weather Strip, Top	—	24-in.	—	
C.D.30473		Retainer Cant Rail Weather Strip, Top	—	1	—	
C.D.30474		L.H. Door Pillar Weather Strip, Side	—	12-in.	—	
C.D.30475		Retainer Door Pillar Weather Strip, Side	—	1	—	
C.D.30105		L.H. Door Draught Excluder, Fawn	—	20-ft.	—	
C.D.30106		" " " " Blue	—	20-ft.	—	
C.D.30476		" " Waist Rail Rubber Strip	—	1	—	
C.D.30476		" " Garnish Rail Rubber Strip	—	1	—	
C.D.30477		" " Capping	—	1	—	
RIGHT HAND DOOR DETAILS						
C.D.30468		R.H. Door Assembly, Bare and Unpainted	—	1	—	
C.D.30083		" " Lock	—	1	—	
C.D.30201		" " Glass T.T. Sheet	—	1	—	
C.D.30231		" " Hinge, Top	—	1	—	
C.D.30233		" " " Bottom	—	1	—	
C.D.30230/1		Door Hinge Pin	—	2	—	
C.D.30230/2		" " Olive	—	2	—	
C.D.30230/3		" " Spring	—	2	—	
C.D.30230/4		" " Lock Washer	—	2	—	
C.D.30230/5		" " Nut	—	2	—	
C.D.19094		" Check Link Assembly	—	1	—	
C.D.19095		Bolt Door Check	—	1	—	
C.D.19096		Spring Washer	—	1	—	
C.D.18870		Dovetail, Male	—	1	—	
C.D.14484		" Female	—	2	—	
C.D.14485		" Spring	—	2	—	
C.D.15699A		Door Buffer and Plate	—	1	—	
C.D.22291		Inside Door Handle	—	1	—	
C.D.30091		Outside Door Locking Handle	—	1	—	
C.D.19067		R.H. Door Regulator Assembly	—	1	—	
C.D.22292		" " " Handle	—	1	—	
C.D.20477		Escutcheon Regulator Handle	—	1	—	
C.D.30471		R.H. Door Glass Channel	—	1	—	
C.D.30470		" " " " Straight	—	1	—	
C.D.30472		" Cant Rail Weather Strip, Top	—	24-in.	—	
C.D.30473		Retainer Cant Rail Weather Strip	—	1	—	

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Plate Ref. No.	Detail No.	Description.	8 Saloon	8 Coupe	8 Tourer	Remarks
		DOOR DETAILS—COUPE—cont.				
		RIGHT HAND DOOR DETAILS—cont.				
C.D.30474		R.H. Door Pillar Weather Strip, Side	—	1	—	
C.D.30475		Retainer Door Pillar Weather Strip	—	1	—	
C.D.30105		R.H. Door Draught Excluder, Fawn	—	20-ft.	—	
C.D.30106		" " " Blue	—	20-ft.	—	
C.D.30 . 76		" Waist Rail Rubber Strip	—	1	—	
C.D.30476		" Garnish Rail Rubber Strip	—	1	—	
C.D.30478		" Capping	—	1	—	
C.D.19076		" Regulator Channel	—	1	—	
C.D.30476						
C.D.30476		DOOR DETAILS—TOURER				
C.D.30478		LEFT HAND DOOR DETAILS				
C.D.30204		L.H. Door Assembly, Bare and Unpainted	—	—	1	
C.D.30082		" Lock	—	—	1	
C.D.30479		" Hinge, Top	—	—	1	
C.D.30480		" " Bottom	—	—	1	
C.D.30230/1		Door Hinge Pin	—	—	2	
C.D.30230/2		" Olive	—	—	2	
C.D.30230/3		" Spring	—	—	2	
C.D.30230/4		" Lock Washer	—	—	2	
C.D.30230/5		" Nut	—	—	2	
C.D.19094		" Check Link Assembly	—	—	1	
C.D.19095		Bolt Door Check	—	—	1	
C.D.19096		Spring Washer	—	—	1	
C.D.30053		Striking Plate	—	—	1	
C.D.24105		Bedford Buffer, Male	—	—	1	
C.D.24106		" " Female	—	—	1	
C.D.15699A		Door Buffer and Plate	—	—	1	
C.D.22291		Inside Door Handle	—	—	1	
C.D.30089		Outside Door Handle, Plain	—	—	1	
C.D.29477		Escutcheon, Inside Door Handle	—	—	1	
C.D.23188		Door Draught Excluder	—	—	1	
C.D.30483		L.H. Door Casing Board, Fawn Trim	—	—	1	
C.D.30485		" " " " Blue Trim	—	—	1	
		RIGHT HAND DOOR DETAILS				
C.D.30205		R.H. Door Assembly, Bare, unpainted	—	—	1	
C.D.30083		" " Lock	—	—	1	
C.D.30481		" " Hinge, Top	—	—	1	
C.D.30482		" " " Bottom	—	—	1	
C.D.30230/1		Door Hinge Pin	—	—	2	
C.D.30230/2		" " Olive	—	—	2	
C.D.30230/3		" " Spring	—	—	2	
C.D.30230/4		" " Lock Washer	—	—	2	
C.D.30230/5		" " Nut	—	—	2	

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Plate Ref. No.	Detail No.	Description.	8 Saloon	8 Coupe	8 Tourer	Remarks
DOOR DETAILS—TOURER—cont.						
RIGHT HAND DOOR DETAILS—cont.						
	C.D.19094	Door Check Link Assembly	—	—	1	
	C.D.19095	Bolt Door Check	—	—	1	
	C.D.19096	Spring Washer	—	—	1	
	C.D.30053	Striking Plate	—	—	1	
	C.D.24105	Bedford Buffer, Male	—	—	1	
	C.D.24106	" " Female	—	—	1	
	C.D.15699A	Door Buffer and Plate	—	—	1	
	C.D.22291	Inside Door Handle	—	—	1	
	C.D.30090	Outside Door Locking Handle	—	—	1	
	C.D.20477	Escutcheon, Inside Door Handle	—	—	1	
	C.D.23188	Door Draught Excluder	—	—	16-ft.	
	C.D.30486	R.H. Door Casing Board, Blue Trim	—	—	1	
	C.D.30484	" " " " Fawn Trim	—	—	1	
REAR QUARTER LIGHT FITTING—SALOON						
LEFT HAND QUARTER LIGHT						
R.19	C.D.21266	L.H. Quarter Light Moulding	1	—	—	
	C.D.23172	" " " Glass	1	—	—	
	C.D.22292	" " " Regulator Handle	1	—	—	
	C.D.20477	Regulator Handle, Escutcheon	1	—	—	
	C.D.22413	Glass Channel, Post B.	2	—	—	
	C.D.22412	" " Post C.	2	—	—	
	C.D.19045	L.H. Quarter Light Regulator and Plate	1	—	—	
	C.D.20688	Channel Glazing Strip	1	—	—	
	C.D.19128	Quarter Light Drain Channel	1	—	—	
	C.D.16762	Drain Channel Washer	1	—	—	
	C.D.23940	Quarter Waist Weather Strip	1	—	—	
	C.D.22156	Garnish Rail Draught Excluder	1	—	—	
	C.D.30487	L.H. Quarter Light Casing Board, Blue	1	—	—	
	C.D.30150	" " " " " Fawn	1	—	—	
RIGHT HAND QUARTER LIGHT						
R.20	C.D.21267	R.H. Quarter Light Moulding	1	—	—	
	C.D.23172	" " " Glass	1	—	—	
	C.D.22292	" " " Regulator Handle	1	—	—	
	C.D.20477	Regulator Handle Escutcheon	1	—	—	
	C.D.22412	Glass Channel, Post B.	2	—	—	
	C.D.22413	" " Post C.	2	—	—	
	C.D.19046	R.H. Quarter Light Regulator and Plate	1	—	—	
	C.D.20685	Channel Glazing Strip	1	—	—	
	C.D.19128	Quarter Light Drain Channel	1	—	—	
	C.D.16762	Drain Channel Washer	1	—	—	
	C.D.23940	Quarter Waist Weather Strip	1	—	—	
	C.D.22156	Garnish Rail Draught Excluder	1	—	—	
	C.D.30488	R.H. Quarter Light Casing Board, Blue Trim	1	—	—	
	C.D.30151	" " " " " Fawn Trim	1	—	—	

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Plate Ref. No.	Detail No.	Description.	8 Saloon	8 Coupe	8 Tourer	Remarks
R.18	BACK LIGHT FITTINGS					
	C.D.21254	Back Light Moulding	1	—	—	
	C.D.23166	" " Glass	1	—	—	
	C.D.21280	" " Glazing Rubber	1	—	—	
	C.D.22001	Clip for Glazing Rubber	1	—	—	
WING DETAILS						
LEFT HAND FRONT WING						
	C.D.21001	L.H. Front Wing, Unpainted	1	1	1	
	C.D.22200	" " " Blade Support	1	1	1	
	C.D.21234	" " " Stay Assembly	1	1	1	
	C.D.21103	" " " Valance	1	1	1	
	C.D.22157	" " " Splash Guard	1	1	1	
	C.D.22187	Sill Beading	1	1	1	
	C.D.18830	Fixing Clip for Sill Beading	5	5	5	
	C.D.18699	Bolt for Sill Beading	2	2	2	
	C.D.18812	Fixing Clip for Sill Beading	2	2	2	
	C.D.23468A	Wing Piping, Black	5½-ft.	5½-ft.	5½-ft.	
RIGHT HAND FRONT WING						
	C.D.21002	R.H. Front Wing, Unpainted	1	1	1	
	C.D.22201	" " " Blade Support	1	1	1	
	C.D.21235	" " " Stay Assembly	1	1	1	
	C.D.21104	" " " Valance	1	1	1	
	C.D.22158	" " " Splash Guard	1	1	1	
	C.D.22188	" Sill Beading	1	1	1	
	C.D.18812	Fixing Clip for Sill Beading	5	5	5	
	C.D.18699	Bolt for Sill Beading	2	2	2	
REAR WING DETAILS						
LEFT HAND REAR WING						
	C.D.21153	L.H. Rear Wing, Unpainted	1	1	1	Up to Body No. 9882 only.
	C.D.24129	" " " "	1	1	1	From Body No. 9882 and future.
	C.D.30113	Rear Wing Piping, Black only	12-ft.	12-ft.	12-ft.	
RIGHT HAND REAR WING						
	C.D.21154	R.H. Rear Wing, Unpainted	1	1	1	Up to Body No. 9882 only.
	C.D.24130	" " " "	1	1	1	From Body No. 9882 and future.
	C.D.30113	Rear Wing Piping, Black only	12-ft.	12-ft.	12-ft.	

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Plate Ref. No.	Detail No.	Description.	8 Saloon	8 Coupe	8 Tourer	Remarks
SLIDING ROOF DETAILS						
R.14	C.D.30210	Sliding Roof Complete Assembly	1	—	—	
	C.D.30241	" " Frame Assembly only	1	—	—	
	C.D.22120	" " Locking Device	1	—	—	
	C.D.22131	" " Handle, C.P.	1	—	—	
	C.D.22132	" " " Spring Washer	1	—	—	
	C.D.22133	" " Barrel Nut	1	—	—	
	C.D.19450	" " Weather Strip	1	—	—	
	C.D.22167	Roof Front Weather Strip	1	—	—	
	C.D.18928	Fixing Strip, Weather Strip	1	—	—	
TRUNK LID DETAILS						
R.15	C.D.21320	Trunk Lid Complete Assembly	1	—	—	
	C.D.22624	" " Hinge Assembly, L.H.	1	—	—	
	C.D.22625	" " " " R.H.	1	—	—	
	C.D.30489	" Opening Gusset, L.H.	1	—	—	
	C.D.30490	" " " " R.H.	1	—	—	
	C.D.22576	Budget Lock	1	—	—	
	C.D.20915	" " Key "T" type	1	—	—	
	C.D.22284	Escutcheon Trunk Lid	1	—	—	
	C.D.22402	Rubber Surround	1	—	—	
SPARE WHEEL LID DETAILS						
	C.D.21106	Spare Wheel Lid Assembly	1	—	—	
	C.D.21120	" " Floor Assembly	1	—	—	
	C.D.30065	" " Hinge Assembly, L.H.	1	—	—	
	C.D.30066	" " " " R.H.	1	—	—	
	C.D.21271	Budget Lock, L.H.	1	—	—	
	C.D.21270	" " R.H.	1	—	—	
	C.D.22241	Escutcheon Budget Lock	2	—	—	
	C.D.22792	Budget Lock Key, "T" type	1	—	—	
	C.D.22402	Rubber Surround	1	—	—	
SPARE WHEEL COVER DETAILS						
	C.D.24019	Spare Wheel Cover, Unpainted	—	1	1	
	C.D.19109	" " Carrier Assembly	—	1	1	
	C.D.23414	" " Cover Fixing Stud Assembly	—	1	1	
	C.D.18943	" " " Nut, C.P.	—	1	1	
	43479	Rubber Buffer, Spare Wheel Cover	—	2	2	
	34525	Name Plate, Spare Wheel Cover	—	1	1	

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Plate Ref. No.	Detail No.	Description.	8 Saloon	8 Coupe	8 Tourer	Remarks
HOOD DETAILS—COUPE AND TOURER						
C.D.24002		Hood Envelope	—	—	1	
C.D.30239		„ Complete, Assembly	—	—	1	
C.D.30492		„ Cover only	—	1	—	
C.D.30240		„ „ „	—	—	1	
C.D.30493		„ Quadrant, L.H., C.P.	—	1	—	
C.D.30494		„ „ R.H., C.P.	—	1	—	
C.D.30076		„ Clamp	—	2	2	
C.D.30077		„ „ Clip	—	2	2	
C.D.30014		Screw Base	—	—	4	
C.D.30015		Wing Nut	—	—	4	
C.D.30495		Cap Nut for Quadrant, C.P.	—	4	—	
C.D.30496		Dee Washer	—	4	—	
C.D.30260		Rubber Sleeve for Hood Prop	—	4	—	
SIDE CURTAIL DETAILS						
C.D.30154		L.H. Side Curtain, Front	—	—	1	
C.D.30155		R.H. „ „ „	—	—	1	
C.D.30018		Rear Front Bracket, Side Curtain, L.H.	—	—	1	
C.D.30019		„ Rear „ „ „	—	—	1	
C.D.30020		„ Front „ „ „ R.H.	—	—	1	
C.D.30021		„ Rear „ „ „ „	—	—	1	
C.D.30022		Front Front „ „ „ L.H.	—	—	1	
C.D.30023		„ Rear „ „ „ „	—	—	1	
C.D.30024		„ Front „ „ „ R.H.	—	—	1	
C.D.30025		„ Rear „ „ „ „	—	—	1	
C.D.30015		Wing Nuts	—	—	4	
C.D.30237		L.H. Side Curtain, Rear	—	—	1	
C.D.30238		R.H. „ „ „	—	—	1	
C.D.30014		Base Plate	—	—	—	
REAR BLIND DETAILS						
C.D.30243		Rear Blind Assembly	1	—	—	
C.D.20583		„ „ Barrel	1	—	—	
C.D.20506		Blind Bracket, L.H.	1	—	—	
C.D.20507		„ „ R.H.	1	—	—	
C.D.21281		„ Pulley, Top	1	—	—	
C.D.12728		„ „ Bottom	2	—	—	
C.D.30033		Screw Eye	3	—	—	
C.D.11726		Pull Ring	1	—	—	
C.D.13173		Screw Eye	1	—	—	
C.D.13230		Securing Knob	1	—	—	

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Plate Ref. No.	Detail No.	Description	8 Saloon	8 Coupe	8 Tourer	Remarks
		FRONT SEAT DETAILS				
C.D.30140		L.H. Front Seat Complete, Blue Trim	1	1	1	
C.D.30142		" " " " Fawn Trim	1	1	1	
C.D.30141		R.H. " " " " Blue Trim	1	1	1	
C.D.30143		" " " " Fawn Trim	1	1	1	
C.D.21369		Front Seat Spring Case	2	2	2	
C.D.22821		" " Base, R.H.	1			
C.D.22821		Driver's Seat Base Assembly, c/w Slides		1	1	L.H.S.
C.D.21276		Front Seat Base, L.H.		1	1	
C.D.24018		Driver's Seat Base Assembly c/w Slides	1	1	1	
C.D.24017		Passengers' Seat Base Assembly, c/w Slides	1	1	1	
C.D.22833		L.H. Front Seat Slide	1	1	1	
C.D.22834		R.H. " " " "	1	1	1	
C.D.22822		Front Seat Runner, Inner	1	1	1	
C.D.22823		" " " " Outer	1	1	1	
C.D.21368		" " Squab	2	2	2	
C.D.21300		" " Back Rest Assembly	2	2	2	
		REAR SEAT DETAILS				
C.D.30137/B		Rear Seat Complete, Blue Trim	1			
C.D.30137/F		" " " " Fawn "	1			
C.D.30497		" " " " Blue "		1		
C.D.30498		" " " " Fawn "		1		
C.D.30497		" " " " Blue "			1	
C.D.30498		" " " " Fawn "			1	
C.D.30138		" Squab " " Blue "	1			
C.D.30139		" " " " Fawn "	1			
C.D.30499		" " " " Blue "		1		
C.D.30500		" " " " Fawn "		1		
		REAR QUARTER DETAILS- COUPE AND TOURER				
C.D.30501		Rear Quarter Casing, Blue Trim L.H.		1		
C.D.30505		" " " " " " "			1	
C.D.30503		" " " " Fawn " " "		1		
C.D.30506		" " " " " " "			1	
C.D.30502		" " " " Blue " R.H.		1		
C.D.30506		" " " " " " "			1	
C.D.30504		" " " " Fawn " " "		1		
C.D.30508		" " " " " " "			1	
		CANT RAIL DETAILS-SALOON				
C.D.19469		Cant Rail, L.H.	1			
C.D.19470		" " R.H.	1			
C.D.24143		" " Trim Stick, Fawn Trim	2			

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Plate Ref. No.	Detail No.	Description.	8 Saloon	8 Coupe	8 Tourer	Remarks
CANT RAIL DETAILS—SALOON—cont.						
C.D.22285		Quarter Cant Rail, Front, L.H.	1	—	—	
C.D.22286		" " " " R.H.	1	—	—	
C.D.22287		" " " " Rear, L.H.	1	—	—	
C.D.22288		" " " " R.H.	1	—	—	
C.D.22289		Rear Quarter Pillar, L.H.	1	—	—	
C.D.22290		" " " " R.H.	1	—	—	
C.D.22317		Trim Stick, Post B. Blue Trim	2	—	—	
		" " " " Fawn "	2	—	—	
C.D.22824		" " " " Post A. L.H.	1	—	—	
C.D.22825		" " " " R.H.	1	—	—	
C.D.19476		" " " " Wheel, Arch Top, Fawn Trim	2	—	—	
FLOORBOARD DETAILS						
C.D.23178		Front Toe Board	1	1	1	
C.D.23708		" " " " L.H.S.	1	1	1	
C.D.23179		" " " " Floor Board, L.H.	1	1	1	
C.D.23709		" " " " L.H., L.H.S.	1	1	1	
C.D.23180		" " " " R.H.	1	1	1	
C.D.23710		" " " " R.H., L.H.S.	1	1	1	
C.D.23301		Rear " " " " L.H.	1	—	—	
C.D.23322		" " " " L.H.	—	1	1	
C.D.23302		" " " " R.H.	1	—	—	
C.D.23323		" " " " R.H.	—	1	1	
C.D.24005		" " " " L.H., L.H.S.	—	1	1	
C.D.24006		" " " " R.H., L.H.S.	—	1	1	
DASH DETAILS						
C.D.22611		Dash Tray Moulding Assembly	1	1	1	
C.D.22627		" " " " " L.H.S.	1	1	1	
C.D.22018		" " " " Support Bracket	1	—	—	
C.D.21161		" " " " Support Bracket, L.H.	1	1	1	
C.D.21162		" " " " R.H.	1	1	1	
C.D.24039		" " " " Tray, L.H.	1	1	1	
C.D.22679		" " " " L.H., L.H.S.	1	1	1	
C.D.24038		" " " " R.H.	1	1	1	
C.D.22680		" " " " R.H., L.H.S.	1	1	1	
C.D.22030		" " " " Millboard, Front	1	1	1	
C.D.19700		" " " " Sideboard, L.H.	1	1	1	
C.D.19701		" " " " R.H.	1	1	1	
C.D.22005		Steering Column Bracket Cover	1	1	1	
C.D.22555		" " " " " L.H.S.	1	1	1	

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CARPET DETAILS						
C.D.24368/B		Transmission Carpet, Blue Trim	1	1	1	
C.D.24368/F		" " Fawn	1	1	1	
C.D.30516/B		Heel Carpet, L.H., Blue Trim	1	1	1	
C.D.30516/F		" " L.H., Fawn	1	1	1	
C.D.30517/B		" " R.H., Blue	1	1	1	
C.D.30517/F		" " R.H., Fawn	1	1	1	
C.D.24366/B		Front Carpet Blue	1	1	1	
C.D.24366/F		" " Fawn	1	1	1	
C.D.30514/B		Rear Carpet, L.H., Blue	1	1	1	
C.D.30514/F		" " L.H., Fawn	1	1	1	
C.D.30515/B		" " R.H., Blue	1	1	1	
C.D.30515/F		" " R.H., Fawn	1	1	1	
C.D. 9692		Rubber Heel Mat	1	1	1	
C.D.22035		Fastener, Ft. Carpets	*	*	*	*As required.
C.D.21456		Carpet Edging Channel	2	2	2	
C.D.22119		Mat, Luggage Compartment Floor	1	—	—	
C.D.22087		Turnbutton, Toeboard Fixing	3	3	3	
C.D.18832		Bush Carpet Fastener	*	*	*	*As required.
RUBBER PLUGS AND GROMMETS						
C.D.20329		Draught Excluder Wiper Driving Shaft	1	1	1	
C.D.21089		Grommet Petrol Filler	1	—	—	
C.D.18686		" " " "	—	1	1	
C.D.21461		" Handbrake Cable	1	1	1	
C.D.16660		" Oil Pipe	1	1	1	
C.D.17733		" Controls	1	1	1	
C.D.22860		" Battery Cable	1	1	1	
C.D.14674		" Rear Lamp Cable	1	—	—	
C.C.16660		" " " "	—	1	1	
C.D.23293		Gearbox Cover	1	1	1	
C.D.17564		Toe Board Draught Excluder	1	1	1	
C.D.22109		Pedal Draught Excluder	1	1	1	
C.D.22106		Case Pedal Draught Excluder	1	1	1	
C.D.22108		Accel. " " "	1	1	1	
C.D.24184		Bonnet Rest, Top	2	2	2	
C.D.24320		" " Side	2	2	2	
C.D.19434		Sealing Rubber, Bonnet Hinge	1	1	1	
C.D.18955		Bonnet Buffers	4	4	4	
C.D.22578		Pedal Draught Excluder, L.H.S.	1	—	—	
C.D.22577		Case Pedal Draught Excluder	1	—	—	
C.D.16661		Grommet Dash Tray Moulding	1	1	1	
C.D.19217		Body Mounting Pad Front	2	2	2	
C.D.21592		" " " No. 2	2	2	2	
C.D.19218		" " " No. 3	4	4	4	
C.D.19219		" " " Rear	*	*	*	*As required.

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Plate Ref. No.	Detail No.	Description.	8 Saloon	8 Coupe	8 Tourer	Remarks
MISCELLANEOUS DETAILS						
C.D.19151		Battery Fixing Rods	2	2	2	
C.D.21244		Wiper Motor Bracket	1	1	1	
C.D.22204		Luggage Strap	2	—	—	
C.D.21243		Staples for Luggage Straps	2	—	—	
C.D.21094		Spare Wheel Strap, Top	1	—	—	
C.D.24260		" " " Bottom	1	—	—	
C.D.24243		Staples for Spare Wheel Strap	2	—	—	
C.D.22704		Steering Cover Plate	1	1	1	
C.D.21464		Interior Visor Assembly	1	—	—	
C.D.21464/1		" " Bracket	1	—	—	
C.D.22968		Driving Mirror	1	—	—	
C.D.22388		" "	—	1	1	
C.D.23315		Licence Holder	1	1	1	
C.D.22373		Guide Screen Wiper Blade	1	—	—	
C.D.21181		Transmission Cover Assembly	1	—	—	
C.D.21132		Rear Axle Cover	1	—	—	
C.D.22720		Securing Clip Instrument Panel	2	2	2	
C.D.22246		Brake Lever Cover Plate	1	1	1	
TOOL CLIPS						
C.D.16966		Tool Clip, Pump	2	2	2	
C.D.18481		" Starting Handle	1	—	—	
C.D.18317		" " "	1	1	1	
C.D.17066		" " "	1	—	—	
C.D.13242		" Tyre Pump Handle	2	1	1	
C.D.16982		" Grease Gun	2	2	2	
C.D.17066		" Wheel Brace	3	3	3	
C.D.22873		" Jack	2	2	2	
C.D.20459		" Starting Handle	—	2	2	

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe	Remarks
12C.D. BODY AND BODY SECTIONS—SALOON					
C.D.27171		Body, Complete, Painted and Trimmed, R.H.S.	1	—	
C.D.24122		" " " " " L.H.S.	1	—	
C.D.30665		" Shell, Bare, Unpainted	1	—	
C.D.30678		" " " " " Painted	1	—	
C.D.23972		Side Panel, L.H.	1	—	
C.D.23971		" " R.H.	1	—	
C.D.23973		Back Panel	1	—	
C.D.27066		Dash Pan Assembly, R.H.S.	1	—	
C.D.24031		" " " " " L.H.S.	1	—	
C.D.23993		Reinforcement Bracket, Dash Pan, Front, L.H.	1	—	
C.D.23992		" " " " " R.H.	1	—	
C.D.27044		" " Back Panel, Upper Assembly	1	—	
C.D.23974		Heel Board Intermed, Floor	1	—	
C.D.23975		Roof Canopy Reinforcement Assembly	1	—	
C.D.23977		Panel Wheel Arch Pillar, Rear Assembly, L.H.	1	—	
C.D.23976		" " " " " R.H.	1	—	
C.D.23978		Reinforcement Back Panel, Lower Assembly	1	—	
C.D.23979		Luggage and Spare Wheel Floor Support Assembly	1	—	
C.D.23981		Shroud Top Hinge Fixing Assembly	1	—	
C.D.23983		Brace Trunk Opening to Wheel Arch Assembly, L.H.	1	—	
C.D.23982		" " " " " R.H.	1	—	
C.D.23985		Back Light Frame	1	—	
C.D.23999		Floor Board Support, Front, L.H.	1	—	
C.D.23998		" " " " " R.H.	1	—	
C.D.23987		Diff. Cover	1	—	
C.D.23989		Reinforcement Trunk Opening to Spare Wheel Floor, L.H.	1	—	
C.D.23988		" " " " " R.H.	1	—	
C.D.23990		Panel Windshield Top	1	—	
C.D.23154		Support Bracket, Windscreen Wiper Motor	1	—	
C.D.21431		Tacking Strip, Rear Light, Lower, L.H.	1	—	
C.D.21430		" " " " " R.H.	1	—	
C.D.27065		Reinforcement Windscreen Header and Hinge Assembly, L.H.	1	—	
C.D.27064		" " " " " R.H.	1	—	
C.D.27021		Panel Tool Compartment Floor	1	—	
C.D.27041		Header, Rail Finisher Panel	1	—	
C.D.27017		Reinforcement, Trunk Opening to Back Light Assembly	1	—	
C.D.27133		Finisher Inside Post "A"	1	—	
C.D.27132		" " " " " " " "	1	—	
C.D.21423		Luggage Floor Side, L.H.	1	—	
C.D.21424		" " " " " R.H.	1	—	
C.D.27013		Brace Trunk Opening to Quarter Light, L.H.	1	—	
C.D.27012		" " " " " R.H.	1	—	
C.D.27018		Support Rear Luggage Floor Assembly	1	—	
C.D.23997		Reinforcement Anti-Drum Roof	1	—	
C.D.24001		Support Toe Board Reinforcement, L.H.	1	—	
C.C.24000		" " " " " R.H.	1	—	
C.D.27117		Dash Tray and Control Panel Assembly	1	—	

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe	Remarks
		12C.D. BODY AND BODY SECTIONS—SALOON—cont.			
C.D.29035		Battery Bracket, L.H.	1	—	
C.D.29034		" " R.H.	1	—	
C.D.22952		Steering Cover Plate Assembly, R.H.S.	1	—	
C.D.24070		" " " " L.H.S.	1	—	
C.D.22923		Jack Bracket	2	—	
		BODY AND BODY SECTIONS—COUPE			
C.D.30519		Body Shell, Bare, Unpainted	—	1	
C.D.22923		Jack Bracket	—	2	
C.D.27117		Dash Tray and Control Panel Assembly	—	1	
C.D.27133		Finisher Inside Post "A"	—	1	
C.D.27132		" " " "	—	1	
C.D.23181		Facia Panel Assembly	—	1	
C.D.30518		Tonneau Panel Assembly	—	1	
C.D.29035		Battery Bracket, L.H.	—	1	
C.D.29034		" " R.H.	—	1	
C.D.22952		Steering Cover Plate Assembly, R.H.S.	—	1	
C.D.24070		" " " " L.H.S.	—	1	
		WINDSCREEN DETAILS			
C.D.22870		Windscreen Complete Assembly	1	—	
C.D.30202		" " " "	—	1	
C.D.22374		" Glass T.T. Plate	1	—	
C.D.30202/1		" " " "	—	1	
C.D.22957		" Rubber Seal	1	1	
C.D.18735		" Hinge, Female	2	—	
C.D.18736		" " Male	2	—	
C.D.18734		" " Pin	1	1	
C.D.18586		" " Support Bracket, L.H.	1	1	
C.D.18587		" " " " R.H.	1	1	
C.D.22917		" Adjuster Complete	1	1	
C.D.22917/5		" " Handle and Screw	1	1	
C.D.22917/2		" " Chain	1	1	
C.D.22870/3		" Rubber Surround	1	1	
		FRONT DOOR DETAILS—SALOON			
		LEFT HAND FRONT DOOR DETAILS			
C.D.20791		L.H. Door Bare Unpainted	1	—	
C.D.27136		" " Lock	1	—	Fitted to early Bodies
C.D.24330		" " " "	1	—	Fitted to late Bodies
C.D.23168		" " Glass T.T. Sheet	1	—	
C.D.23170		" " Louvre Glass T.T. Sheet	1	—	
C.D.18879		Door Hinge, Top	1	—	
C.D.18880		" " Bottom	1	—	
C.D.18879/1		" " Pin	2	—	

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe	Remarks
LEFT HAND FRONT DOOR DETAILS — cont.					
C.D.18879/2		Door Hinge, Olive	2	—	
C.D.18879/3		" " Spring	2	—	
C.D.18879/4		" " Washer	2	—	
C.D.18879/5		" " Lock Washer	2	—	
C.D.18879/6		" " Nut	2	—	
C.D.22380		" Check Link Assembly	1	—	
C.D.20715		Striking Plate	1	—	
C.D.18870		Door Dovetail, Male	1	—	
C.D.14484		" " Female	2	—	
C.D.14485		" " Spring	2	—	
C.D.18927		" Buffer	1	—	
C.D.13847		Inside Door Handle	1	—	Body No. 347001 to No. 349852
C.D.24374		" " " "	1	—	Body No. 349859 and future.
C.D.22300		Outside Door Handle, Plain	1	—	
C.D.22215		Window Regulator Handle	1	—	Up to Body No.
C.D.24242		" " " "	—	—	Body No. and future.
C.D.20234		Escutcheon Door Handles	2	—	
C.D.20235		" Spring Cap	1	—	
C.D.20236		" Base Plate	1	—	
C.D.20237		" Coil Spring	1	—	
C.D.22481		L.H. Door Regulator	1	—	
C.D.18670		" " " Channel	1	—	
C.D. 18702		" Glass Channel, Post "A"	1	—	
C.D.18753		" " " Post "B"	1	—	
C.D.23162		" " Glazing Strip	1	—	
C.D.22096		" Front Door Light Moulding	1	—	
C.D.23898		Door Waist Weather Strip	22½-ins.	—	
C.D.22941		" Top	32½-ins.	—	
C.D.22389		" Garnish Rail Draught Excluder	1	—	
C.D.23188		" Draught Excluder	15½-yds.	—	
C.D.30582F		L.H. Door Casing Board Assembly, Fawn	1	—	
C.D.30582R		" " " " Red	1	—	
C.D.30582G		" " " " Green	1	—	
C.D.30582B		" " " " Blue	1	—	
C.D.23410		Casing Fastener Assembly	*	—	*As required.
RIGHT HAND FRONT DOOR DETAILS					
C.D.20792		R.H. Door Bare Unpainted	1	—	
C.D.27137		" " Lock	1	—	Fitted to Early Bodies.
C.D.24331		" " " "	1	—	Fitted to Late Bodies.
C.D.23168		" " Glass T.T. Sheet	1	—	
C.D.23170		" " Louvre Glass T.T. Sheet	1	—	
C.D.18879		Door Hinge, Top	1	—	
C.C.18880		" " Bottom	1	—	
C.D.18879/1		" " Pin	2	—	
C.D.18879/2		" " Olive	2	—	
C.D.18879/3		" " Spring	2	—	

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe	Remarks
FRONT DOOR DETAILS—SALOON—cont.					
RIGHT HAND FRONT DOOR DETAILS—contd.					
C.D.18879/4		Door Hinge, Washer	2	—	
C.D.18879/5		" " Lock Washer	2	—	
C.D.18879/6		" " Nut	2	—	
C.D.22380		" Check Link Assembly	1	—	
C.D.20715		Striking Plate	1	—	
C.D.18870		Door Dovetail, Male	1	—	
C.D.14484		" " Female	2	—	
C.D.14485		" " Spring	2	—	
C.D.18927		" Buffer	1	—	
C.D.13847		Inside Door Handle	1	—	Body No. 347001 to Body No. 3 9852.
C.D.24374		" " "	1	—	
C.D.22296		Outside Door Locking Handle	1	—	
C.D.22215		Window Regulator Handle	1	—	Up to Body No. Body No. and future.
C.D.24242		" " "	1	—	
C.D.20234		Escutcheon Door Handles	2	—	
C.D.20235		" Spring Cap	1	—	
C.D.20236		" Base Plate	1	—	
C.D.20237		" Coil Spring	1	—	
C.D.22482		R.H. Door Regulator	1	—	
C.D.18670		Channel Window Regulator	1	—	
C.D.18703		R.H. Glass Channel, Post "A"	1	—	
C.D.18753		" " " Post "B"	1	—	
C.D.23162		" " Glazing Strip	1	—	
C.D.22097		" Front Door Light Moulding	1	—	
C.D.23898		Door Waist Weather Strip	22½-ins.	—	
C.D.22941		" Top " "	32½-ins.	—	
C.D.22389		" Garnish Rail Draught Excluder	1	—	
C.D.23188		" Draught Excluder	15½-ft.	—	
C.D.30583F		R.H. Door Casing Board Assembly, Fawn	1	—	
C.D.30583R		" " " " Red	1	—	
C.D.30583G		" " " " Green	1	—	
C.D.30583B		" " " " Blue	1	—	
C.D.23410		Casing Fasteners Assembly	*	—	*As required.
REAR DOOR DETAILS—SALOON					
LEFT HAND REAR DOOR DETAILS					
C.D.20793		L.H. Rear Door Bare Unpainted	1	—	
C.D.27134		" " " Lock, L.H.	1	—	Fitted to early models. Fitted to late models.
C.D.24332		" " " " "	1	—	
C.D.23169		" " " Glass T.T. Sheet	1	—	
C.D.23171		" " " Louvre Glass	1	—	
C.D.20716		Striking Plate	1	—	
C.D.18870		Door Dovetail, Male	1	—	
C.D.14484		" " Female	2	—	
C.D.14485		" " Spring	2	—	
C.D.18927		Door Buffer	1	—	

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe	Remarks
REAR DOOR DETAILS SALOON—cont. RIGHT HAND REAR DOOR DETAILS—cont.					
C.D.18888		R.H. Rear Door Regulator	1	—	Up to Body No.
C.D.24444		" " " " " " " " " " " "	1	—	Up to Body No. and future.
C.D.18672		Window Regulator Channel	1	—	
C.D.18706		R.H. Rear Door Glass Channel, Post "C"	1	—	
C.D.18697		" " " " " " " " " " " "	1	—	
C.D.18691		" " " " " " " " " " " "	1	—	
C.D.22099		" " " " " " " " " " " "	1	—	
C.D.23899		Door Waist Weather Strip	22-ins.	—	
C.D.22942		" " Top Weather Strip	27-ins.	—	
C.D.22390		" " Garnish Rail Draught Excluder	23-ins.	—	
C.D.23188		" " Draught Excluder	—	—	
C.D.30585F		R.H. Rear Door Casing Board Assembly, Fawn	1	—	
C.D.30585 R		" " " " " " " " " " " "	1	—	
C.D.30585 G		" " " " " " " " " " " "	1	—	
C.D.30585 B		" " " " " " " " " " " "	1	—	
C.D.23410		Casing Fastener Assembly	*	—	*As required.
DOOR DETAILS—COUPE LEFT HAND DOOR DETAILS					
C.D.30520		L.H. Door Bare Unpainted	—	1	
C.D.30082		" " Lock	—	1	
C.D.30511		" " Glass T.T. Sheet	—	1	
C.D.30524		" " Vent Glass T.T. Sheet	—	1	
C.D.30522		Vent Assembly Complete	—	1	
C.D.30001		L.H. Door Hinge, Top	—	1	
C.D.30003		" " " " Bottom	—	1	
C.D.30001/1		Door Hinge Pin	—	2	
C.D.30526		" " Check Strap	—	1	
C.D.30527		" " " " Buckle	—	1	
C.D.20715		Striking Plate	—	1	
C.D.18870		Dovetail, Male	—	1	
C.D.14484		" " Female	—	2	
C.D.24105		Bedford Buffer, Male	—	1	
C.D.24106		" " " " Female	—	1	
C.D.18927		Door Buffer	—	1	
C.D.13847		Inside Door Handle	—	1	
C.D.30528		Outside " " Plain	—	1	
C.D.20477		Escutcheon Door Handle	—	2	
C.D.22115		Window Regulator Handle	—	1	
C.D.30074		L.H. Window Regulator	—	1	
C.D.30531		" " " " Channel	—	1	
C.D.30533		" " " " Glass Channel	—	1	
C.D.30530		Door Vent Catch Assembly, C.P.	—	1	
C.D.30525		L.H. Door Vent Rubber	—	1	
C.D.30534		Door Waist Weather Strip	—	24-ins.	

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe	Remarks
DOOR DETAILS—COUPE—cont.					
LEFT HAND DOOR DETAILS—cont.					
C.D.30535		Door Garnish Rail Draught Excluder		27-ins.	
C.D.23188		" Draught Excluder		1	
C.D.30588F		L.H. Door Trim Pad Assembly, Fawn		1	
C.D.30588R		" " " " " Red		1	
C.D.30588G		" " " " " Green		1	
C.D.30588B		" " " " " Blue		1	
C.D.30536		" " Tread Plate		1 pr.	
C.D.30538		Screen Pillar Top Capping		1	
C.D.30540		Door Shut Pillar Top Capping		1	
C.D.30542		" Hinge Pillar Top Capping		1	
C.D.30544		" Standing Pillar Top Capping		1	
C.D.30546		Folding Pillar Bottom Capping		1	
C.D.30548		Cant Rail Rear End Capping		1	
C.D.30550		Door Facia Rail, L.H.		1	
RIGHT HAND DOOR DETAILS					
C.D.30521		R.H. Door Bare Unpainted		1	
C.D.30083		" " Lock		1	
C.D.30511		" " Glass		1	
C.D.30524		" " Vent Glass		1	
C.D.30523		" " " Assembly		1	
C.D.30530		" " " Catch Assembly, C.P.		1	
C.D.30525		Vent Rubber		1	
C.D.30002		R.H. Door Hinge, Top		1	
C.D.30004		" " " Bottom		1	
C.D.30001/1		Door Hinge Pin		2	
C.D.30526		" Check Strap		1	
C.D.30527		" " " Buckle		1	
C.D.20715		Striking Plate		1	
C.D.18870		Dovetail, Male		1	
C.D.14484		" Female		2	
C.D.14485		" Spring		2	
C.D.24105		Bedford Buffer, Male		1	
C.D.24106		" " Female		1	
C.D.18927		Door Buffer		1	
C.D.13847		Inside Door Handle		1	
C.D.30529		Outside Door Locking Handle		1	
C.D.20477		Escutcheon Door Handle		2	
C.D.22215		Window Regulator Handle		1	
C.D.30075		R.H. Window Regulator		1	
C.D.30532		" " " Channel		1	
C.D.30534		" " Glass Channel		1	
C.D.30534		Door Waist Weather Strip		1	
C.D.30535		" Garnish Rail Draught Excluder		1	
C.D.23188		" Draught Excluder		1	

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Plate Ref. No.	Detail No.	Description.	12 S aoon	12 Coupe	Remarks
DOOR DETAILS—COUPE—cont.					
RIGHT HAND DOOR DETAILS—cont.					
C.D.30589F	R.H. Door Trim Pad Assembly, Fawn Trim		—	1	
C.D.30589 R	" " " " " Red "		—	1	
C.D.30589 G	" " " " " Green "		—	1	
C.D.30589 B	" " " " " Blue "		—	1	
C.D.30537	" " Tread Plate		—	1	
C.D.30539	Screen Pillar Top Capping		—	1	
C.D.30541	Door Shut Pillar Top Capping		—	1	
C.D.30543	" Hinge Pillar Top Capping		—	1	
C.D.30545	" Standing Pillar Top Capping		—	1	
C.D.30547	Folding Pillar Bottom Capping		—	1	
C.D.30549	Cant Rail Rear End Capping		—	1	
C.D.30551	Door Facia Rail, R.H.		—	1	
REAR QUARTER DETAILS—SALOON					
LEFT HAND REAR QUARTER DETAILS					
C.D.21558	L.H. Rear Quarter Light Moulding		1	—	
C.D.23165	" " " Glass T.T. Sheet		1	—	
C.D.23466	" " " Light Rubber		48-ins.	—	
C.D.16341	Clip for Quarter Light Rubber		1	—	
C.D.30586F	L.H. Rear Quarter Trim Pad, Fawn		1	—	
C.D.30586 R	" " " " " Red		1	—	
C.D.30586 G	" " " " " Green		1	—	
C.D.30586 B	" " " " " Blue		1	—	
RIGHT HAND REAR QUARTER DETAILS					
C.D.21559	R.H. Rear Quarter Light Moulding		1	—	
C.D.23165	" " " Glass T.T. Sheet		1	—	
C.D.23466	" " " Light Rubber		48-ins.	—	
C.D.16341	Clip for Quarter Light Rubber		1	—	
C.D.30587F	R.H. Rear Quarter Trim Pad, Fawn		1	—	
C.D.30587 R	" " " " " Red		1	—	
C.D.30587 G	" " " " " Green		1	—	
C.D.30587 B	" " " " " Blue		1	—	
BACK LIGHT DETAILS					
C.D.24512	Back Light Moulding		1	—	
C.D.23173	" " Glass T.T. Sheet		1	—	
C.D.23467	" " Glazing Rubber		1	—	
C.D.22001	Clip for Glazing Rubber		1	—	

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe	Remarks
WING DETAILS—SALOON					
LEFT HAND FRONT WING DETAILS					
C.D.27172	L.H. Front Wing, Unpainted		1	—	
C.D.22566	" " " Stay Assembly		1	—	
C.D.27174	" " " Valance		1	—	
C.D.23428	Bracing Tube, Front Wing Valance		1	—	
C.D.23482	Front Wing Piping		6-ft.	—	
C.D.23310	Sill Beading		1	—	
C.D.18830	" " Fixing Clip		7	—	
RIGHT HAND FRONT WING DETAILS					
C.D.27173	R.H. Front Wing, Unpainted		1	—	
C.D.22567	" " " Stay Assembly		1	—	
C.D.27175	" " " Valance		1	—	
C.D.30113	Front Wing Piping		6-ft.	—	
C.D.23310	Sill Beading		1	—	
C.D.18830	" " Fixing Clip		7	—	
LEFT HAND REAR WING DETAILS					
C.D.22183	L.H. Rear Wing, Unpainted		1	—	
C.D.30113	" " " Piping		7-ft.	—	
C.D.22052	" " " Stone Guard		1	—	
RIGHT HAND REAR WING DETAILS					
C.D.22184	R.H. Rear Wing, Unpainted		1	—	
C.D.30113	" " " Piping		7-ft.	—	
C.D.22053	" " " Stone Guard		1	—	
FRONT WING DETAILS—COUPE					
LIGHT HAND FRONT WING DETAILS					
C.D.27172	L.H. Front Wing, Unpainted		—	1	
C.D.22566	" " " Stay Assembly		—	1	
C.D.27174	" " " Valance		—	1	
C.D.23428	Bracing Tube, Front Wing Valance		—	1	
C.D.30113	Front Wing Piping		—	6-ft.	
C.D.23310	Sill Beading		—	1	
C.D.18830	" " Fixing Clip		—	7	
RIGHT HAND FRONT WING DETAILS					
C.D.27173	R.H. Front Wing, Unpainted		—	1	
C.D.22567	" " " Stay Assembly		—	1	
C.D.27175	" " " Valance		—	1	
C.D.30113	Front Wing Piping		—	6-ft.	
C.D.23310	Sill Beading		—	1	
C.D.18830	" " Fixing Clip		—	7	

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe	Remarks
		WING DETAILS—COUPE—cont.			
		LEFT HAND REAR WING DETAILS			
C.D.22183		L.H. Rear Wing, Unpainted	—	1	
C.D.30113		Rear Wing Piping	—	6-ft.	
C.D.22052		L.H. Rear Wing Stone Guard	—	1	
		RIGHT HAND REAR WING DETAILS			
C.D.22184		R.H. Rear Wing	—	1	
C.D.30113		Rear Wing Piping	—	6-ft.	
C.D.22053		R.H. Rear Wing Stone Guard	—	1	
		SLIDING ROOF DETAILS—SALOON			
C.D.23980		Sliding Roof Complete Assembly	1	—	
C.D.27179		Handle, Sliding Roof	1	—	
C.D.27178		Lock Nut, C.P.	1	—	
C.D.27130		Spring Washer	1	—	
C.D.23735		Weather Strip, Roof Front	1	—	
C.D.22897		" " " Slide, Rear	1	—	
C.D.18031		Drain Tube	1	—	
C.D.18261		Clip for Drain Tube	1	—	
C.D.14601		Buffer for Sliding Lid	2	—	
		HOOD DETAILS—COUPE			
C.D.30552		Hood Cover Assembly, Black	—	1	
C.D.30553		" " " Grey	—	1	
C.D.30554		" " " Fawn	—	1	
C.D.30555		" Frame only	—	1	
C.D.30512		L.H. Hood Quadrant, C.P.	—	1	
C.D.30513		R.H. " " " "	—	1	
C.D.30496		Dee Washers	—	4	
C.D.30260		Rubber Cover, Top	—	4	
C.D.30784		Cap Nut for Quadrant, C.P.	—	4	
		REAR COMPARTMENT DETAILS—SALOON			
C.D.27025		Trunk Lid Complete Assembly, Unpainted	1	—	
C.D.27100		" " Hinge Assembly	2	—	
C.D.23995		" " " Support Arms, L.H.	1	—	
C.D.23996		" " " " " R.H.	1	—	
C.D.22222		" " Locking Handle	1	—	
C.D.24237		" " Weather Strip	1	—	
C.D.21537		Striking Plate Trunk Lid	1	—	

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe	Remarks
		REAR COMPARTMENT DETAILS SALOON—cont.			
C.D.23015		Luggage Floor	1	—	
C.D.23115		Mat, Luggage Floor	1	—	
C.D.20919		Trunk Lid, Side Mats	2	—	
C.D.20920		" " Centre Mat	1	—	
C.D.21243		Luggage Strap Staple	2	—	
C.D.22204		" " " "	2	—	
		Star Nut for Support Arms	2	—	
C.D.18916		Slam Lock Trunk Lid	1	—	
		SPARE WHEEL COMPARTMENT DETAILS— SALOON			
C.D.27035		Spare Wheel Lid Assembly, Unpainted	1	—	
C.D.23984		" " Floor	1	—	
C.D.21587		" " Strap, Top	1	—	
C.D.21095		" " " Bottom	1	—	
C.D.22241		Escutcheon Spare Wheel Lid	2	—	
C.D.23991		Spare Wheel Clip	1	—	
C.D.22153		" " Lid Link	2	—	
		Budget Lock	2	—	
C.D.15716		Key for Budget Lock	1	—	
C.D.24236		Weather Strip, Spare Wheel Lid	1	—	
		REAR COMPARTMENT DETAILS—COUPE			
C.D.30556		Trunk Lid Complete Assembly, Unpainted	—	1	
C.D.18987		" " Hinge, L.H.	—	1	
C.D.18988		" " " R.H.	—	1	
C.D.30557		" " " Support Arm, L.H.	—	1	
C.D.30558		" " " " R.H.	—	1	
C.D.30559		Rear Compartment Floor	—	1	
C.D.30560		Trunk Lid Handle, L.H., Plain	—	1	
C.D.30198		" " " R.H., Locking	—	1	
C.D.21539		Budget Lock, L.H.	—	1	
C.D.21540		" " R.H.	—	1	
C.D.30563		Sealing Rubber, Trunk Lid	—	1	
C.D.30100		Luggage Rail, C.P.	—	2	
		SPARE WHEEL COVER DETAILS—COUPE			
C.D.24020		Spare Wheel Cover, Unpainted	—	1	
C.D.20785		" " " Fixing Stud Assembly	—	1	
C.D.18943		Fixing Nut, Spare Wheel Cover, C.P.	—	1	

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe	Remarks
REAR BLIND DETAILS—SALOON					
C.D.20520/A		Rear Blind Complete Assembly	1	—	
C.D.20520		Blind Barrel	1	—	
C.D.20506		" Bracket, L.H.	1	—	
C.D.20507		" " R.H.	1	—	
C.D.23458		" Cord Pulley Assembly	1	—	
C.D.23459		Bracket, C.P.	1	—	
C.D.23460		Pulley, C.P.	1	—	
C.D.23461		Bush Assembly	1	—	
C.D.13173		Screw Eye	1	—	
C.D.23411		Pull Ring	1	—	
C.D.23412		Securing Knob	1	—	
C.D.23122		Blind Stick	1	—	
C.D.30679		" Cord	1	—	
DASH DETAILS—SALOON AND COUPE					
C.D.27117		Dash Tray Control Panel Assembly	1	1	
C.D.23139		Instrument Panel	1	1	
C.D.23116F		Dash Tray, Fawn Trim	1	1	
C.D.22116 R		" " Red	1	1	
C.D.23116 G		" " Green	1	1	
C.D.23116 B		" " Blue	1	1	
C.D.22938F		" Millboard, Fawn Trim	1	1	
C.D.22938 R		" " Red	1	1	
C.D.22938 G		" " Green	1	1	
C.D.22938 B		" " Blue	1	1	
C.D.24092F		" Side Millboard, L.H., Fawn	1	1	
C.D.24092 R		" " " Red	1	1	
C.D.24092 G		" " " Green	1	1	
C.D.24092 B		" " " Blue	1	1	
C.D.24091F		" " " R.H., Fawn	1	1	
C.D.24091 R		" " " Red	1	1	
C.D.24091 G		" " " Green	1	1	
C.D.24091 B		" " " Blue	1	1	
C.D.19151		Battery Fixing Rods	2	2	
C.D.24441 R		Dash Tray	1	—	
C.D.24440L		" " "	1	—	
FRONT SEAT DETAILS—SALOON					
C.D.30244F		L.H. Front Seat Complete Assembly, Fawn	1	—	
C.D.30244 R		" " " Red	1	—	
C.D.30244 G		" " " Green	1	—	
C.D.30244 B		" " " Blue	1	—	
C.D.30245F		R.H. " " Fawn	1	—	
C.D.30245 R		" " " Red	1	—	
C.D.30245 G		" " " Green	1	—	
C.D.30245 B		" " " Blue	1	—	

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe	Remarks
FRONT SEAT DETAILS—SALOON—cont.					
C.D.23140	L.H.	Front Seat Frame Assembly	1	—	
C.D.23141	R.H.	" " " "	1	—	
C.D.23901		Front Seat Spring Case	2	—	
C.D.22982	"	Squab Spring Case	2	—	
C.D.24175	"	Seat Slides	4	—	
FRONT SEAT DETAILS—COUPE					
C.D.30564F	L.H.	Front Seat Complete Assembly, Fawn	—	1	
C.D.30564 R	"	" " " " Red	—	1	
C.D.30564 G	"	" " " " Green	—	1	
C.D.30564 B	"	" " " " Blue	—	1	
C.D.30565F	R.H.	" " " " Fawn	—	1	
C.D.30565 R	"	" " " " Red	—	1	
C.D.30565 G	"	" " " " Green	—	1	
C.D.30565 B	"	" " " " Blue	—	1	
C.D.30566		Front Seat Frame, L.H.	—	1	
C.D.30567	"	" " " " R.H.	—	1	
C.D.30568	"	" " Spring Pad	—	2	
C.D.24175	"	" " Slides	—	4	
REAR SEAT DETAILS—SALOON					
C.D.30571F		Rear Cushion Complete, Fawn	1	—	
C.D.30571 R	"	" " " " Red	1	—	
C.D.30571 G	"	" " " " Green	1	—	
C.D.30571 B	"	" " " " Blue	1	—	
C.D.22981	"	" " Spring Case	1	—	
C.D.22984	"	" Squab Spring Case, L.H.	1	—	
C.D.22983	"	" " " " R.H.	1	—	
C.D.30572F		Rear Squab Assembly, L.H., Fawn	1	—	
C.D.30572 R	"	" " " " Red	1	—	
C.D.30572 G	"	" " " " Green	1	—	
C.D.30572 B	"	" " " " Blue	1	—	
C.D.30573F	"	" " " " R.H., Fawn	1	—	
C.D.30573 R	"	" " " " Red	1	—	
C.D.30573 G	"	" " " " Green	1	—	
C.D.30573 B	"	" " " " Blue	1	—	
C.D.30574F		Folding Arm Rest Assembly, Fawn	1	—	
C.D.30574 R	"	" " " " Red	1	—	
C.D.30574 G	"	" " " " Green	1	—	
C.D.30574 B	"	" " " " Blue	1	—	
C.D.30575F		Side Arm Rest, L.H., Fawn	1	—	
C.D.30575 R	"	" " " " Red	1	—	
C.D.30575 G	"	" " " " Green	1	—	
C.D.30575 B	"	" " " " Blue	1	—	

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe	Remarks
REAR SEAT DETAILS—SALOON—cont.					
C.D.30576F		Side Arm Rest, R.H., Fawn	1	—	
C.D.30576 R		" " " " Red	1	—	
C.D.30576 G		" " " " Green	1	—	
C.D.30576 B		" " " " Blue	1	—	
REAR SEAT DETAILS—COUPE					
C.D.30594		Rear Cushion Spring Case	—	1	
C.D.30596		" Squab " "	—	1	
C.D.30593F		" Cushion Complete, Fawn	—	1	
C.D.30592R		" " " Red	—	1	
C.D.30593 G		" " " Green	—	1	
C.D.30593 B		" " " Blue	—	1	
C.D.30595F		" Squab Complete, Fawn	—	1	
C.D.30595 R		" " " Red	—	1	
C.D.30595 G		" " " Green	—	1	
C.D.30595 B		" " " Blue	—	1	
CARPET DETAILS—SALOON					
C.D.24214F		Front Carpet, Fawn	1	—	
C.D.24214 R		" " Red	1	—	
C.D.24214 G		" " Green	1	—	
C.D.24214 B		" " Blue	1	—	
C.D. 9692		Rubber Heel Mat	1	—	
C.D.30577F		Rear Carpet, L.H., Fawn	1	—	
C.D.30577 R		" " " Red	1	—	
C.D.30577 G		" " " Green	1	—	
C.D.30577 B		" " " Blue	1	—	
C.D.30578F		" " R.H., Fawn	1	—	
C.D.30578 R		" " " Red	1	—	
C.D.30578 G		" " " Green	1	—	
C.D.30578 B		" " " Blue	1	—	
C.D.30579F		Transmission Carpet, Front, Fawn	1	—	
C.D.30579 R		" " " Red	1	—	
C.D.30579 G		" " " Green	1	—	
C.D.30579 B		" " " Blue	1	—	
C.D.30580F		" " " Rear, Fawn	1	—	
C.D.30580 R		" " " Red	1	—	
C.D.30580 G		" " " Green	1	—	
C.D.30580 B		" " " Blue	1	—	
C.D.30581F		Heelboard Carpet Fawn	2	—	
C.D.30581 R		" " Red	2	—	
C.D.30581 G		" " Green	2	—	
C.D.30581 B		" " Blue	2	—	
C.D.23902F		Gear Box Cover Carpet, Fawn	1	—	
C.D.23902 R		" " Red	1	—	
C.D.23902 G		" " Green	1	—	
C.D.23902 B		" " Blue	1	—	

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe	Remarks	
CARPET DETAILS—SALOON—cont.						
C.D.24731F		Gear Box Cover Tower Carpet, Fawn	1		*As required.	
C.D.24731 R		" " " " " Red	1			
C.D.24731 G		" " " " " Green	1			
C.D.24731 B		" " " " " Blue	1			
C.D.22035F		Fastener Front Carpet Fawn	*			
C.D.22035 R		" " " " " Red	*			
C.D.22035 G		" " " " " Green	*			
C.D.22035 B		" " " " " Blue	*			
C.D.22137		Carpet Edging Channel, L.H.	1			
C.D.22138		" " " " " R.H.	1			
CARPET DETAILS—COUPE						
C.D.24214F		Front Carpet Fawn		1	*As required.	
C.D.24214 R		" " " " " Red		1		
C.D.24214 G		" " " " " Green		1		
C.D.24214 B		" " " " " Blue		1		
C.D. 9692		Rubber Heel Mat		1		
C.D.30590F		Rear Carpet, L.H. Fawn		1		
C.D.30590 R		" " " " " Red		1		
C.D.30590 G		" " " " " Green		1		
C.D.30590 B		" " " " " Blue		1		
C.D.30591F		" " " " " R.H., Fawn		1		
C.D.30591 R		" " " " " Red		1		
C.D.30591 G		" " " " " Green		1		
C.D.30591 B		" " " " " Blue		1		
C.D.30592F		Transmission Carpet, Fawn		1		
C.D.30592 R		" " " " " Red		1		
C.D.30592 G		" " " " " Green		1		
C.D.30592 B		" " " " " Blue		1		
C.D.22035F		Fastener, Front Carpet Fawn	*			
C.D.22035R		" " " " " Red	*			
C.D.22035G		" " " " " Green	*			
C.D.22035B		" " " " " Blue	*			
C.D.22137		Carpet Edging Channel		1		
C.D.22138		" " " " " "		1		
FLOOR BOARDS						
C.D.24209		Front Toe Board	1	1		
C.D.23231		" Floor Board, L.H.	1	1		
C.D.23210		" " " " " R.H.	1	1		

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Plate Ref. No.	Detail No.	Description.	12 Saloon	12 Coupe
RUBBER PLUGS AND GROMMETS— SALOON AND COUPE				
C.D.20110		Draught Excluder Wiper Driving Shaft	1	1
C.D.24417		Grommet Screen Wiper Cable	1	1
C.D.22913		" Adjuster Spindle	1	1
C.D.22913		Sealing Rubber, Bonnet Hinge	1	1
C.D.16660		Grommet Oil and Thermo Pipe	2	2
C.D.22962		" S/Wiper Starter and Choke	1	1
C.D.22280		" Speedo Cable	1	1
C.D.22281		" " "	1	1
C.D.21461		" Handbrake Cable	1	1
C.D.20872		" Petrol Filler	1	—
C.D.18686		" " "	—	1
C.D.16660		" Rear Lamp Cable	1	—
C.D.17564		Toeboard Draught Excluder	1	1
C.D.23711		Cover Dipstick Hole	1	1
C.D.23951		Accelerator Pedal Draught Excluder	1	1
C.D.22955		Rear Number Plate Grommet	—	1
C.D.18489		Dash Vent Packing	2	—
C.D.22065		Bonnet Rest	2	2
C.D.23152		Gearbox Cover	1	1
C.D.23002		Mounting Pads, Front	4	4
C.D.22518		" " Centre	4	4
C.D.18948		" " Rear	2	2
C.D.22683		" " Jack Breaker	2	2
MISCELLANEOUS DETAILS— SALOON AND COUPE				
C.D.22923		Jack Bracket Assembly	2	—
C.D.23315		Licence Holder	1	1
C.D.22968		Driving Mirror	1	—
C.D.20870		" " "	—	1
C.D.24205		Ash Bowl	1	1
C.D.20578		Interior Visor Assembly	1	—
C.D.20578/1		" " Bracket	1	—
C.D.18521		Mirror for L.H. Visor	1	—
C.D.23892		Rear Number Plate	—	1
C.D.16982		Tool Clip, Grease Gun	2	—
C.D.22873		" " Jack	2	—
C.D.18481		" " Starting Handle	1	—
C.D.18317		" " " "	2	—
C.D.13242		" " Tyre Pump Handle	2	—
C.D.16966		" " " "	2	—
C.D.17066		" " Wheel Brace	3	—

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Plate Ref. No.	Detail No.	Description	Saloon	Remarks
TRIUMPH SALOON BODY DETAILS.				
BODY SECTIONS				
T. 2	C.D.30265	Dash Panel	1	
T. 3	C.D.30282	Bottom Back Rail Panel	1	
	C.C.30280	Wheel Arch Rocker Panel, L.H.	1	
	C.D.30281	" " " " R.H.	1	
	C.D.30268	Rear Sill Panel L.H.	1	
	C.D.30269	" " " " R.H.	1	
	C.D.30266	Front Sill Panel L.H.	1	
	C.D.30267	" " " " R.H.	1	
T. 6	C.D.30264	Bulk Head	1	
	C.D.23638	Gearbox Cover	1	
	C.D.23681	Steering Column Cover Plate	1	
	C.D.30370	Windscreen Wiper Bracket	1	
	C.D.30371	Retaining Strip Floor Draught	1	
	C.D.24133	Escutcheon Plate, Screen Wiper	2	
	C.D.23717	Battery Fixing Bracket	2	
T. 1	C.D.30261	Tonneau Panel Complete	1	
	C.D.30291	Wheel Arch Panel, L.H. and R.H.	1 pr.	
T. 7	C.D.30270	Quarter Light Pillar, L.H.	1	
	C.D.30271	" " " " R.H.	1	
T. 8	C.D.30263	Screen Pillar, L.H.	1	
	C.D.30262	" " " " R.H.	1	
T. 9	C.D.30272	Centre " " L.H.	1	
	C.D.30273	" " " " R.H.	1	
	C.D.30313	Screen " Capping Plate	1	
WINDSCREEN DETAILS				
	C.D.30317	Windscreen Frame only	1	
T.10	C.D.30316	" " Assembly	1	
	C.D.30324	" " Glass T.T.	1	
T.11	C.D.30365	" " Sealing Rubber Top	4ft.	
	C.D.30340	" " Capping Plate, C.P.	1	
DOOR DETAILS				
LEFT HAND FRONT DOOR DETAILS				
	C.D.30597	L.H. Front Door, Unpainted	1	
T. 4	C.D.30274	" " " " Panel only	1	
T.12	C.D.30249	" " " " Lock	1	
T.13	C.D.30326	" " " " Glass T.T.	1	
	C.D.30373	" " " " Vent and Glass Assembly	1	
T.14	C.D.30327	" " " " Vent Glass	1	
	C.D.30323	" " " " Vent Catch Assembly, C.P.	1	
T.15	C.D.30093	Door Hinge, Top Front and Rear Door L.H. and R.H.	2	
T.16	C.D.30094	" " " " Bottom Front and Rear Door " "	2	
	C.D.30399	Garnish Rail Rubber Strip	1	

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Plate Ref. No.	Detail No.	Description	Saloon	Remarks
		LEFT HAND FRONT DOOR DETAILS— <i>cont.</i>	4	
	C.D.30093/1	Door Hinge Pin	1	
	C.D.30301	.. Check Bracket Assembly	1	
	C.D.18927	.. Buffer	1	
	C.D.14052	 Retainer	1	
T.17	C.D.30096	Outside Door Handle	1	
T.18	C.D.30248	Inside Door Handle	1	
	C.D.20477	Escutcheon Door Handle	1	
T.19	C.D.30297	Door Window Regulator	1	
T.20	C.D.30372	Regulator Handle	1	
T.21	C.D.30321	Door Glass Channel	1	
	C.D.30308	Anti-rattle Roller Door Glass	1	
	C.D.30296	Striking Plate Door Lock	1	
	C.D.30347	Sealing Rubber Door Top	1	
	C.D.30360	Securing Strap Sealing Rubber Door Top	1	
	C.D.30348	Sealing Rubber Door Centre Pillar	1	
	C.D.30361	Securing Strap Sealing Rubber Centre Pillar	1	
	C.D.30353	Sealing Rubber Screen Door Pillar	1	
	C.D.30292	Door Tread Plate	1	
	C.D.30307	Door Pull Handle	1	
	C.D.30302	Door Arm Rest Fitting	1	
	C.D.30303	 Fixing Plate	1	
	C.D.30314	.. Frame Bottom Rail, C.P.	1	
	C.D.30336	.. Capping	1	
	C.D.30333	.. Facia	1	
	C.D.30404	.. Casing, Beige Trim	1	
	C.D.30405	 Grey Trim	1	
	C.D.30406	 Maroon Trim	1	
		RIGHT HAND FRONT DOOR DETAILS	1	
	C.D.30598	R.H. Front Door, Unpainted	1	
	C.D.30275	 Panel only	1	
	C.D.30250	 Lock	1	
T.13	C.D.30326	 Glass T.T.	1	
	C.D.30373	 Vent and Glass Assembly	1	
T.14	C.D.30327	 Glass T.T.	1	
	C.D.30323	 Catch Assembly, C.P.	1	
	C.D.30301	Door Check Bracket Assembly	1	
	C.D.18927	.. Buffer	1	
	C.D.14052	 Retainer	1	
	C.D.30095	Outside Door Handle	1	
T.18	C.D.30248	Inside Door Handle	1	
T.20	C.D.30372	Window Regulator Handle	1	
	C.D.20477	Escutcheon Door Handle	1	
	C.D.30298	Window Regulator	1	

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Plate Ref. No.	Detail No.	Description	Saloon	Remarks
RIGHT HAND FRONT DOOR DETAILS—cont.				
T.21	C.D.30321	Door Glass Channel	1	
	C.D.30308	Anti-rattle Roller Door Glass	1	
	C.D.30296	Striking Plate Door Lock	1	
	C.D.30347	Sealing Rubber, Door Top	1	
	C.D.30360	Securing Strap Sealing Rubber, Door Top	1	
	C.D.30348	Sealing Rubber, Door Centre Pillar	1	
	C.D.30361	Securing Strap Sealing Rubber, Door Centre Pillar	1	
	C.D.30353	Sealing Rubber Screen, Door Pillar	1	
	C.D.30292	Door Tread Plate	1	
	C.D.30399	Garnish Rail Rubber Strip	1	
	C.D.30302	Door Arm Rest Fitting	1	
	C.D.30303	" " " Fixing	1	
	C.D.30314	" Frame Bottom Rail, C.P.	1	
	C.D.30336	" Capping	1	
	C.D.30333	" Facia	1	
	C.D.30407	" Casing, Beige Trim	1	
	C.D.30408	" " Grey Trim	1	
	C.D.30409	" " Maroon Trim	1	
LEFT HAND REAR DOOR DETAILS				
	C.D.30599	L.H. Rear Door, Unpainted	1	
T. 5	C.D.30276	" " " Panel only	1	
T.22	C.D.30251	" " " Lock	1	
T.23	C.D.30325	" " " Glass T.T.	1	
T.24	C.D.30318	" " " Frame	1	
	C.D.30301	Door Check Bracket Assembly	1	
	C.D.18927	" Buffer	1	
	C.D.14052	" " Retainer	1	
T.25	C.D.30096	Outside Door Handle	1	
T.18	C.D.30248	Inside Door Handle	1	
	C.D.20477	Escutcheon Door Handle	1	
T.20	C.D.30372	Window Winder Handle	1	
	C.D.20477	" " " Escutcheon	1	
T.26	C.D.30299	" Regulator	1	
T.27	C.D.30322	Door Glass Channel	1	
	C.D.30308	Anti-rattle Roller Door Glass	1	
	C.D.30296	Striking Plate Door Lock	1	
	C.D.30349	Sealing Rubber Door Top	1	
	C.D.30364	Securing Strap Sealing Rubber Door Top	1	
	C.D.30350	Sealing Rubber Door Quarter Pillar	1	
	C.D.30334	Door Facia	1	
	C.D.30337	" Capping	1	
	C.D.30315	" Frame Bottom Rail, C.P.	1	
	C.D.30400	Garnish Rail Rubber Strip	1	
	C.D.30410	Door Casing, Beige Trim	1	
	C.D.30411	" " Grey Trim	1	
	C.D.30412	" " Maroon Trim	1	

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Plate Ref. No.	Detail No.	Description	Saloon	Remarks
RIGHT HAND REAR DOOR DETAILS				
	C.D.30277	R.H. Rear Door Panel only	1	
	C.D.30600	" " " Unpainted	1	
	C.D.30252	" " " Lock	1	
T.23	C.D.30325	" " " Glass T.T.	1	
T.24	C.D.30318	" " " " Frame	1	
	C.D.30301	Door Check Bracket Assembly	1	
	C.D.18927	" Buffer	1	
	C.D.14052	" " Retainer	1	
T.25	C.D.30096	Outside Door Handle	1	
T.18	C.D.30248	Inside " "	1	
	C.D.20477	" " " Escutcheon	1	
T.20	C.D.30372	Window Winder Handle	1	
	C.D.20477	Escutcheon Window Winder Handle	1	
	C.D.30300	Window Regulator	1	
T.27	C.D.30322	Door Glass Channel	1	
	C.D.30296	Striking Plate Door Lock	1	
	C.D.30351	Sealing Rubber Door Top	1	
	C.D.30364	Securing Strap Sealing Rubber, Door Top	1	
	C.D.30361	Sealing Rubber, Door Centre Pillar	1	
	C.D.30362	Securing Strap Sealing Rubber, Door Centre Pillar	1	
	C.D.30350	Sealing Rubber, Door Quarter Pillar	1	
	C.D.30363	Securing Strap Sealing Rubber, Door Quarter Pillar	1	
	C.D.30334	Door Facia	1	
	C.D.30337	" Capping	1	
	C.D.30315	" Frame Bottom Rail, C.P.	1	
	C.D.30400	Garnish Rail Rubber Strip	1	
	C.D.30413	Door Casing, Beige Trim	1	
	C.D.30414	" " Grey Trim	1	
	C.D.30415	" " Maroon Trim	1	
T.28	C.D.30320	Rear Quarter Light Frame only	2	
T.29	C.D.30328	" " " Glass T.T.	2	
	C.D.30335	" " " Facia	2	
	C.D.30338	" " " Capping	2	
	C.D.30352	Sealing Rubber, Quarter Light Top	2	
BACK LIGHT DETAILS				
T.30	C.D.30329	Back Light Glass T.T.	1	
	C.D.30354	Sealing Rubber Back Light, Top	1	
	C.D.30355	" " " " Bottom	1	
	C.D.30356	" " " " Sides	2	

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Plate Ref. No.	Detail No.	Description	Saloon	Remarks
FRONT WING DETAILS				
LEFT HAND FRONT WING				
C.D.23192		L.H. Front Wing, Unpainted ..	1	
C.D.23238		" " " Side Stay ..	1	
C.D.23256		" " " Stay Assembly ..	1	
C.D.23244		" " " Valance ..	1	
C.D.23196		Packing for Wing Valance Bolts ..	3	
C.D.23246		Front Wing Bracing Tube ..	1	
C.D.23146		Bracing Tube Packing ..	*	*As required.
C.D.18955		Rubber Buffer Wing Valance, Ft. ..	1	
C.D.23933		" " " " Inter. ..	1	
C.D.24136		" " " " Rear ..	1	
C.D.23256		Motif Front Wing Apron ..	1	
C.D.23248		Tread Strip, Front Wing ..	62 $\frac{1}{4}$ "	
C.D.23249		" " " " " ..	36 $\frac{5}{8}$ "	
C.D.23250		" " " " " ..	22"	
C.D.23251		" " " " " ..	12 $\frac{1}{2}$ ft.	
C.D.30624		End Cap for Tread Strip ..	2	
C.D.23482		Front Wing Piping ..	3ft.	
C.D.23327		" " Wiring Clip ..	1	
C.D.24132		Rubber Packing Washer, Ft. Wing ..	1	
C.D.30366		Bolt Assembly, Sill Fixing, 1 $\frac{3}{4}$ " ..	*	*As required.
C.D.30367		" " " " 2" ..	*	*As required.
C.D.30368		" " " " 2 $\frac{1}{4}$ " ..	*	*As required.
C.D.30369		" " " " 2 $\frac{1}{2}$ " ..	*	*As required.
RIGHT HAND FRONT WING				
C.D.23193		R.H. Front Wing, Unpainted ..	1	
C.D.23238		" " " Side Stay ..	1	
C.D.23257		" " " Stay Assembly ..	1	
C.D.23245		" " " Valance ..	1	
C.D.23196		Packing for Wing Valance Bolts ..	3	
C.D.18955		Rubber Buffer Wing Valance, Ft. ..	1	
C.D.23933		" " " " Inter. ..	1	
C.D.24136		" " " " Rear ..	1	
C.D.23248		Tread Strip, Front Wing ..	62 $\frac{1}{4}$ "	
C.D.23249		" " " " " ..	36 $\frac{5}{8}$ "	
C.D.23250		" " " " " ..	22"	
C.D.23251		" " " " " ..	12 $\frac{1}{2}$ "	
C.D.23482		Front Wing Piping ..	36"	
C.D.23327		" " Wiring Clip ..	1	
C.D.24132		Rubber Packing Washer, Ft. Wing ..	1	

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Plate Ref. No.	Detail No.	Description	Saloon	Remarks
REAR WING DETAILS				
	C.D.23218	L.H. Rear Wing	1	
	C.D.23219	R.H. " "	1	
	C.D.23395	Rear Wing Filling Piece, L.H.	1	
	C.D.23396	" " " " R.H.	1	
	C.D.24132	Rubber Packing Washer, L.H. & R.H.	2	
	C.D.30366	Bolt Assembly Sill Fixing, 1 1/4"	2	
	C.D.30367	" " " " 2"	*	
	C.D.30368	" " " " 2 1/4"	*	
	C.D.30369	" " " " 2 1/2"	*	*As Required
REAR COMPARTMENT DETAILS				
T.31	C.D.30284	Boot Lid Assembly	1	
	C.D.30278	" " Side Rail Capping, L.H.	1	
	C.D.30279	" " " " R.H.	1	
T.32	C.D.30283	" " Outer Panel	1	
T.33	C.D.30098	" " Outside Handle, L.H.	1	
	C.D.30097	" " " " Locking Handle, R.H.	1	
	C.D.30343	Budget Lock Boot Lid	2	
	C.D.30344	" " Escutcheon Plate	2	
	C.D.30345	" " Special Large Boot Lid Stop	1	
T.34	C.D.30285	Boot Lid Hinges	2	
	C.D.30346	" " " " Quadrant Inner Lid	1	
	C.D.30358	Sealing Rubber, Boot Lid, Top	1	
	C.D.30359	" " " " Side	2	
	C.D.30341	Mortice Lock,	2	
	C.D.30342	" " Striking Plate	2	
T.35	C.D.30286	Spare Wheel Clamp Assembly	2	
INSTRUMENT AND FACIA PANEL DETAILS				
	C.D.30330	Facia Panel	1	
	C.D.24144	Instrument Panel	1	
	C.D.30331	Facia Panel Cubby Box Lid Hinges	2 pr.	
	C.D.30332	" " " " Ball Catches	2	
	C.D.30339	" " Top Capping	1	
	C.D.24108	Ash Tray Facia Panel Fitting	1	
	C.D.30743	Dash Mill Board	1	
	C.D.30744	Scuttle Mill Board, L.H.	1	
	C.D.30745	" " " " R.H.	1	
	C.D.30819	Cubby Door, L.H.	1	
	C.D.30820	" " " " R.H.	1	
FRONT SEAT DETAILS				
	C.D.30311	Tubular One-piece Front Seat, Frame	1	
	C.D.30389	" " " " Beige Trim	1	
	C.D.30390	" " " " Grey Trim	1	
	C.D.30391	" " " " Maroon Trim	1	
	C.D.30392	Front Seat Centre Arm Rest, Beige Trim	1	
	C.D.30393	" " " " Grey Trim	1	
	C.D.30394	" " " " Maroon Trim	1	

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Plate Ref. No.	Detail No.	Description	Saloon	Remarks
FRONT SEAT DETAILS--cont.				
C.D.30305		Hinge Assembly, Centre Arm Rest	1 pr.	
C.D.30395		Front Cushion Spring Case	1	
C.D.30396		" Squab Spring Case	1 pr.	
C.D.30312		Sliding Seat Fitting, Plain	1	
C.D.30312/1		" " " L.H. Locating	1	
C.D.30312/2		" " " R.H. "	1	
REAR SEAT DETAILS				
C.D.30401		Rear Cushion, Beige Trim	1	
C.D.30402		" " Grey Trim	1	
C.D.30403		" " Maroon Trim	1	
C.D.30397		" " Spring Case	1	
C.D.30398		" Squab Spring Case	1	
C.D.30304		Hinge Assembly Centre Arm Rest	1 pr.	
FLOOR BOARD AND CARPET DETAILS				
C.D.23947		Front Toe Board	1	
C.D.23948		" Floor Boards, L.H.	1	
C.D.23949		" " " R.H.	1	
C.D.30374		" Carpet, Beige	1	
C.D.30375		" " Grey	1	
C.D.30376		" " Maroon	1	
C.D.30377		Gearbox Carpet, Beige	1	
C.D.30378		" " Grey	1	
C.D.30379		" " Maroon	1	
C.D.30380		Transmission Cover Carpet, Beige	1	
C.D.30381		" " " Grey	1	
C.D.30382		" " " Maroon	1	
C.D.30383		Rear Carpet, Beige	2	
C.D.30384		" " Grey	2	
C.D.30385		" " Maroon	2	
C.D.30386		Heel Board Carpet, Beige	2	
C.D.30387		" " " Grey	2	
C.D.30388		" " " Maroon	2	
C.D.24261		Rubber Heel Mat	1	
C.D.30309		Carpet Edging, Front	1 pr.	
C.D.30310		" " Rear	1 pr.	
C.D.23802		" Fastener Ring	4	
C.D.23803		Socket Clinch Type	4	
C.D.23176		Carpet Fastener, Beige	4	
C.D.23176/G		" " Grey	4	
C.D.23176/M		" " Maroon	4	
C.D.23199		Turn Button	3	
C.D.22087		" " Screw Type	3	
C.D.23801		Carpet Fastener Stud	4	

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Plate Ref. No.	Detail No.	Description	Saloon	Remarks
RUBBER PLUGS AND GROMMETS				
	C.D.23858	Clutch Pedal, Draught Excluder Case	1	
	C.D.24559	" " " " " "	1	
	C.D.23950	Accel. Pedal " " Case	1	
	C.D.24559	" " " " " "	1	
	C.D.17564	Toe Board Draught Excluder	1	
	C.D.23958	Mounting Pad Dash	2	
	C.D.23959	" " Post A.	2	
	C.D.23960	" " Centre Pillar	8	
	C.D.23865	" " Rear Pillar	2	
	C.D.23866	" " " Floor	4	
	C.D.23866	" " Back	4	
	C.D.23867	" " Rear Floor Rear	*	*As required.
	C.D.22955	Grommet for Wiring Harness	2	
	C.D.43479	Wing Buffer on Bonnet	2	
	C.D.23397	Grommet Petrol Filler	1	
	C.D.16660	" Rear Lamp Cable	1	
	C.D.16660	" Oil Pipe	1	
	C.D.21461	" Hand Brake Cable	1	
	C.D.22962	" Windscreen Wiper	1	
	C.D.18955	Bonnet Buffer, Front	2	
	C.D.23933	" " Inter.	2	
	C.D.24136	" " Rear	2	
MISCELLANEOUS DETAILS				
	C.D.23315	Licence Holder	1	
	C.D.23743	Battery Fixing Rods	2	
	C.D.23513	Interior Driving Mirror	1	
	C.D.24055	Luggage Straps	2	
	C.D.30290	Rope Pulls	2	
	C.D.24108	Ash Tray, Facia Panel	2	
	C.D.30688	" " Rear Compartment	2	
	C.D.20703	Interior Visor Board	2	
	C.D.18355	" " Fittings	1 pr.	
	C.D.18521	Vanity Mirror	1	
	C.D.30417	Luggage Strap Staples	4	
	C.D.30416	Flexi-Bead	*	*As required
	C.D.24055	Luggage Straps	*	*As required
T.35	C.D.24620	Roof Lamp and Switch	1	
	C.D.30688C	Cap for Ash Tray, Rear Compartment	1	
REAR BLIND DETAILS				
T.36	C.D.30287	Rear Blind Complete Assembly	1	
	C.D.30288	" " Cable Assembly	1	
	C.D.30289	Bone Knob	1	
	C.D.11726	Pull Ring	1	
	C.D.30418	Cable Clip	3	
	C.D.30419	" " " "	1	
	C.D.30293	Blind Control End Plate	1	

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Plate Ref. No.	Detail No.	Description	Road-ster	Remarks
TRIUMPH ROADSTER BODY DETAILS				
BODY SECTIONS				
U.1	C.D.23230	Dash Pan Assembly	1	
	C.D.23284	Rear Compartment Floor Panel, Rear Half	1	
	C.D.23766	" " " " Front Half	1	
	C.D.23312	Wheel Arch Panel Assembly, L.H.	1	
	C.D.23313	" " " " R.H.	1	
	C.D.23527A	Rocker Panel, L.H.	1	
U.5	C.D.23527B	" " R.H.	1	
U.2	C.D.23527	Screen and Ft. Scuttle	1	
U.6	C.D.23318	Prop. Shaft Cover, Front	1	
U.7	C.D.23319	" " " Rear	1	
	C.D.23549	Rear Trunk Drain	1	
	C.D.23453A	Wing and Quarter Panel, L.H.	1	
U.3	C.D.23453B	" " " " R.H.	1	
	C.D.23453J	Rear Number Plate Panel	1	
	C.D.23546	Dash Water Channel Assembly	1	
	C.D.23521A	Bottom Sill Panel, L.H.	1	
U.4	C.D.23522A	" " " R.H.	1	
	C.D.23873	Finisher Screen Top Rail	1	
	C.D.23740	Windscreen Assembly	1	
	C.D.23740/1	" Glass T.T.	1	
	C.D.23740/3	" " Rubber Seal	1	
DOOR DETAILS				
LEFT HAND DOOR DETAILS				
U.30	C.D.30455	L.H. Door Assembly, Unpainted	1	
	C.D.23523	" " Panel only	1	
	C.D.24140	" " Lock	1	
	C.D.23500	" " Glass T.T. Sheet	1	
	C.D.24875	" " " " " "	1	
	C.D.24111	Door Glass Frame, C.P.	1	
	C.D.23233	" Hinge	2	
	C.D.23233E	" " Pin	2	
	C.D.24118	Sealing Rubber Glass Frame	1	
	C.D.24119	Glazing Strip	1	
	C.D.24125	Glass Run Channel, Front	1	
	C.D.24124	" " " Rear	1	
	C.D.23275	Door Check Link Assembly	1	
	C.D.19095	" " " Bolt	1	
	C.D.23278	Buffer for Check Strop	1	
	C.D.23277	Check Strap Fixing Plate	1	
	C.D.15699	Door Buffer	1	
	C.D.23514	Drain Tubing	1	
				First 200 bodies After 200 bodies

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Plate Ref. No.	Detail No.	Description	Road-ster	Remarks
DOOR DETAILS—cont.				
LEFT HAND DOOR DETAILS—cont.				
U.31	C.D.23758	Outside Door Locking Handle	1	First 300 Bodies only. 301st and future.
	C.D.24511	" " " "	1	
	C.D.13847	Inside Door Handle	1	
	C.D.20236	Door Handle Escutcheon	1	
	C.D.22215	Window Winder Handle	1	
	C.D.23262	Window Regulator	1	
	C.D.23509	" " Fixing Bar	1	
	C.D.23264	Window Regulator Channel	1	First 200 Bodies only.
	C.D.23510	Glazing Strip	1	First 200 Bodies only.
	C.D.23265	Glass Run Channel Assembly, Front	1	First 200 Bodies only.
	C.D.23267	" " " " Rear	1	First 200 Bodies only.
	C.D.24087	" " " " Top Front	2	First 200 Bodies only.
	C.D.24121	Guide Strip, Rear Glass Frame	1	After first 100 Bodies.
	C.D.24126	" " Front " "	1	After first 100 Bodies.
	C.D.24125	Glass Run Channel, Front	1	After first 100 Bodies.
	C.D.24124	" " " " Rear	1	
	C.D.23712	Door Casing Board only	1	
	C.D.30422	" " Assembly, Beige Trim	1	
	C.D.30420	" " " " Blue Trim	1	
	C.D.30424	" " " " Red Trim	1	
	C.D.30426	" Draught Excluder, Beige	1	
	C.D.30427	" " " " Blue	1	
	C.D.30428	" " " " Red	1	
	C.D.23771	" Waist Moulding	1	
	C.D.23770	Garnish Rail Draught Excluder	2	
	C.D.23915	Rubber Weather Strip	1	
	C.D.24057	" " " "	1	
	C.D.24059	" " " "	1	
	C.D.23910	Channel Weather Strip Cant Rail	1	
	C.D.23543	Door Garnish Rail	1	
RIGHT HAND DOOR DETAILS				
U.21	C.D.30456	R.H. Door Assembly, Unpainted	1	
U.22	C.D.23524	" " Panel only	1	
U.29	C.D.23823	" " Lock	1	
	C.D.23500	" " Glass T.T. Sheet	1	First 200 Bodies.
	C.D.24875	" " " "	1	After first 200 Bodies
U.23	C.D.24112	Door Glass Frame, C.P.	1	After first 150 Bodies.
	C.D.23234	Door Hinge	1	
	C.D.23233E	" " Pin	2	
	C.D.24118	Sealing Rubber Glass Frame	1	After first 150 Bodies.
	C.D.24119	Glazing Strip	1	After first 150 Bodies.
	C.D.24121	Guide Strip, Rear Glass Frame	1	After first 100 Bodies.
	C.D.24126	" " Front " "	1	After first 100 Bodies.

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Plate Ref. No.	Detail No.	Description	Road- ster	Remarks
RIGHT HAND DOOR DETAILS—cont.				
U.24 U.25	C.D.24124	Glass Run Channel, Rear	1	After first 100 Bodies.
	C.D.24125	" " " Front	1	After first 100 Bodies.
	C.D.23275	Door Check Link Assembly	1	
	C.D.19095	" " " Bolt	1	
U.26	C.D.23278	Buffer for Check Strap	1	
	C.D.23277	Check Strap Fixing Plate	1	
	C.D.15699	Door Buffer	1	
	C.D.23514	Drain Tubing	1	
	C.D.23759	Outside Door Locking Handle	1	
	C.D.13847	Inside Door Handle	1	
U.27	C.D.20236	Escutcheon Door Handle	1	
	C.D.22215	Window Regulator Handle	1	
U.28	C.D.23263	" "	1	
	C.D.23509	Regulator Fixing Bar	2	
	C.D.23264	Window Regulator Channel	—	First 200 Bodies only.
	C.D.23510	Glazing Strip	—	First 200 Bodies only.
	C.D.23266	Glass Run Channel Assembly, Front	1	First 200 Bodies only.
	C.D.23268	" " " " Rear	1	First 200 Bodies only.
	C.D.24088	" " " Top, Rear	2	First 200 Bodies only.
	C.D.24121	Guide Strip, Rear Glass Frame	1	After first 100 Bodies.
	C.D.24126	" " Front " "	1	After first 100 Bodies
	C.D.24125	Glass Run Channel, Front	1	After first 100 Bodies
	C.D.24124	" " " Rear	1	After first 100 Bodies
	C.D.23712	Door Casing Board only	1	
	C.D.30423	" " Assembly, Beige Trim	1	
	C.D.30421	" " " Blue Trim	1	
	C.D.30425	" " " Red Trim	1	
	C.D.30426	" Draught Excluder, Beige	1	
	C.D.30427	" " " Blue	1	
	C.D.30428	" " " Red	1	
	C.D.23772	" Waist Moulding	1	
	C.D.23770	Garnish Rail Draught Excluder	2	
	C.D.23915	Rubber Weather Strip	1	
	C.D.24057	" " " "	1	
	C.D.24059	" " " "	1	
	C.D.23911	Channel Weather Strip Cant Rail	1	
	C.D.23544	Door Garnish Rail	1	
MISCELLANEOUS DETAILS				
	C.D.19151	Battery Fixing Rod	2	
	C.D.23315	Licence Holder	1	

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Plate Ref. No.	Detail No.	Description	Road-ster	Remarks
TRUNK LID DETAILS				
U. 8	C.D.30623	Trunk Lid Assembly	1	
U. 9	C.D.23550	" " Outer Panel only	1	
	C.D.23554	" " Inner " "	1	
U.10	C.D.23240	L.H. Trunk Lid Hinge Plate	1	
	C.D.23241	R.H. " " " "	1	
	C.D.23441	Spare Wheel Carrier Assembly	1	
	C.D.23869	Trunk Lid Hinge Cone Washer	2	
	C.D.23870	" " " Spring	2	
U.12	C.D.23760	L.H. Trunk Lid Handle	1	
	C.D.23761	R.H. " " Locking Handle	1	
	C.D.23773	L.H. " " Budget Lock	1	
U.11	C.D.23774	R.H. " " " "	1	
	C.D.23705	Budget Lock Striking Plate, Inner	2	
	C.D.23704	" " " " "	2	
	C.D.23680	Wing Nut for Trunk Hinge Plate	2	
	C.D.23749	Sealing Rubber, Rear Compartment	1	
	C.D.23956	" " " " "	1	
	C.D.24556	" " " " "	1	
	C.D.24147	" " Lock Slam	2	
	C.D.18943	Fixing Nut Spare Wheel Cover, G.P.	1	
	43479	Rubber Buffer for Spare Wheel Cover	3	
TRUNK LID UPPER DETAILS				
	C.D.23408	Trunk Lid Upper Assembly	1	
	C.D.23415	" " " " Glass T.T.	2	
	C.D.23424	" " " " Glazing Rubber	2	
U.15	C.D.23508	Rear Windscreen Adjuster, L.H.	1	
U.16	C.D.23637	" " " " R.H.	1	
	C.D.23744	Special Screw Adjuster to Windscreen	2	
	C.D.23679	Retaining Strip for Draught Flap	1	
U.13	C.D.23736	Rear Windscreen Hinge Assembly, L.H.	1	
U.14	C.D.23737	" " " " R.H.	1	
	C.D.23680	Wing Nuts	2	
HOOD DETAILS				
	C.D.24725B	Hood Cover, Black	1	
	C.D.24725G	" " Grey	1	
	C.D.24725F	" " Fawn	1	
	C.D.30429	" Envelope, Black	1	
	C.D.30242	" " Grey	1	
	C.D.30430	" " Fawn	1	
U.17	C.D.24179	L.H. Hood Fitting Assembly	1	
	C.D.24180	R.H. " " " "	1	
U.20	C.D.23818	Pin for Hood Fitting	1	
U.19	C.D.23819	" " " " "	1	
U.18	C.D.23785	Hood Spring Barrel	2	

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Plate Ref. No.	Detail No.	Description	Road- ster	Remarks
HOOD DETAILS—cont.				
C.D.23835		Standing Pillar Fixing Bracket Assembly, L.H., C.P.	1	
C.D.23836		" " " " " R.H., "	1	
C.D.23838		Fastener Clip Assembly, C.P.	2	
C.D.23728		" Stud, C.P.	2	
C.D.23827		Clip Plate Assembly	2	
C.D.23833		Standing Pillar Swivel Bracket Assembly, L.H., C.P.	1	
C.D.23834		" " " " " R.H., "	1	
C.D.24014		Dome Nut, C.P.	2	
S.P.49E/CP		Double Coil Spring Washer, C.P.	2	
S.P.44D/CP		Lock Nut, C.P.	2	
C.D.23840		Standing Pillar Hinge, L.H., C.P.	1	
C.D.23841		" " " " " R.H., "	1	
C.D.24082		Header Rail Attachment Assembly, CP.	2	
C.D.24082 B		Knurled Screw	2	
C.D.24263		Screen Top Rail Seal	1	
C.D.24246		" Rail Draught Seal Top	1	
C.D.24082		Header Rail Attachment, C.P.	2	
C.D.23779		Bracket for Hood Spring Barrel, L.H.	1	
C.D.23778		" " " " " R.H.	1	
C.D.24197		Rubber Weather Strip Hood Pillar	2	
C.D.24198		Plate for Weather Strip	2	
C.D.24258		Pin Beading for Hood Cover, CP.	1	
FRONT WING DETAILS				
LEFT HAND FRONT WING DETAILS				
C.D.23398		L.H. Front Wing, unpainted	1	
C.D.23804		Filling Piece, Front Wing	1	
C.D.23405		Side Stay, Front Wing	1	
C.D.23400		L.H. Front Wing Valance	1	
C.D.23669		Wing Bracing Tube	1	
C.D.23146		Packing, Bracing Tube	1	
C.D.23402		Front Wing Stay	1	
C.D.23822		" " Splash Guard	1	
C.D.30431		" " Piping	1	
C.D.23404		Finishing Motif, Front Wing Apron, C.P.	1	
C.D.23845		Bracket for Wind Tone Horn, L.H.	1	
C.D.23846		" " " " " R.H.	1	

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Plate Ref. No.	Detail No.	Description	Road-ster	Remarks
		RIGHT HAND FRONT WING DETAILS		
C.D.23399		R.H. Front Wing, Unpainted	1	
C.D.23805		Filling Piece, Front Wing	1	
C.D.23406		Side Stay, Front Wing	1	
C.D.23401		R.H. Front Wing Valance	1	
C.D.23403		Front Wing Stay	1	
C.D.23822		" " Splash Guard	1	
C.D.30431		" " Piping	1	
C.D.24230		L.H. Rear Wing Stone Guard	1	
C.D.24231		R.H. " " " " " " " " " " " "	1	
C.D.24239		Rivets	14	
		PETROL FILLER DETAILS		
C.D.23699		Petrol Filler Access Door	1	
C.D.23794		" " Tube	2	
C.D.23728		Fastening Stud, C.P.	1	
C.D.24054		Rubber Washer	1	
C.D.23688		Hinge Petrol Filler Door	2	
C.D.23729		Fastening Bracket Assembly	1	
C.D.23934		Oddie Clip	1	
S.P.92A2		Rivets	2	
S.P.91A2		Snaphead Rivets	6	
C.D.23557		Petrol Filler Box	1	
C.D.30761		" " Complete Assembly	1	
		FRONT SEAT DETAILS		
C.D.30432		Front Seat Frame,	1	
C.D.30645		" " Complete Beige Trim	1	
C.D.30433		" " Grey Trim	1	
C.D.24158		" Spring Case	1	
C.D.24238		" Stop Bracket	2	
C.D.23647		" Squab, L.H.	1	
C.D.23648		" R.H.	1	
C.D.23649		Flexi Bead for Seat Back	3 yds.	
		REAR COMPARTMENT OCCASIONAL SEATS		
C.D.23734		Occasional Seats Complete, Beige Trim	2	
C.D.30435		" Blue Trim	2	
C.D.30436		" Red Trim	2	
C.D.23933		Rubber Buffer for Occasional Seats	6	
C.D.22323		Tee Nuts for Seat Fixing	8	
		REAR WINDOW DETAILS		
C.D.24120		Rear Window Perspex Assembly	1	
C.D.23824		" " " " " " " " " " " "	1	
C.D.23825		" Frame, Inner, C.P.	1	
C.D.23826		" Outer, C.P.	1	
S.P.22B/CP		Nuts, 4 B.A.	28	

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Plate Ref. No.	Detail No.	Description	Road- ster	Remarks
FLOOR BOARD DETAILS				
U.40	C.D.23495	Main Floor Board, L.H.	1	
U.32	C.D.23496	" " " R.H.	1	
U.33	C.D.23502	Front Toe Board ..	1	
U.34	C.D.23503	" Floor Boards, L.H.	1	
U.35	C.D.23504	" " " R.H.	1	
CARPET DETAILS				
	C.D.30437	Front Carpet, Beige Colour	1	
	C.D.30438	" " Grey Colour	1	
	C.D.30440	Transmission Cover Carpet, Rear, Beige	1	
	C.D.30441	" " " " Grey	1	
	C.D.30443	Inspection Cover Carpet, Beige	1	
	C.D.30444	" " " Grey	1	
	C.D.30446	Transmission Cover Carpet, Beige	1	
	C.D.30447	" " " Grey	1	
	C.D.30449	Intermediate Carpet, Beige	2	
	C.D.30450	" " Grey	2	
	C.D.30452	Rear Carpet, Beige	1	
	C.D.30453	" " Grey	1	
	C.D.24255	Heel Mat ..	1	
	C.D.23457	Carpet Edging Channel	2	
	C.D.23802	" Fastener Ring	8	
	C.D.23803	Clinch Type Socket	8	
RUBBER PLUGS AND GROMMETS				
	C.D.22869	Grommet Fog Lamp Cable Horn	2	
	C.D.20069	Number Plate Grommet	1	
	C.D.22383	Grommet Fog Lamp Wire	2	
	C.D.22129	" Wind Tone Horn	2	
	C.D.23723	" Rear Lamp Cable	1	
	C.D.22962	" Wiper Cable ..	1	
	C.D.20329	" Wiper Driving Shaft	1	
	C.D.16660	" Oil Pipe	1	
	C.D.23863	Mounting Pad ..	2	
	C.D.23864	" " Post "A"	2	
	C.D.23865	" " " "B"	2	
	C.D.23866	Mounting Pad, Rear Floor	4	
	C.D.23868	" " Back	4	
	C.D.23867	" " Floor Boards	6	
	C.D.23696	Draught Excluder, Steering Cover Plate	1	
U.36	C.D.23858	Case Clutch Pedal, Draught Excluder	1	
	C.D.24519	Clutch Pedal, Draught Excluder	1	
U.37	C.D.23859	Case Acc. Pedal, Draught Excluder	1	
	C.D.23861	Acc. Pedal, Draught Excluder	1	
U.38	C.D.55532	Grommet	1	
U.39	C.D.24149	Bonnet Rest Tape	3½-ft.	

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Plate Ref. No.	Detail No.	Description	Road- ster	Remarks
		INSTRUMENT AND FACIA PANEL		
	C.D.23797	Facia Panel	1	
	C.D.24145	Instrument Panel	1	
	C.D.30821	Cubby Door, L.H.	1	
	C.D.30822	" " R.H.	1	
	C.D.30331	" " Hinge	2 pair	
	C.D.30332	" " Ball Catch	2	
	C.D.23797/A	Facia, Top Capping, L.H.	1	
	C.D.23797/B	" " " R.H.	1	

Plate A

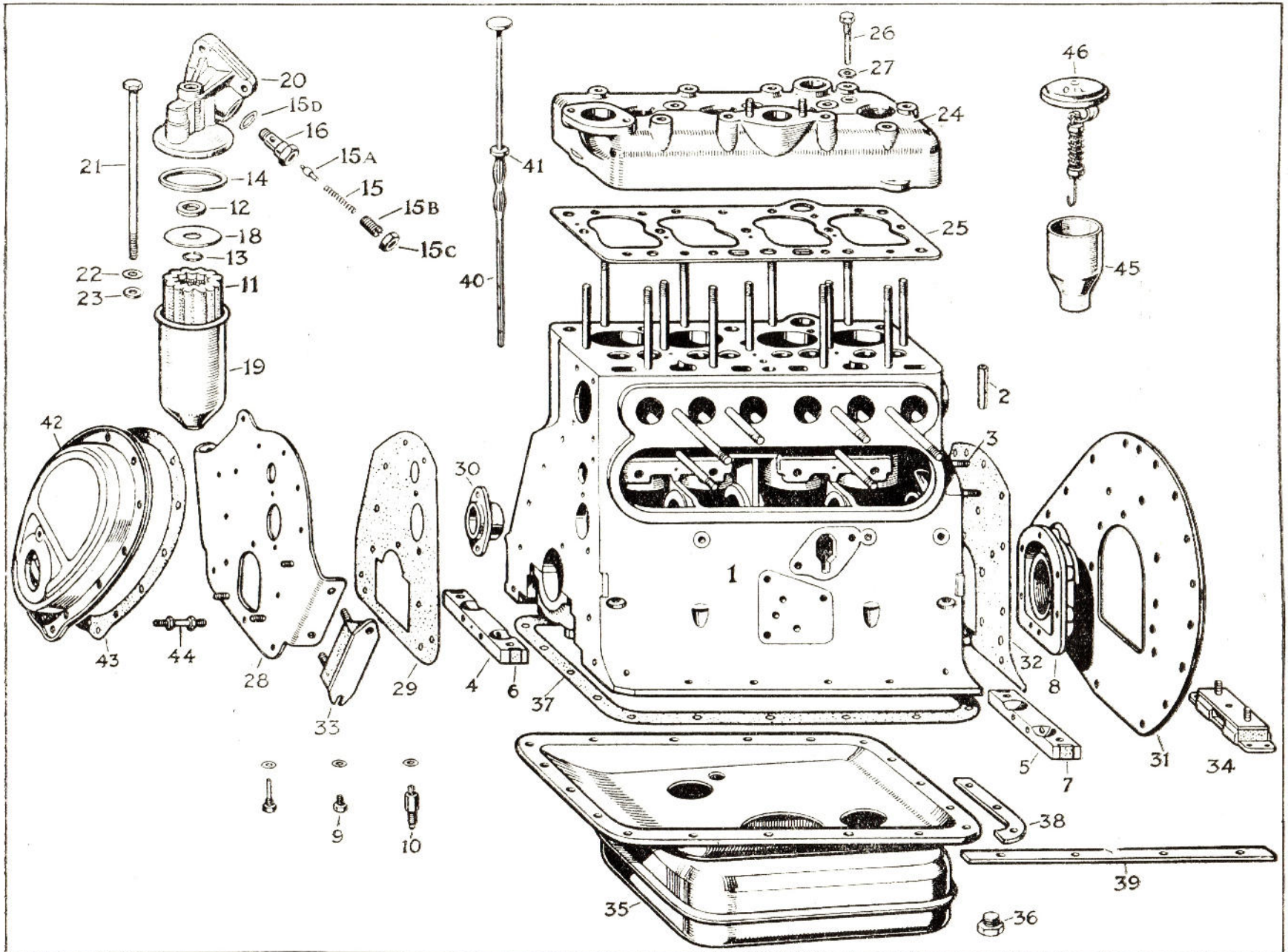


Plate B

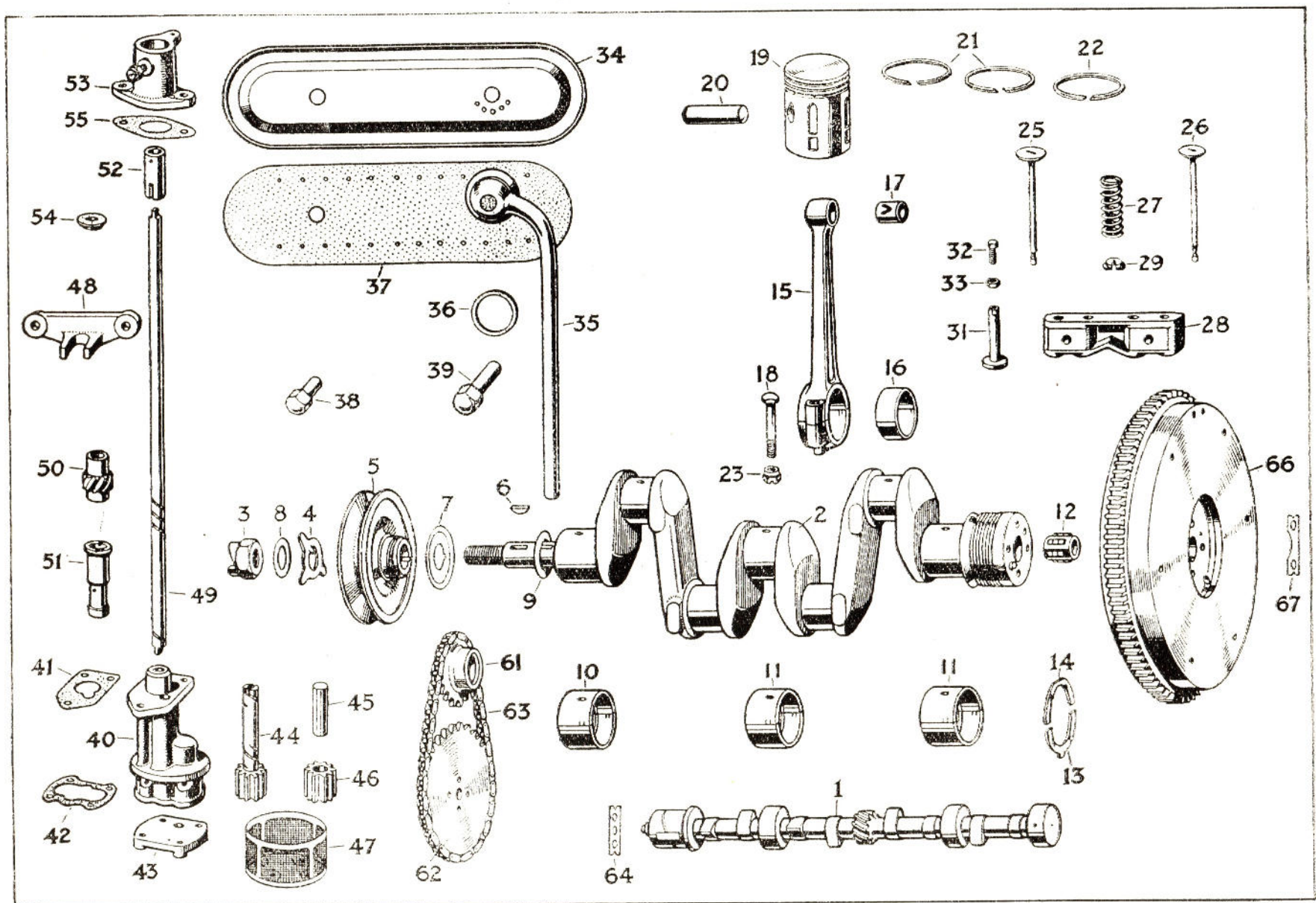


Plate C

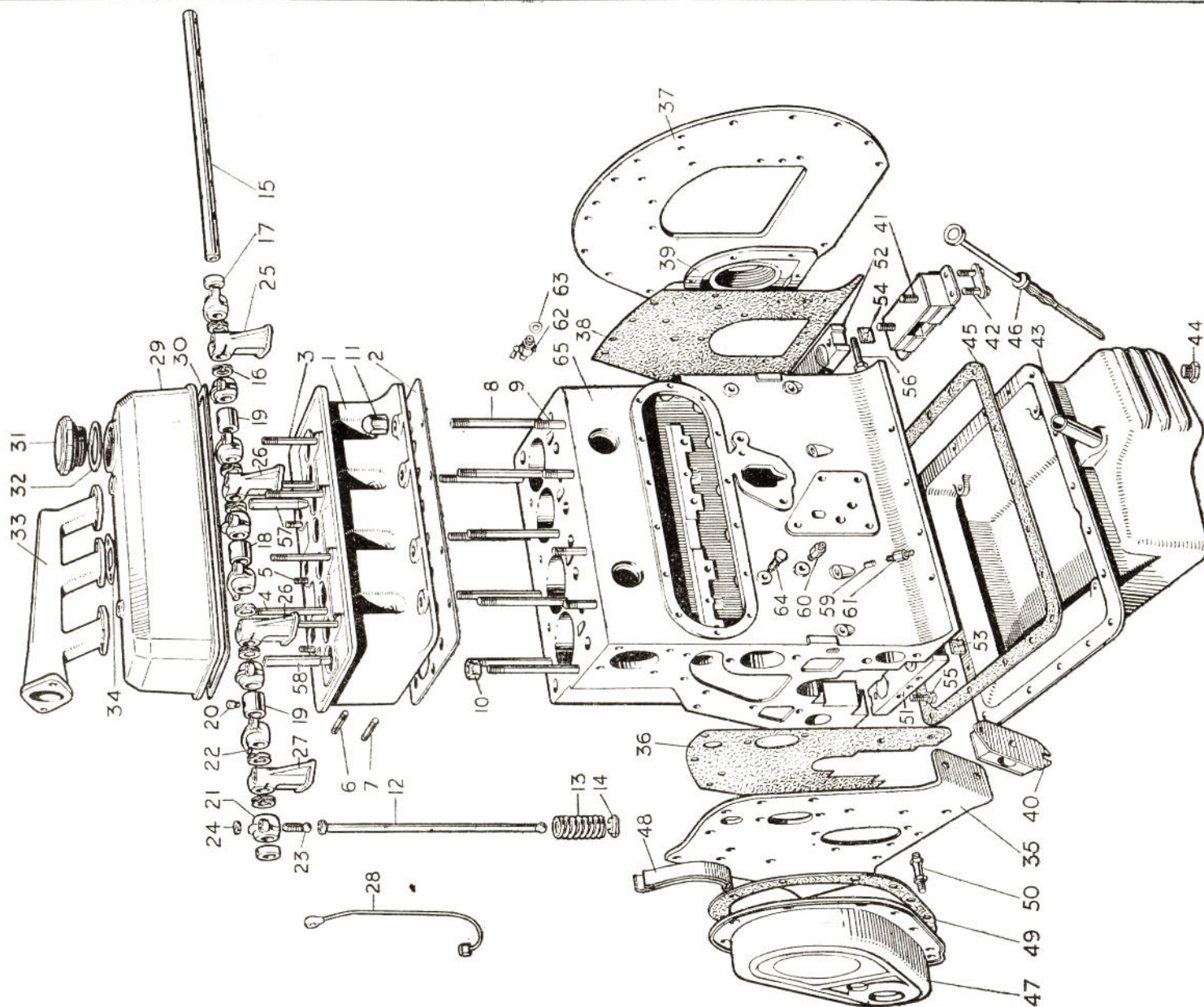
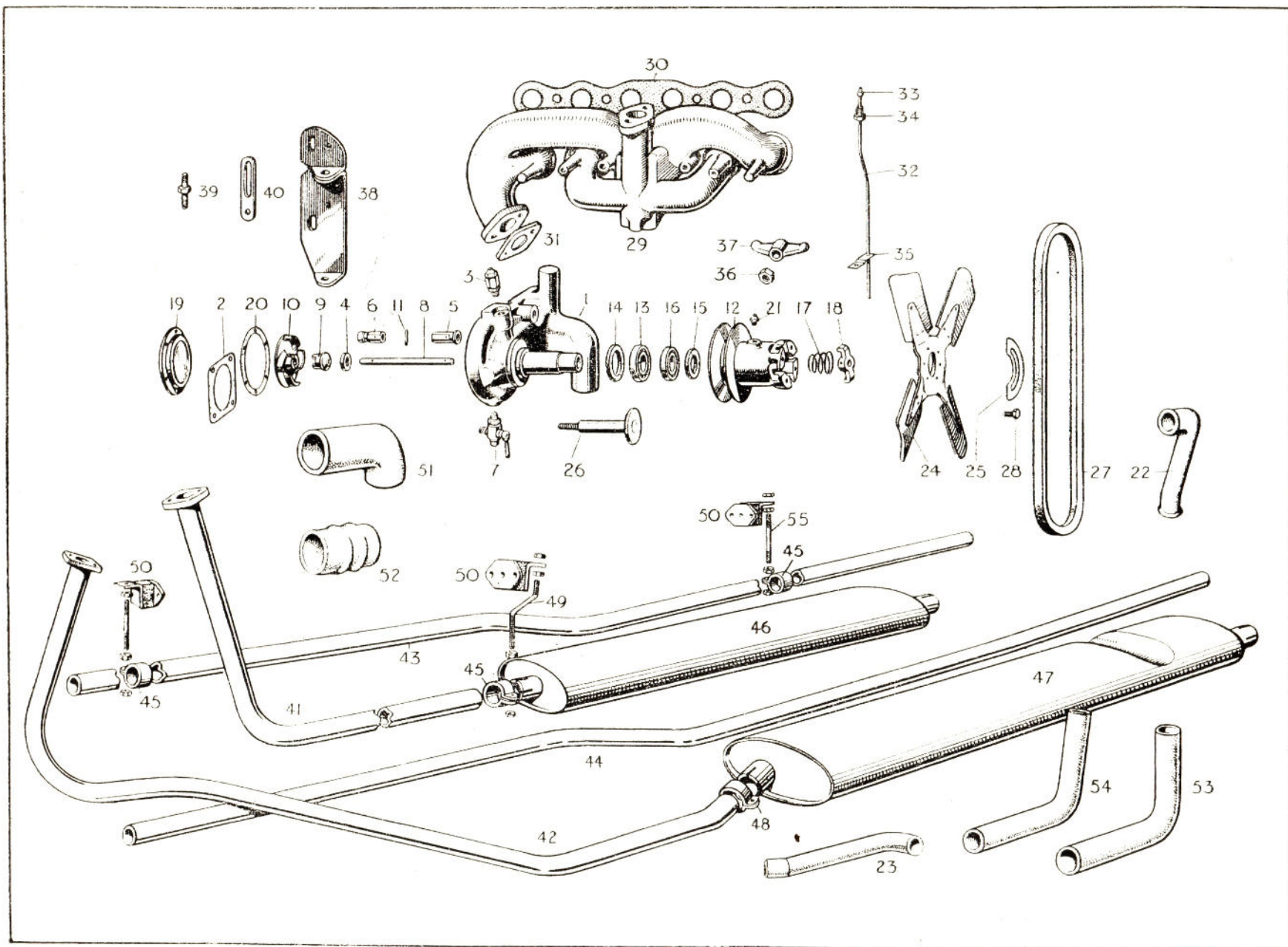


Plate D



This technical drawing is an exploded view of a mechanical assembly, likely a vehicle's rear suspension or steering component. The parts are numbered 1 through 38. The assembly includes a large housing (16), a central hub or plate (1), a circular flange (4), and a disc (15). It also features various linkages, springs, and fasteners. Key components include a long lever arm (35), a coiled spring (25), a coiled spring (31), and several pins and bolts (19, 24, 33, 36). The diagram shows the spatial relationship between these parts, indicating how they fit together.

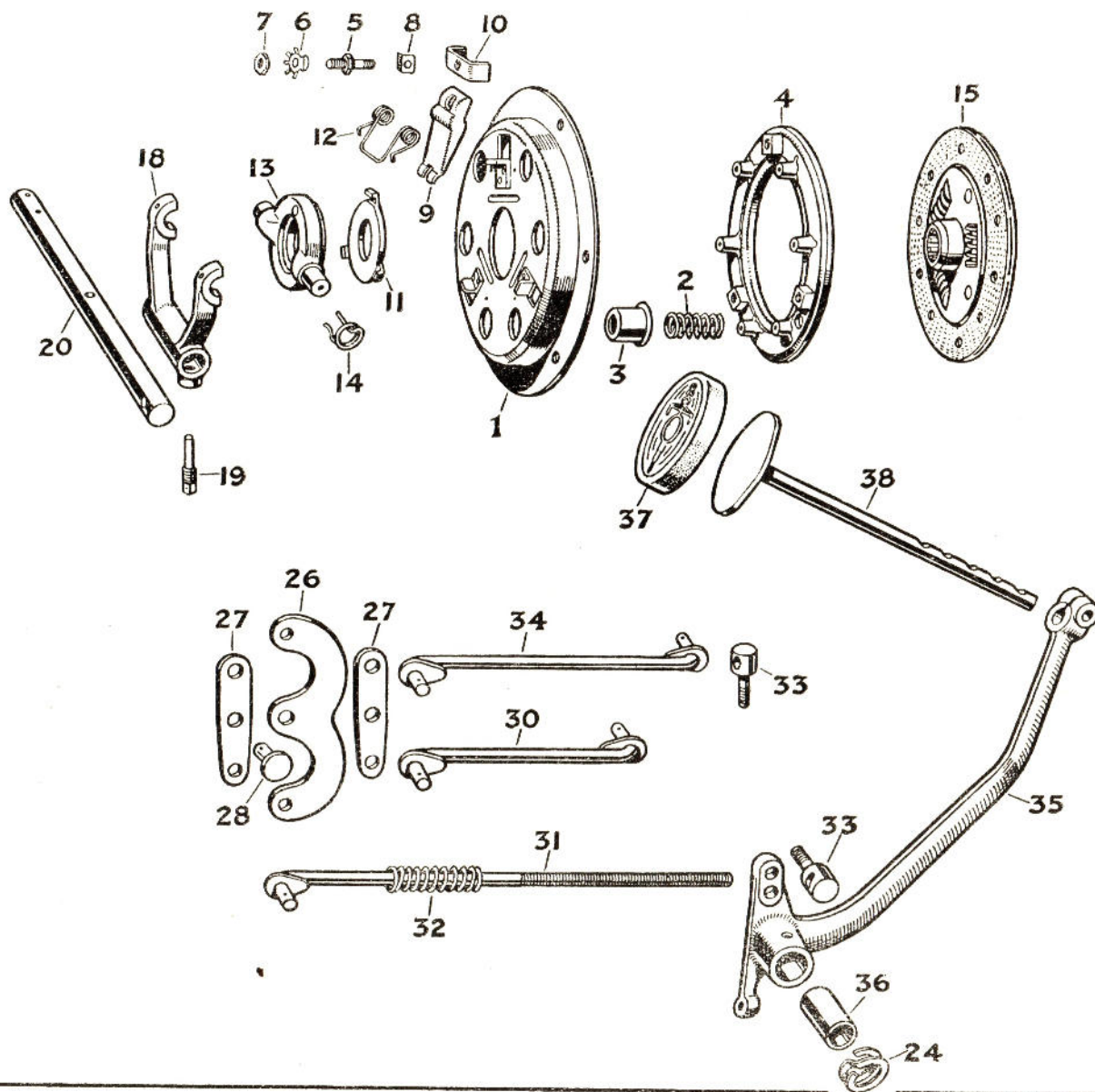
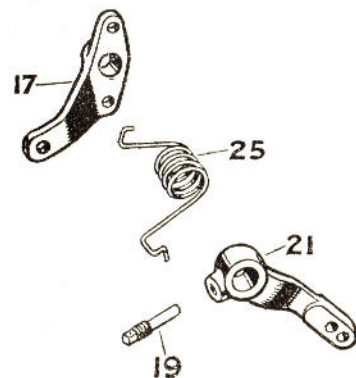
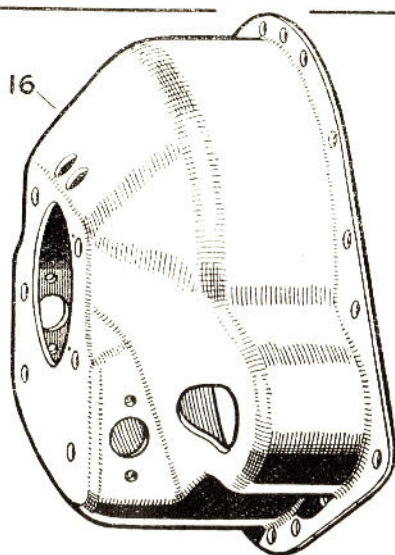


Plate F

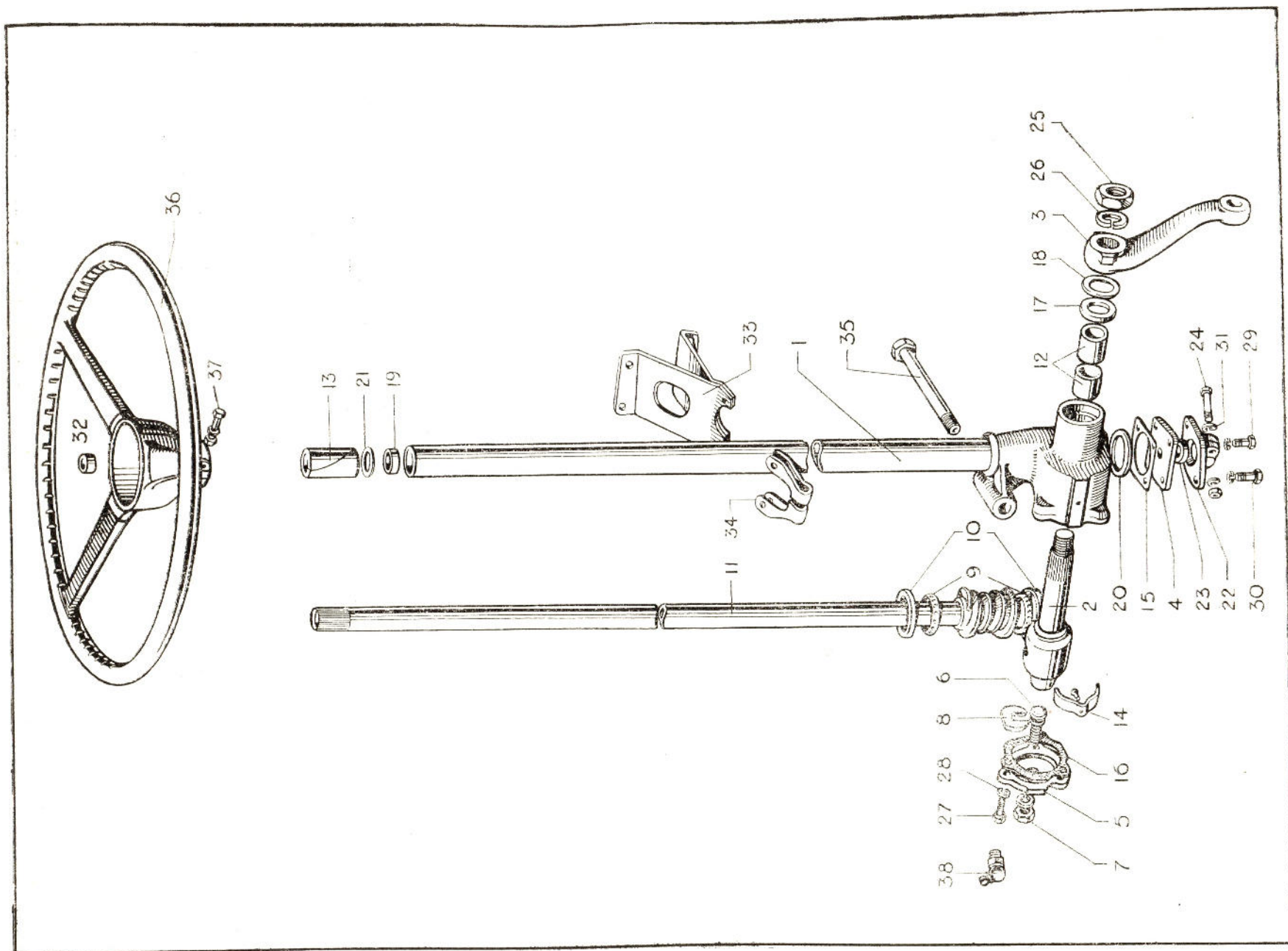


Plate G

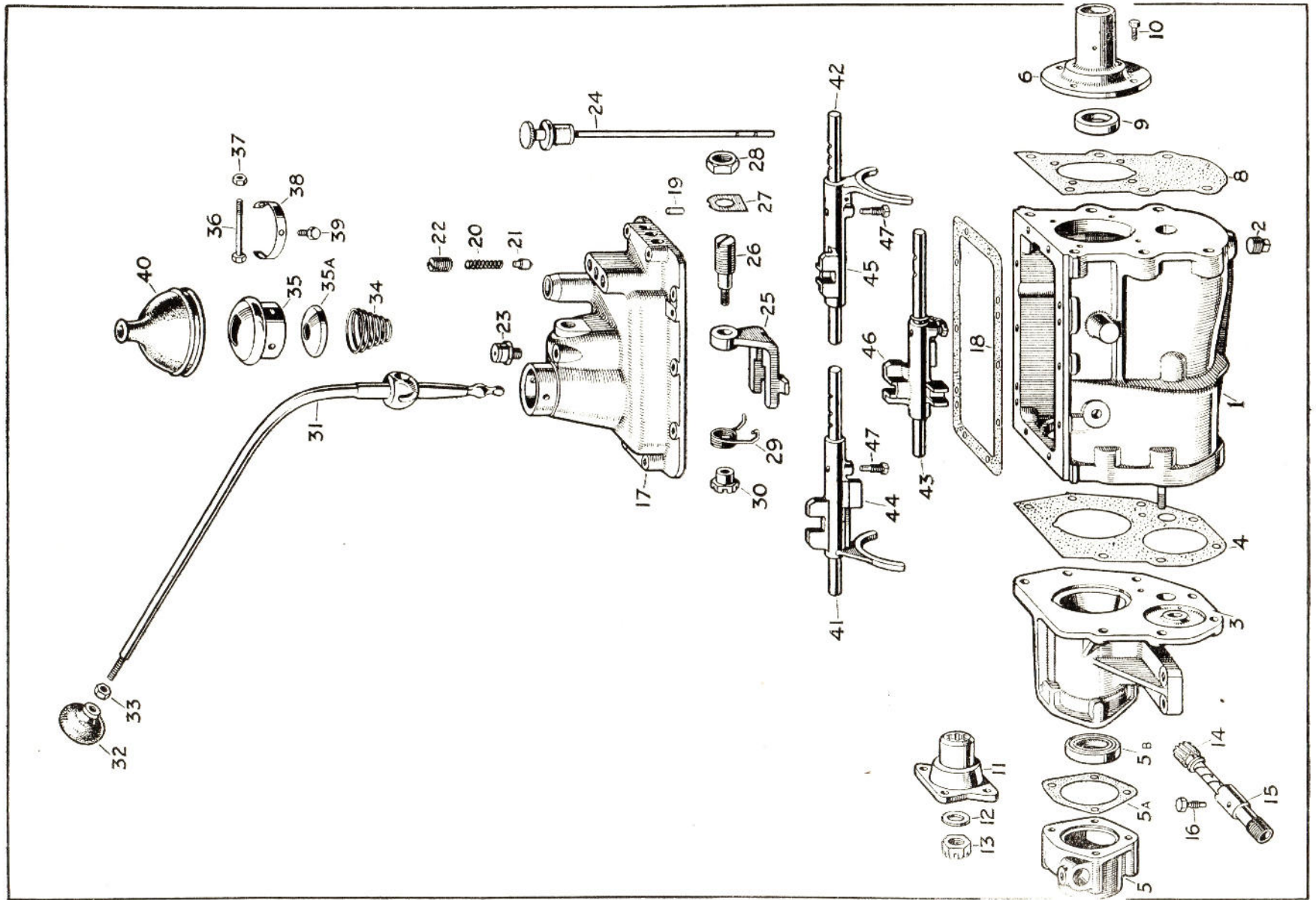


Plate H

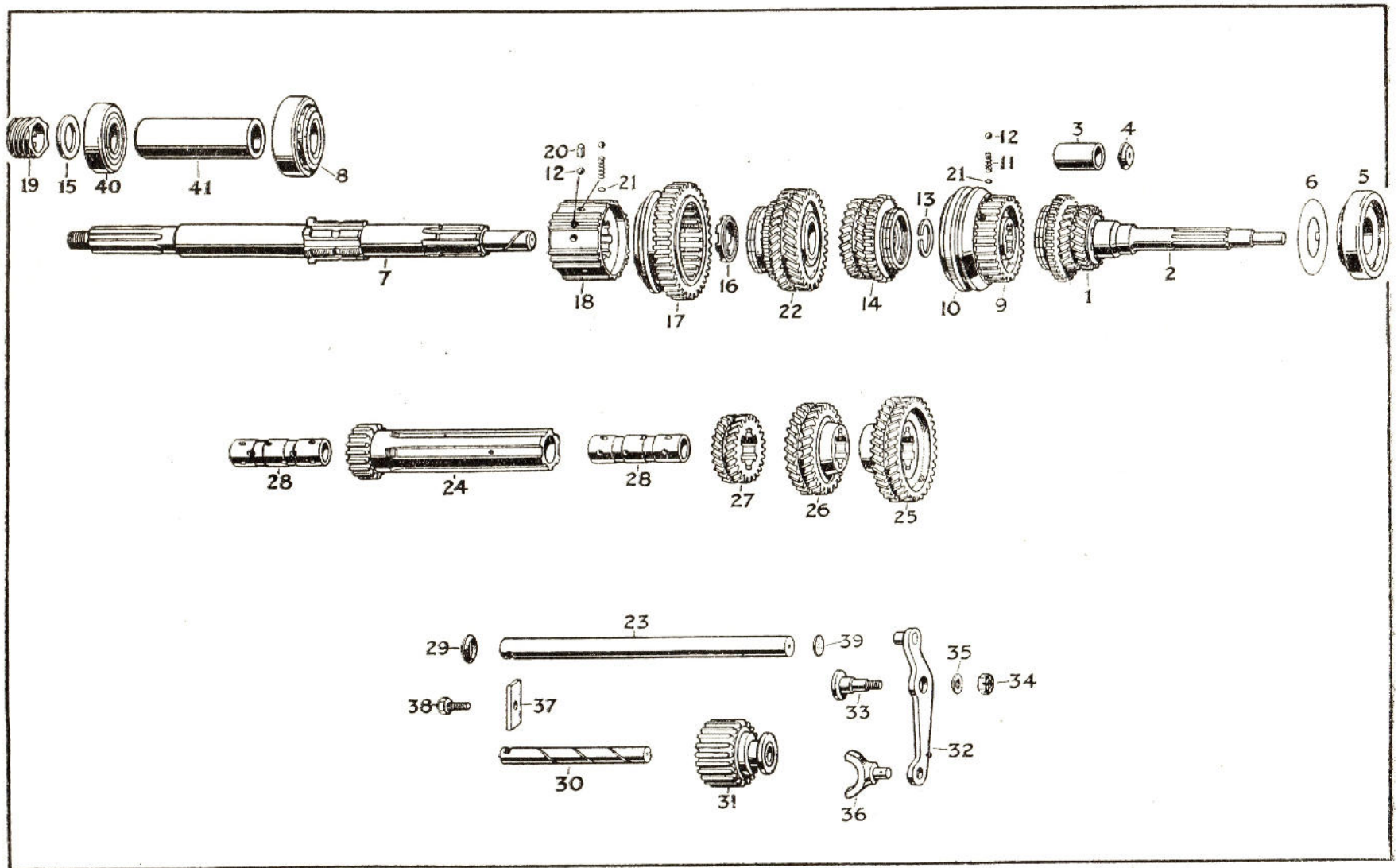


Plate J

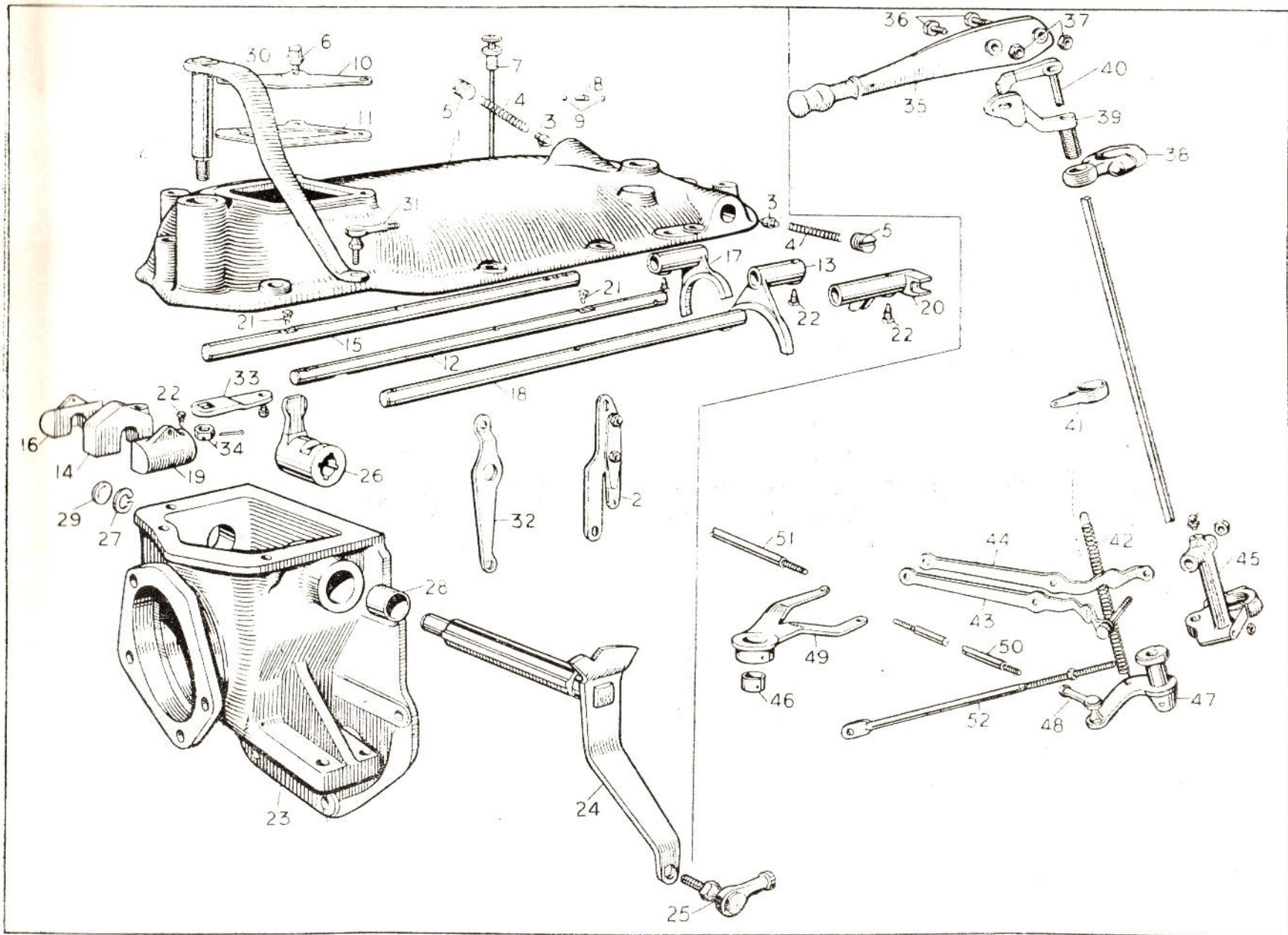


Plate K

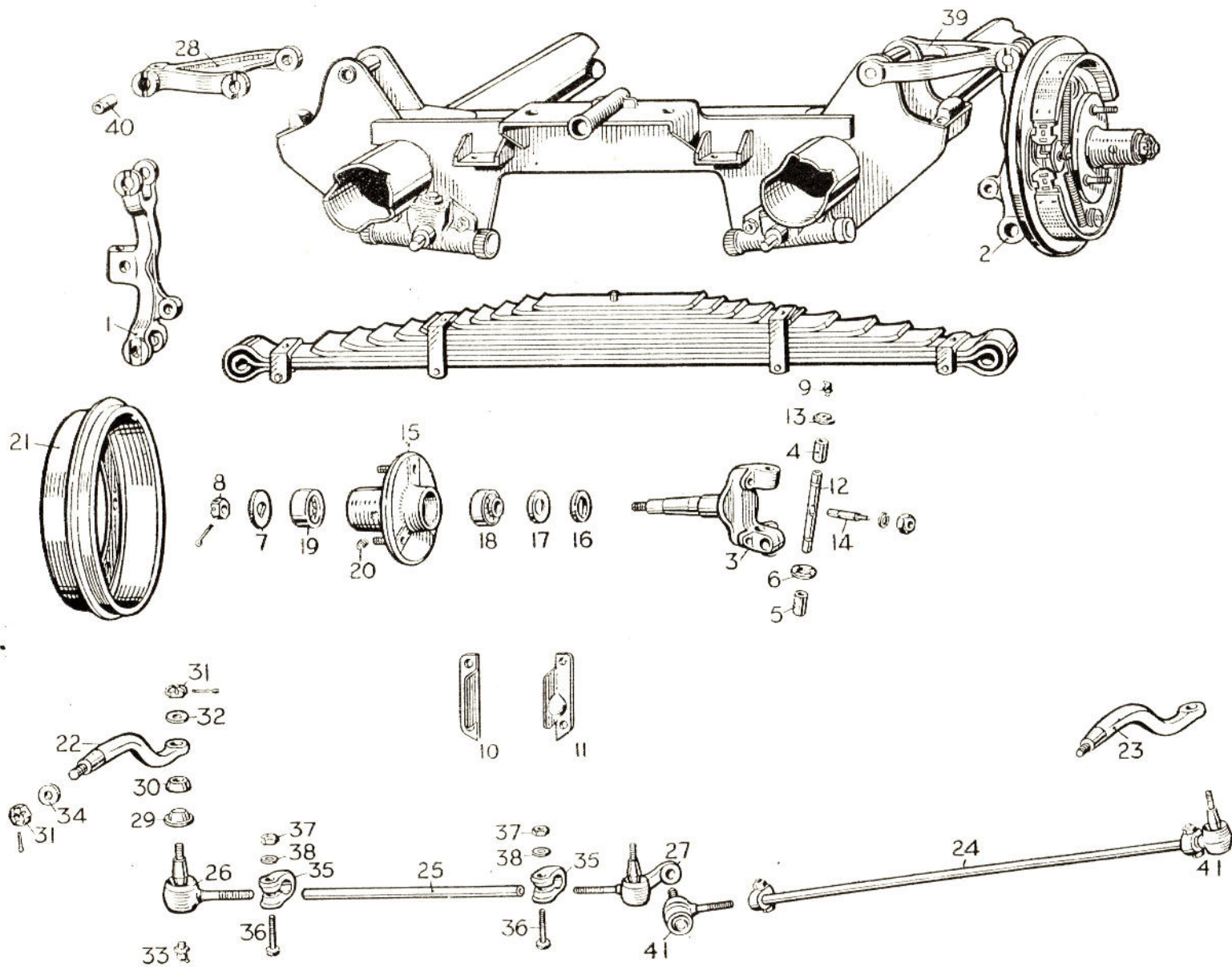


Plate L

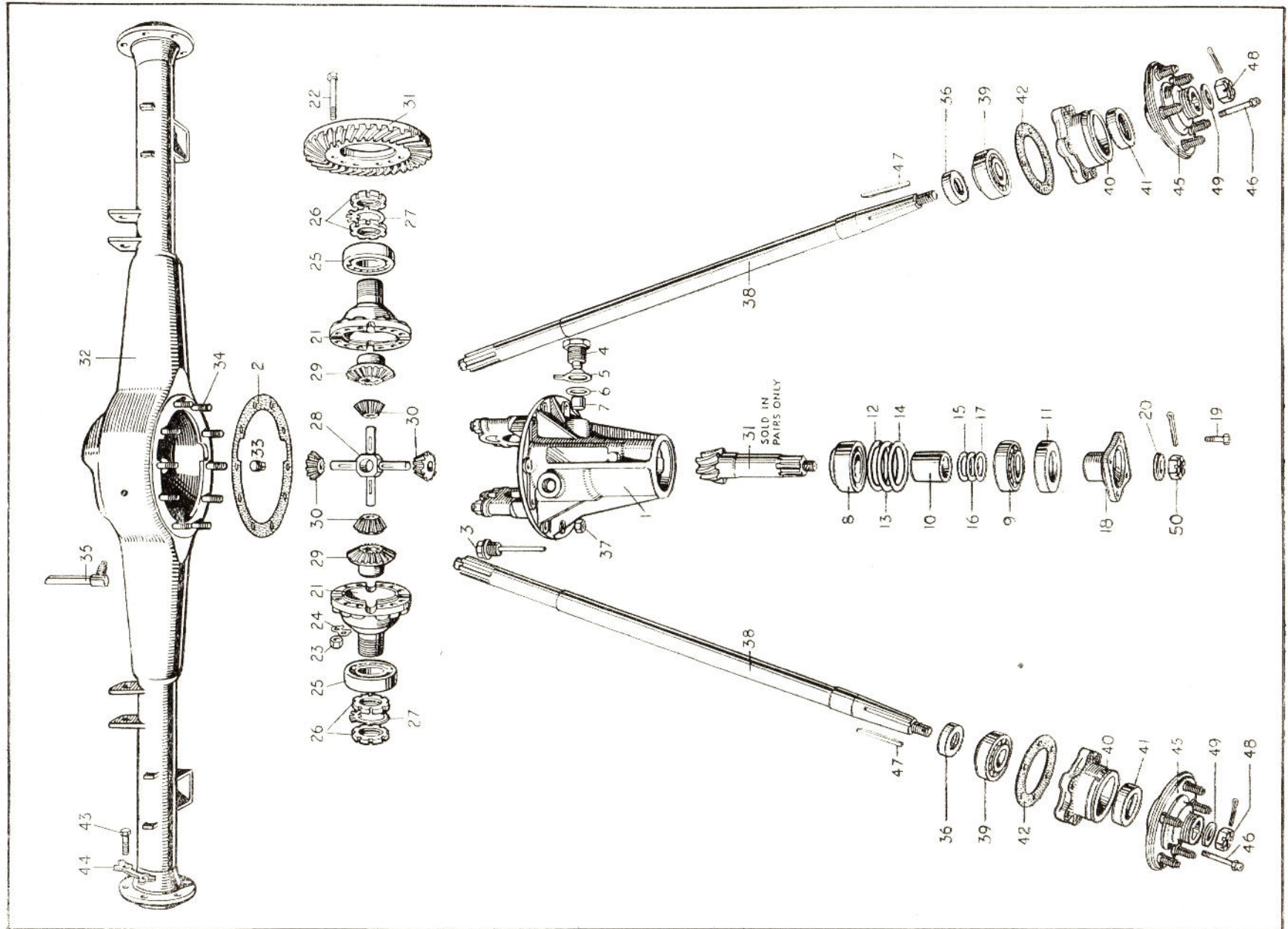


Plate M

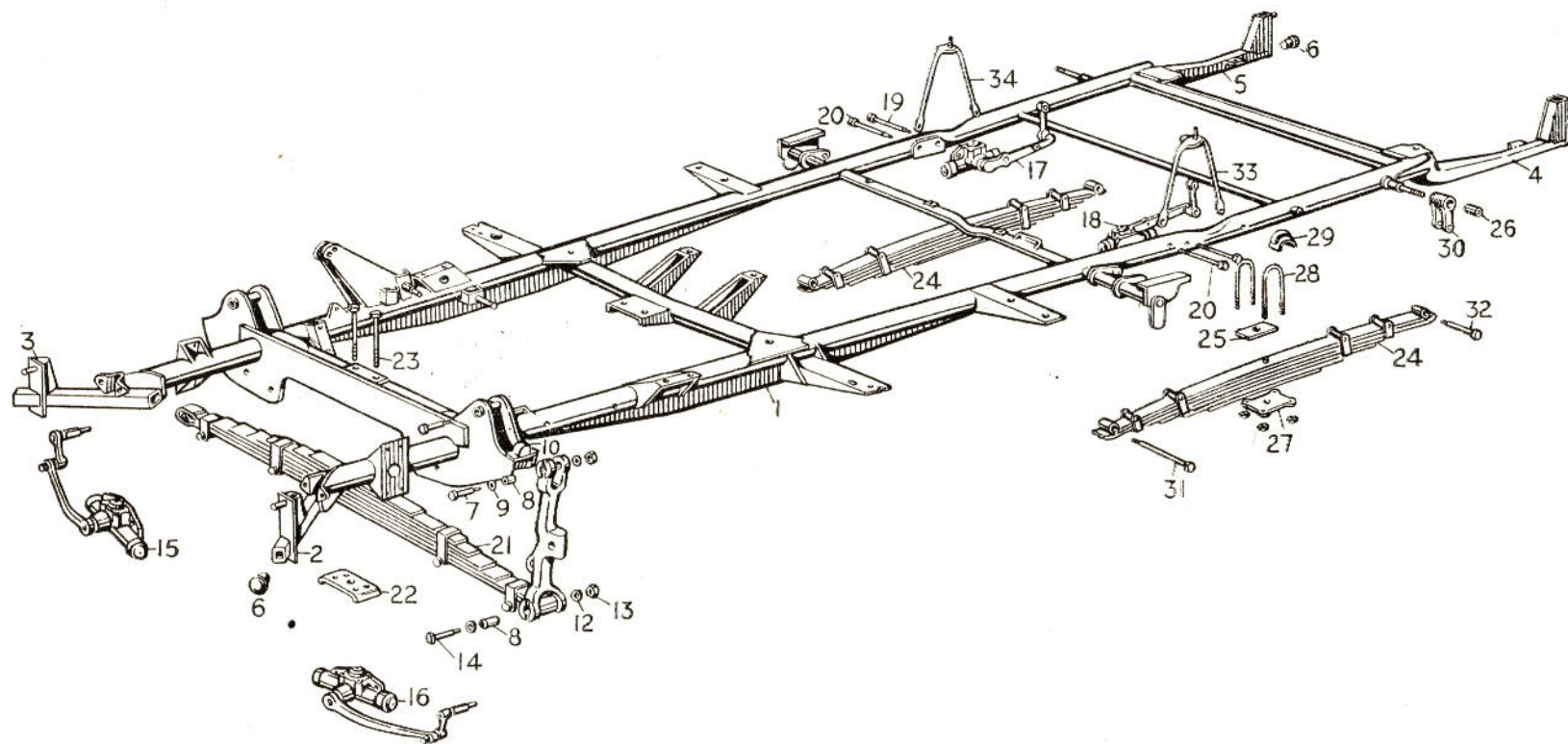


Plate N

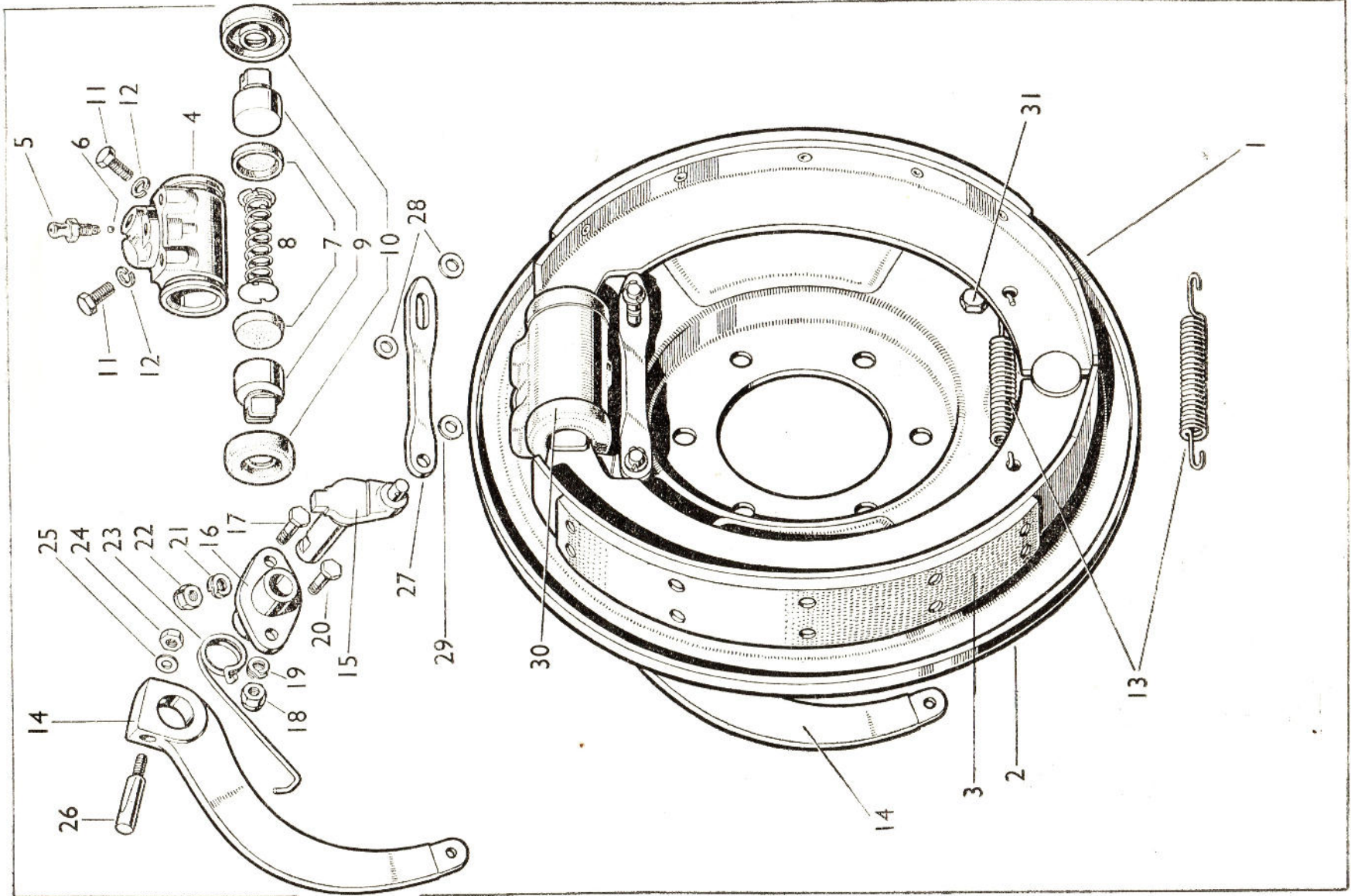


Plate M

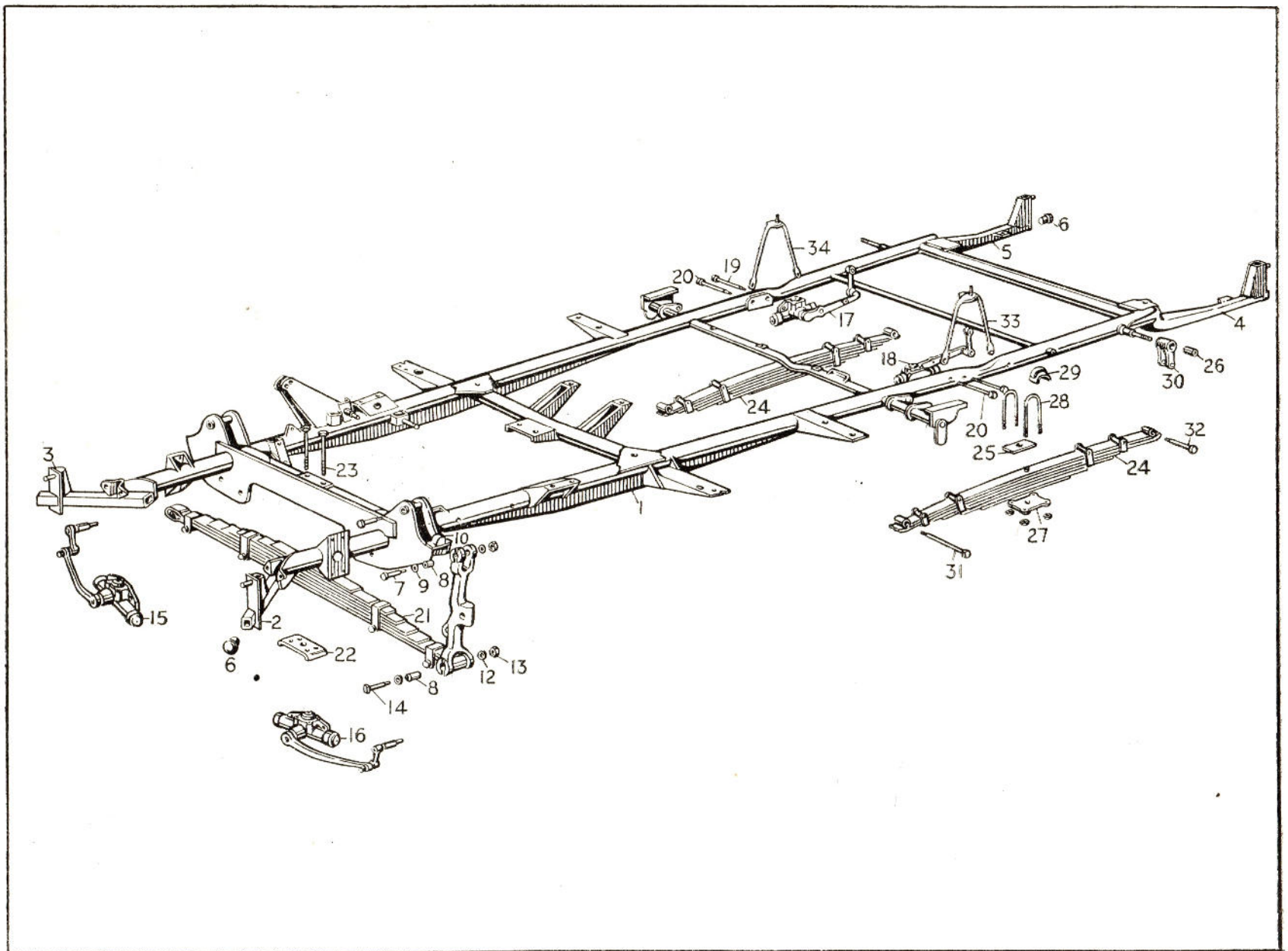


Plate N

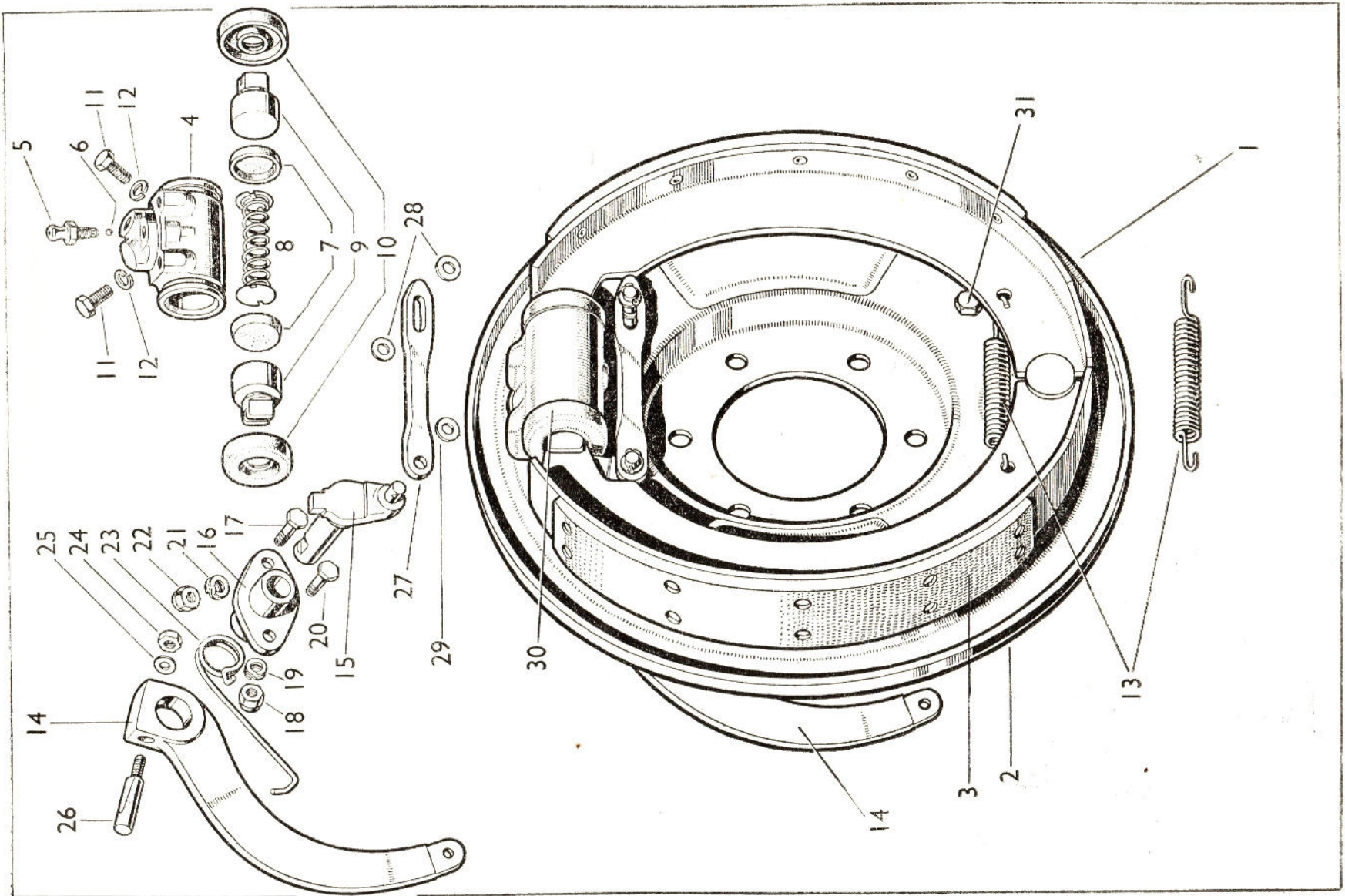


Plate P

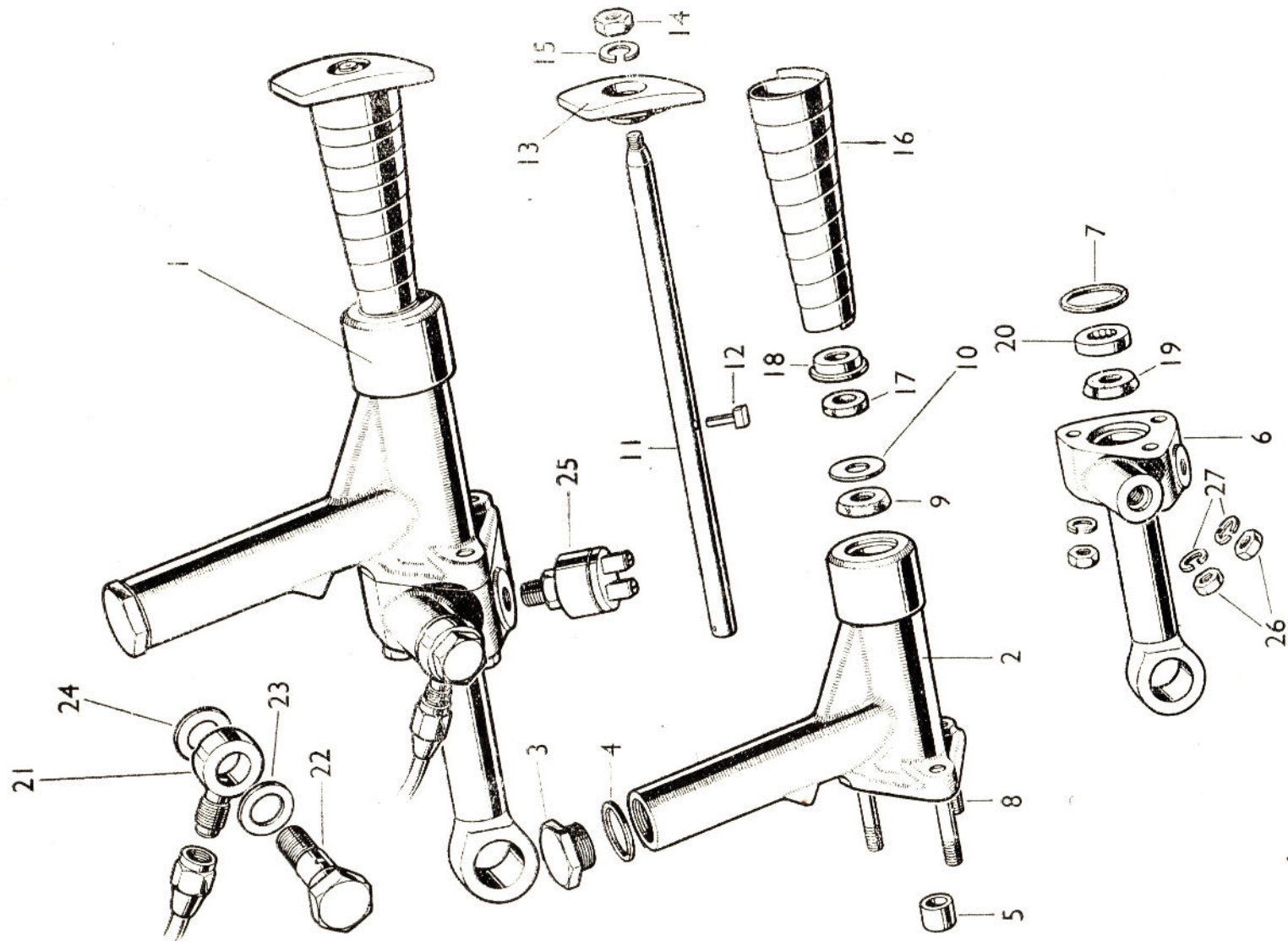


Plate Q

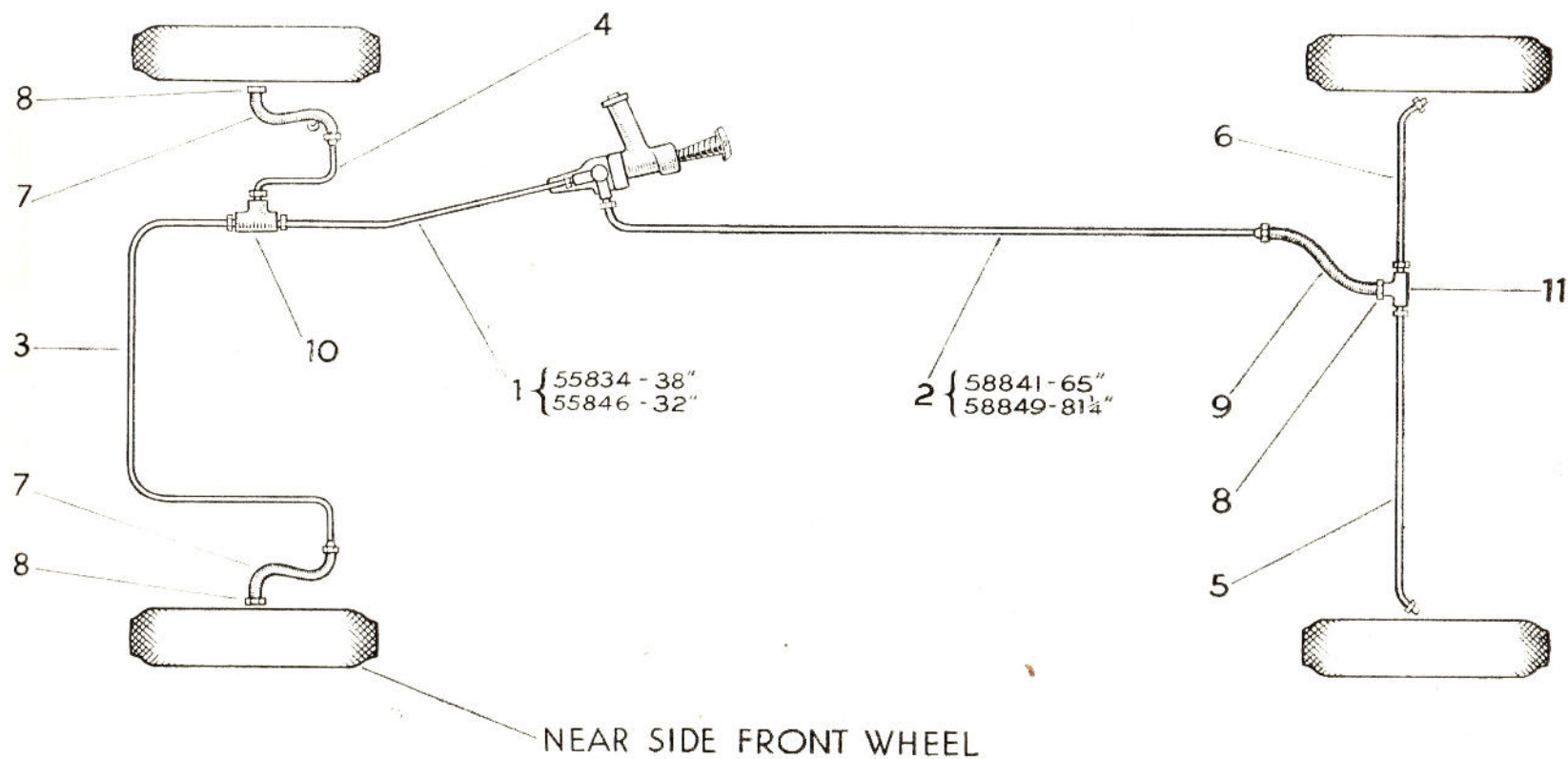


Plate R

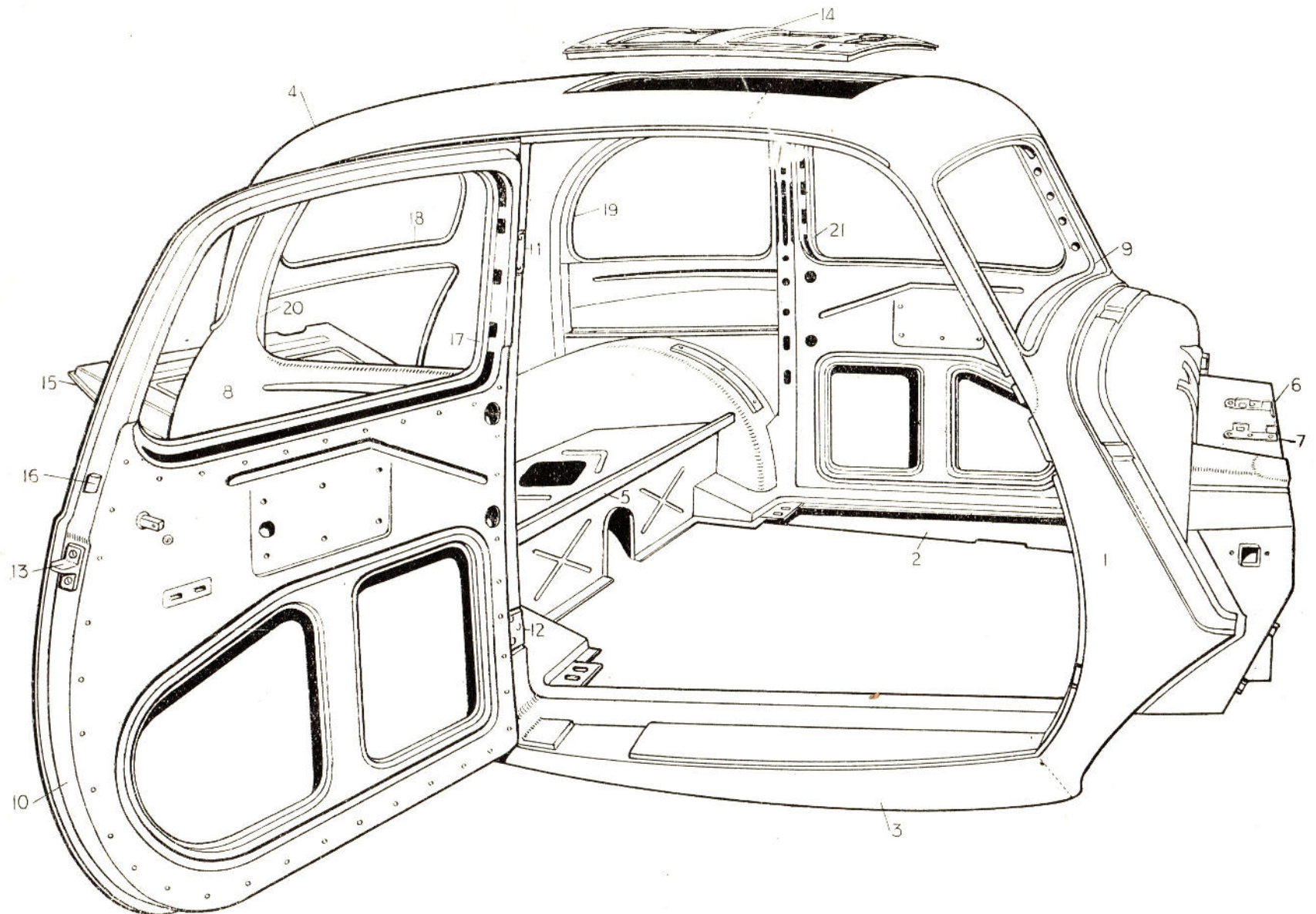


Plate T

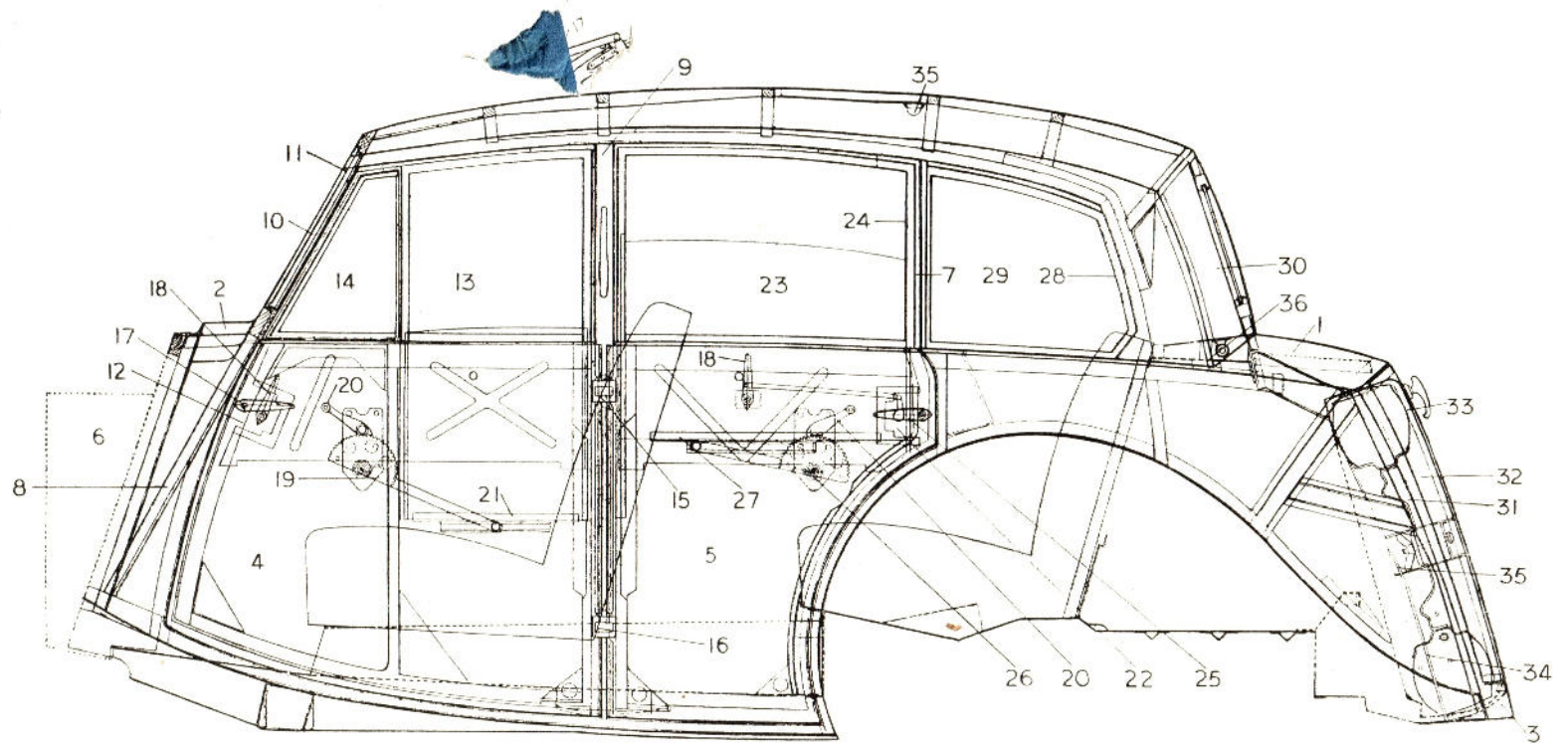


Plate U

